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Justin J.

PATTERNMAKER & SHOEMAKER

✨ My top picks—take a look!



PATTERNMAKING ONLINE COURSE



SHOEMAKING ONLINE COURSE



PROFESSIONAL SHOE LASTS



ALL PDF PATTERNS BUNDLE



YOUTUBE CHANNEL



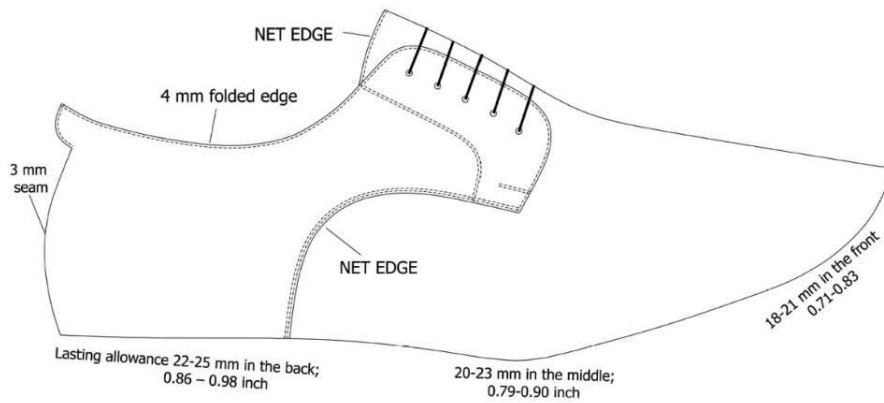
INSTAGRAM



WORK WITH ME



PATTERNS A4 - Letter



Size Chart Men

SIZE EUR	SIZE US	SIZE UK	Foot length	
			inch	mm
38	5.5	5	9.69	246
39	6.5	5.5	9.84	250
40	7	6	10.04	255
40.5	7.5	6.5	10.20	259
41	8	7	10.35	263
42	8.5	7.5	10.51	267
42.5	9	8	10.67	271
43	9.5	8.5	10.87	276
44	10	9	11.06	281
44.5	10.5	9.5	11.22	285
45	11	10	11.38	289
45.5	11.5	10.5	11.52	293
46	12	11	11.72	298
47	12.5	11.5	11.88	302
47.5	13	12	12.03	306
48	13.5	12.5	12.19	310

Printing and Cutting Instructions

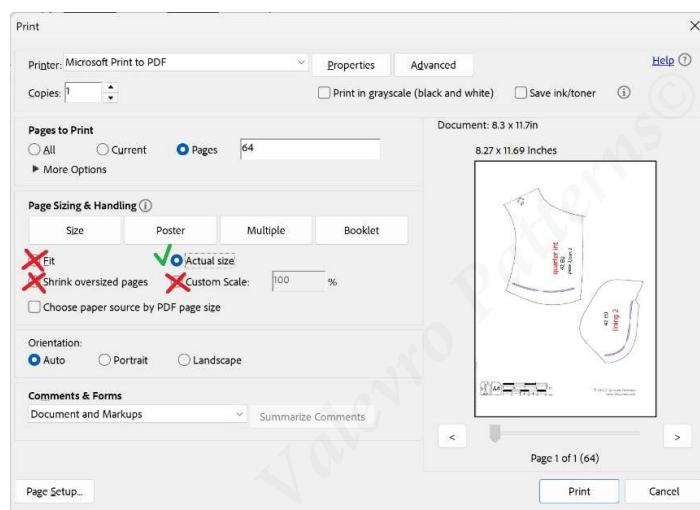
Video Tutorial: How to Print and Cut Patterns: <https://youtu.be/w4saYaDN5Zs>

Video Tutorial: How to Cut Leather: <https://youtu.be/Btnh9dHF-io>

or read bellow 🗨️

👉 Step 1: Configure the printer settings:

1. You have to print the PDF files on **A4 or Letter** sheet;
2. Make sure your printer settings are on "**Actual size**"



3. Print only one page with the patterns first to test if it prints in real size;
4. After printing the test sheet, use a ruler to check if the measurement is **2 inches** or **50 millimeters** as indicated in the representation at the bottom left corner of the page. This ensures that you are printing at the correct 1:1 scale.



If the measurement is correct, your print settings are good. You can now print the remaining pages you need.

(Please note: Check the measurement on the representation which is on the page with the patterns, and not this representation from this page)

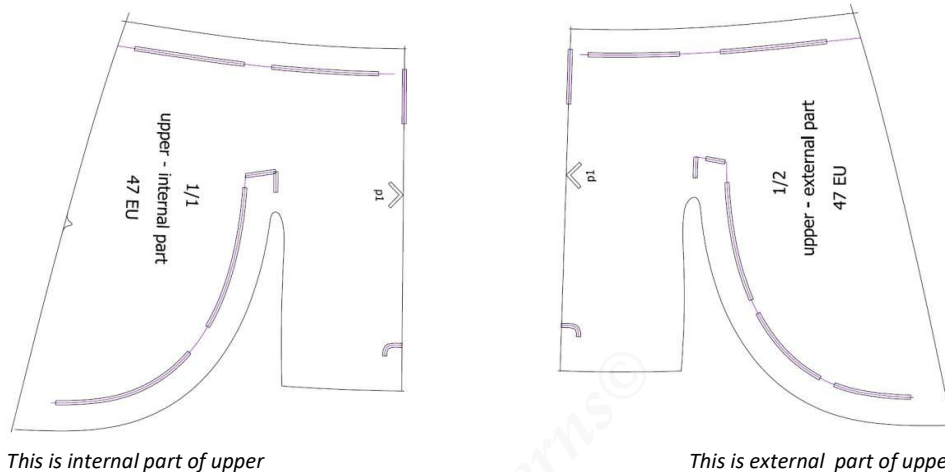
👉 Step 2: Cutting and preparation

1. After printing all the patterns at full scale, you may find that larger patterns extend beyond a single A4 or Letter sheet, with one part on one sheet and the other part on another.

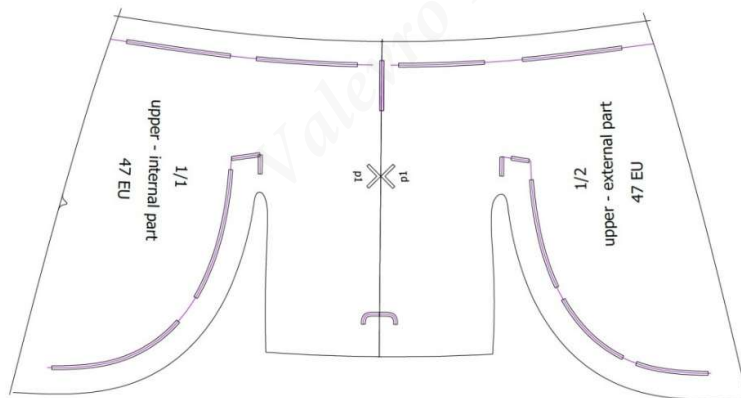
You can use paper tape to join the parts together and create the complete pattern.

For example:

A. These two parts are on separate sheets but together form the complete **vamp/upper pattern**:



B. Using paper tape, join the two parts to form the complete pattern. Ensure the notches align properly on both pieces.



This is the complete vamp/upper pattern after joining the two parts together.

2. Next, glue all the patterns onto a cardboard that is not too thick or rigid;
3. Cut out the patterns from the cardboard using either scissors or a cutter.
4. Using these cardboard patterns, you can now cut out the leather (you can use scissors or a cutter). For guidance, check out my video tutorial on how to cut leather.: <https://youtu.be/Btnh9dHF-io>
5. Draw the marks from the patterns, on the leather pieces (such as overlapping marks, holes);
6. Skive the edges of the leather pieces (overlapping edges, folded edges, stitching edges, others). For guidance, check out my video tutorial on how to skive leather: <https://youtu.be/wQeuRcbbTkY>

BASIC INSTRUCTIONS HOW TO ASSEMBLE THE PIECES FOR THIS SHOE MODEL TOGETHER AND SEW THEM

1. Join together by gluing lining upper +lining 2+ lining back then sew them;
2. Sew quarters together at the back at 3 mm sewing allowance
3. Apply reinforcement in eyelets area;
4. Fold quarter edge at 4 mm folding allowance;
5. Sew 1+4 together (lining + quarters);
6. Join together by gluing upper + lining on tongue area then sew on tongue area;
7. Join together by gluing upper + quarters then sew them;
8. Apply toe puff & stiffener between lining and upper.

Valevro Patterns©

LASTING THE UPPER

1. The lasting allowance is already added to the patterns:
22-25 mm / 0.86 – 0.98 inch at the back;
20-23 mm / 0.79-0.90 inch at the middle;
18-21 mm / 0.71-0.83 inch in the toe part.

2. Place the insole onto the last.



indicative image

3. Place the upper onto the last
4. Assemble the upper around the shoe last by pulling the lasting allowance over the insole. Secure it in place with nails



indicative image



indicative image

5. Trim any excess lasting allowance if needed
6. Glue lasting allowance on the insole
7. Let the glue dry
8. Take out the nails
9. Skive the lasting allowance to be a thin layer so you can apply the sole
10. Apply the sole.

**Online Patternmaking
and Shoemaking Course:**

<https://valevro.com/products/online-footwear-course>

Website : <https://valevro.com>

YouTube Channel: <https://www.youtube.com/@valevro.studio>

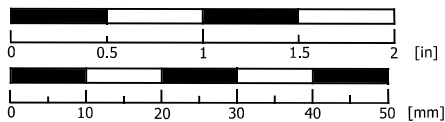
Instagram : <https://www.instagram.com/valevro.studio/>

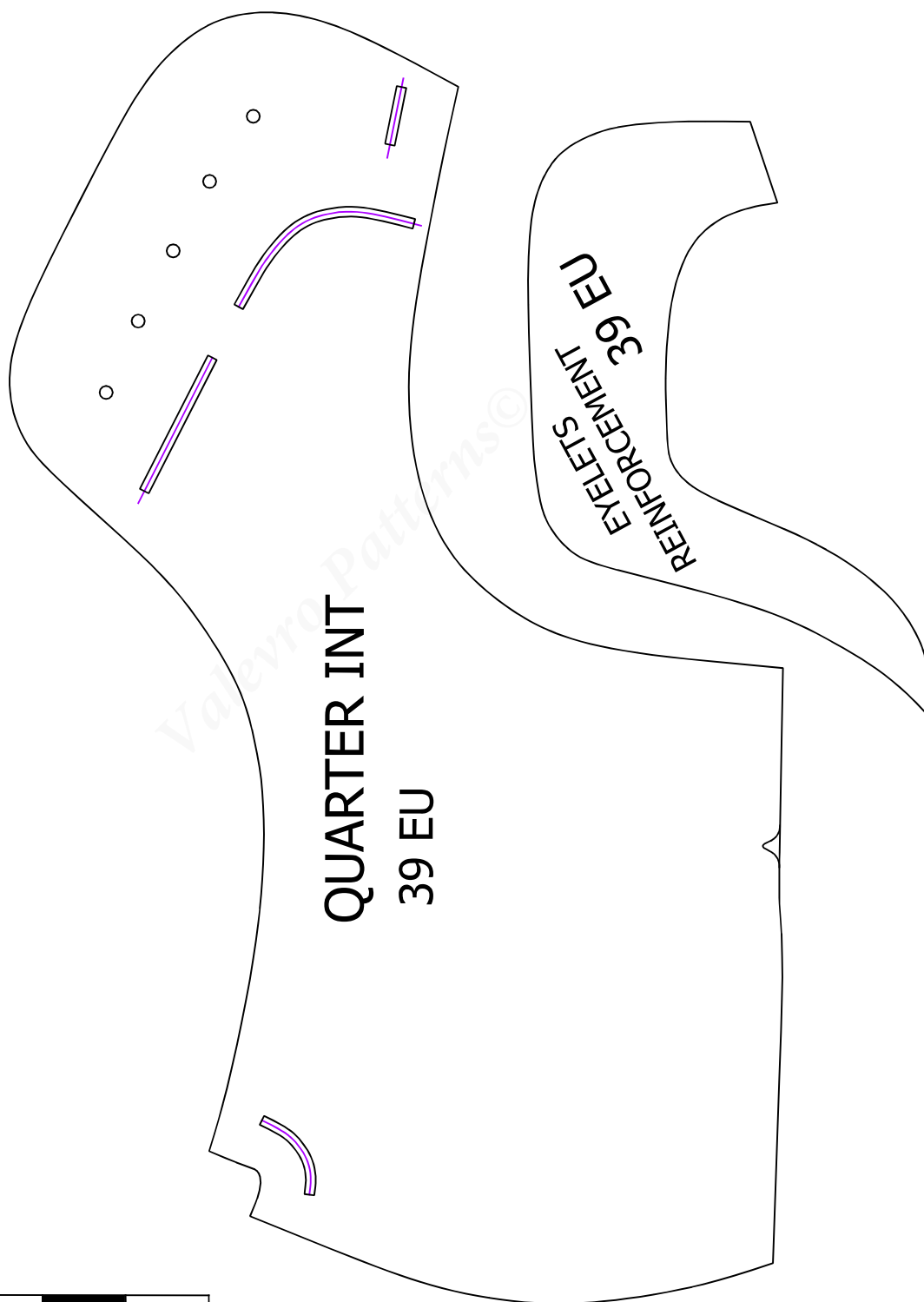
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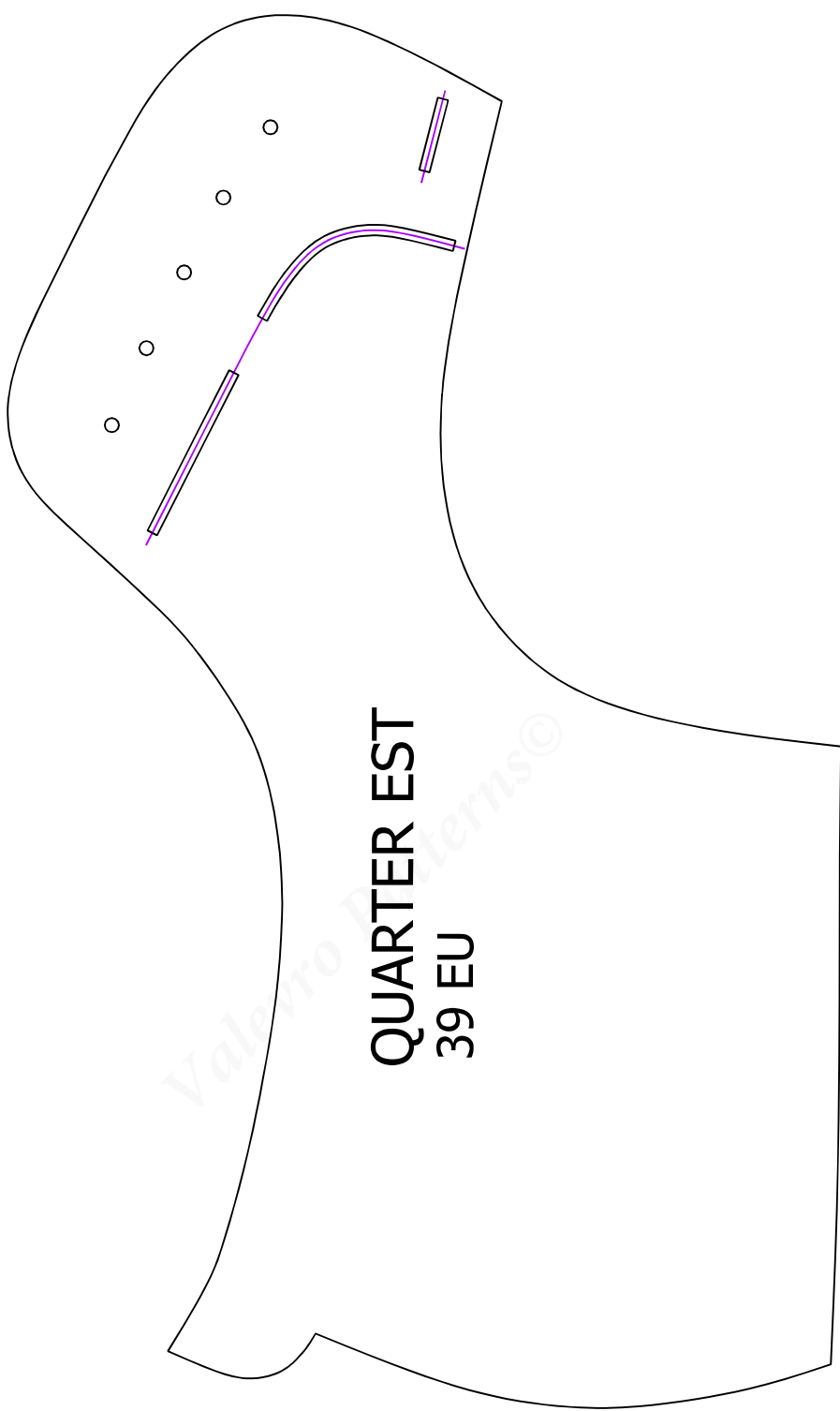


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Letter
8.5"

A4

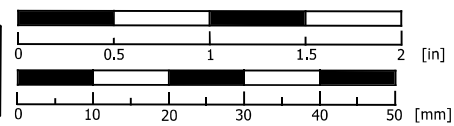


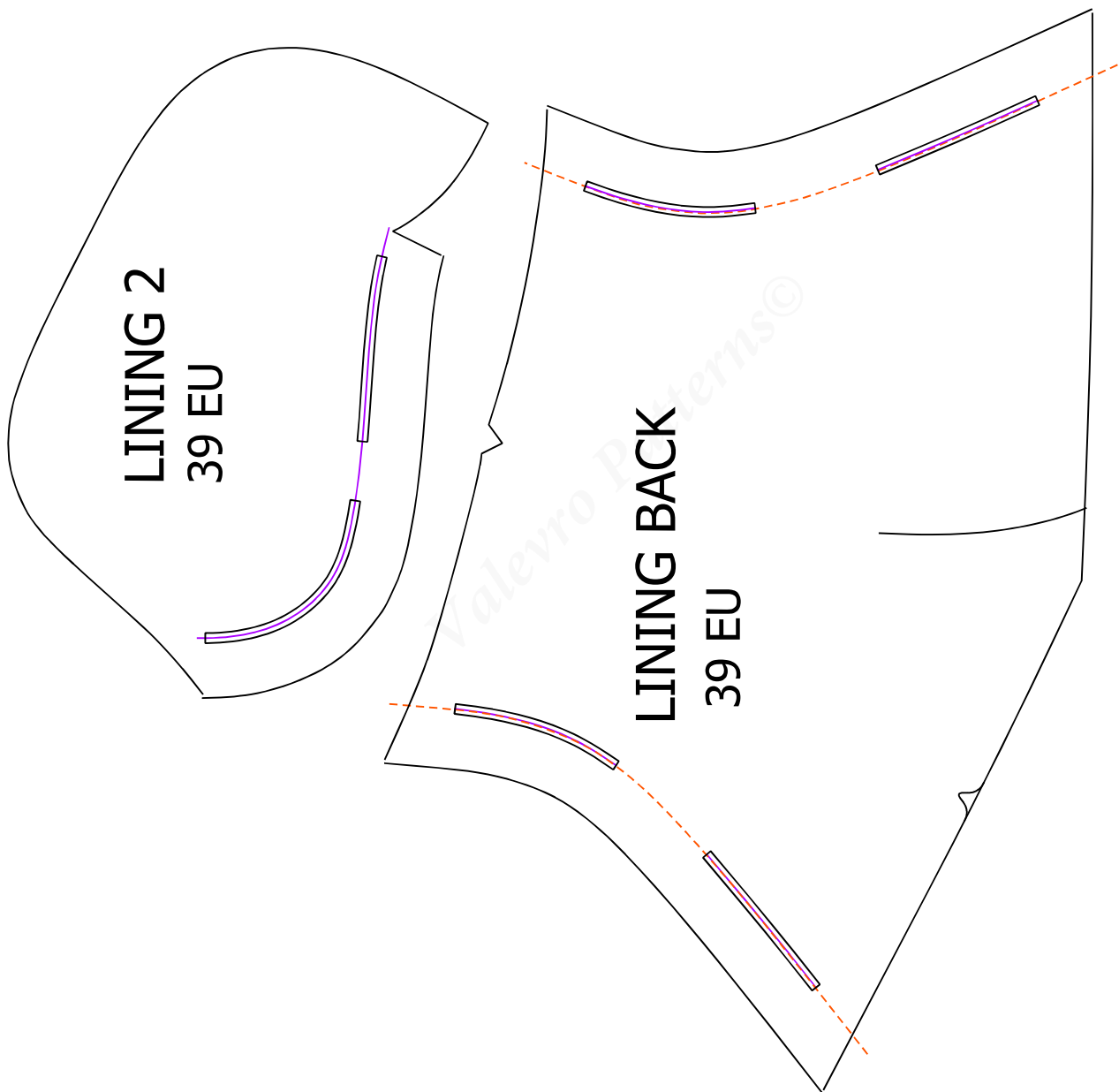




11"
Letter
8.5"

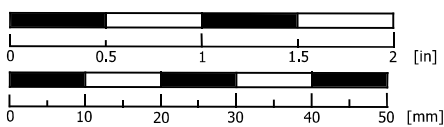
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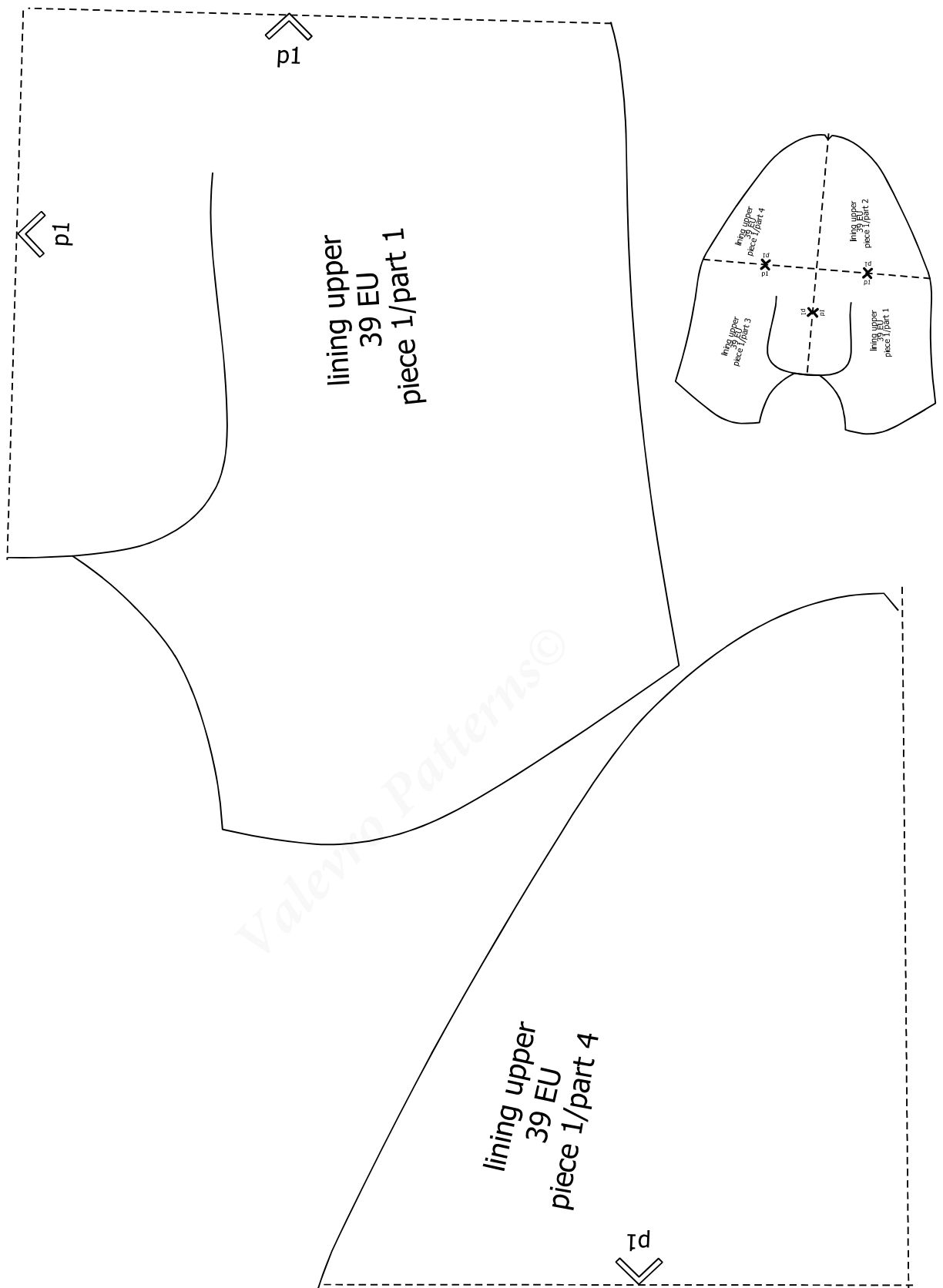


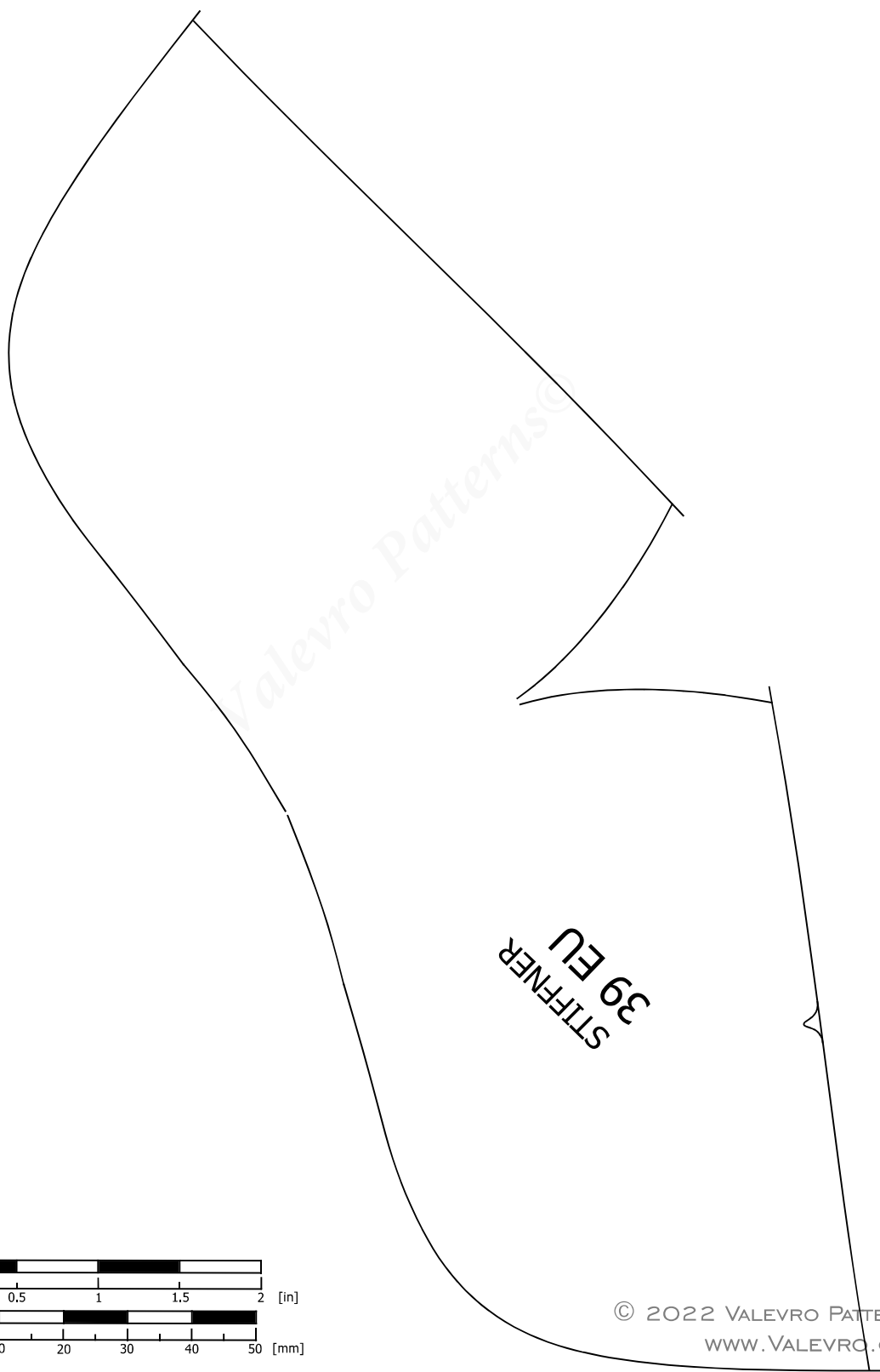


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Letter
8.5"

A4

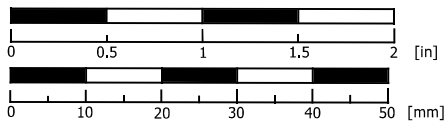




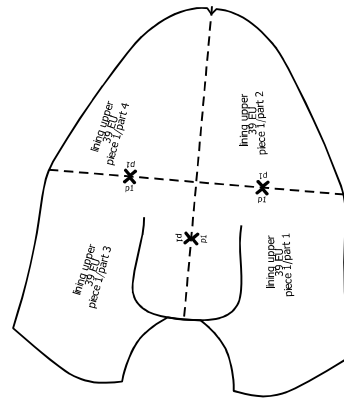
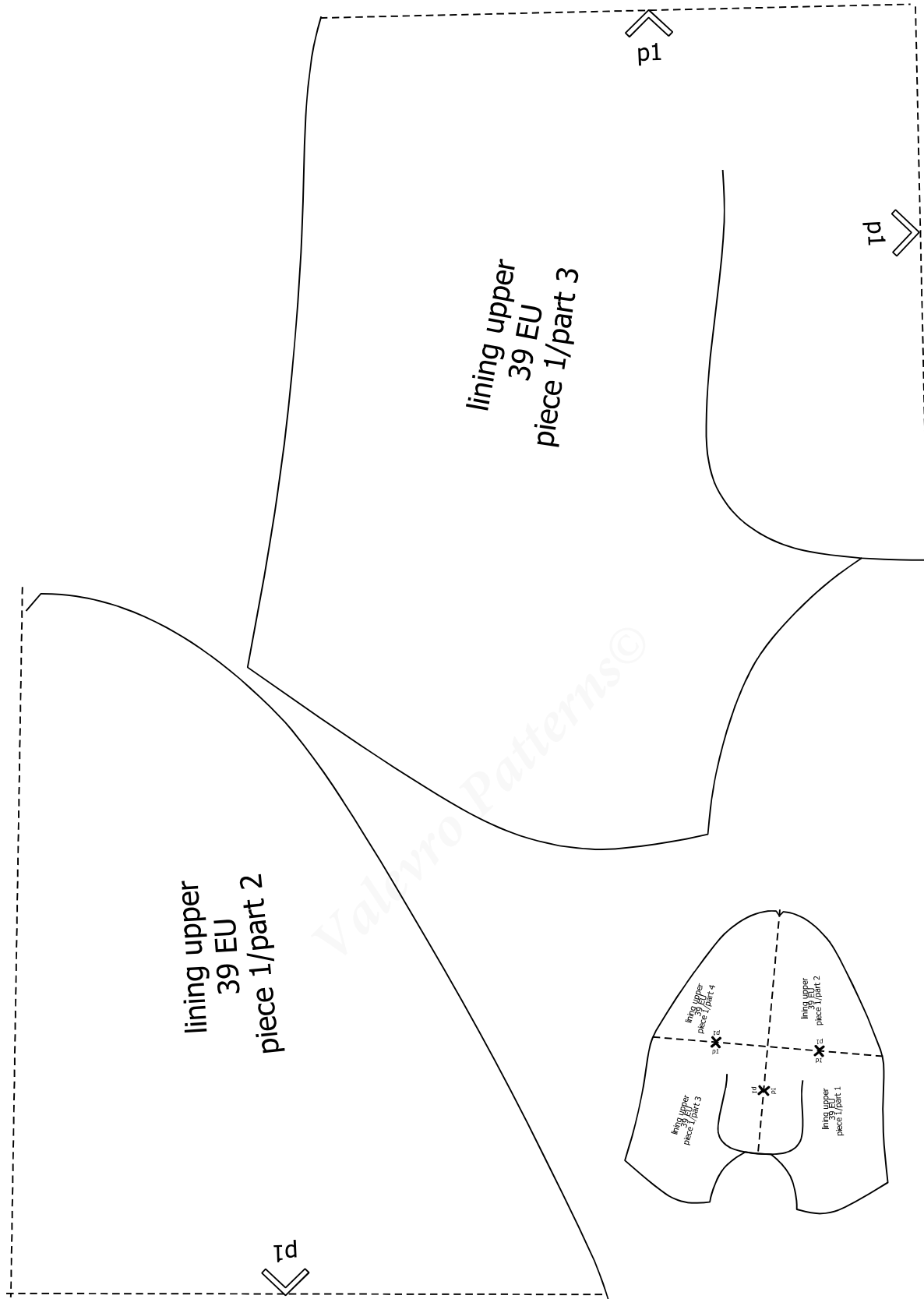


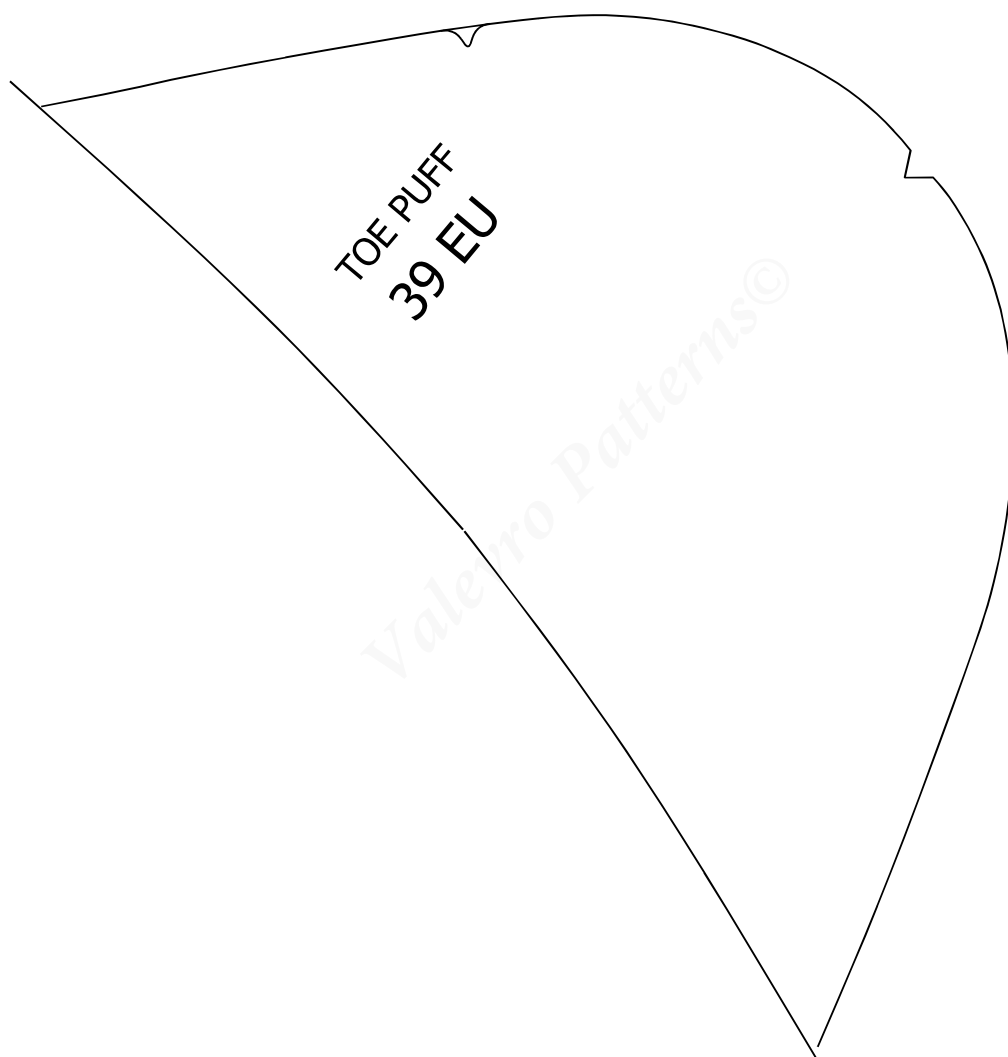
11"
Letter
8.5"

A4



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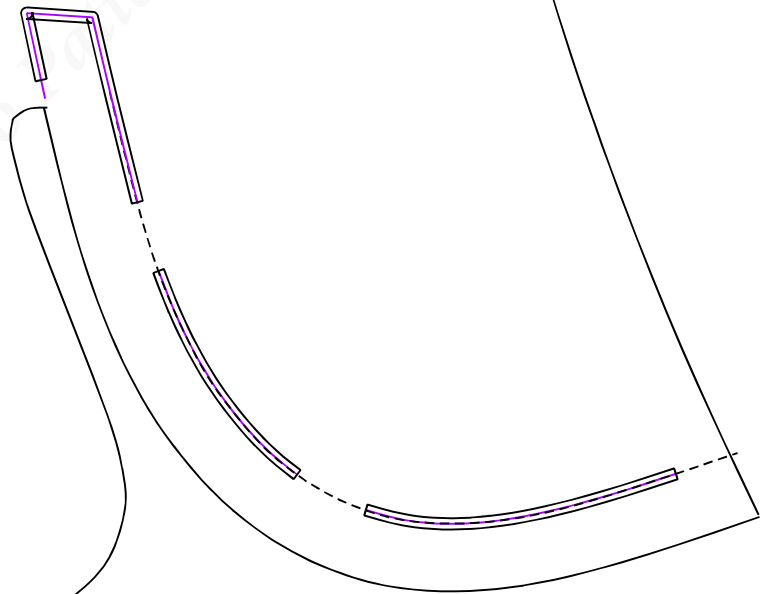




mirror this axis to
obtain the whole piece

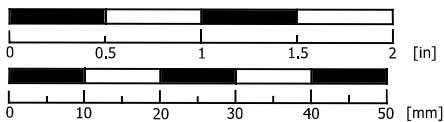
half of upper

UPPER
40 EU



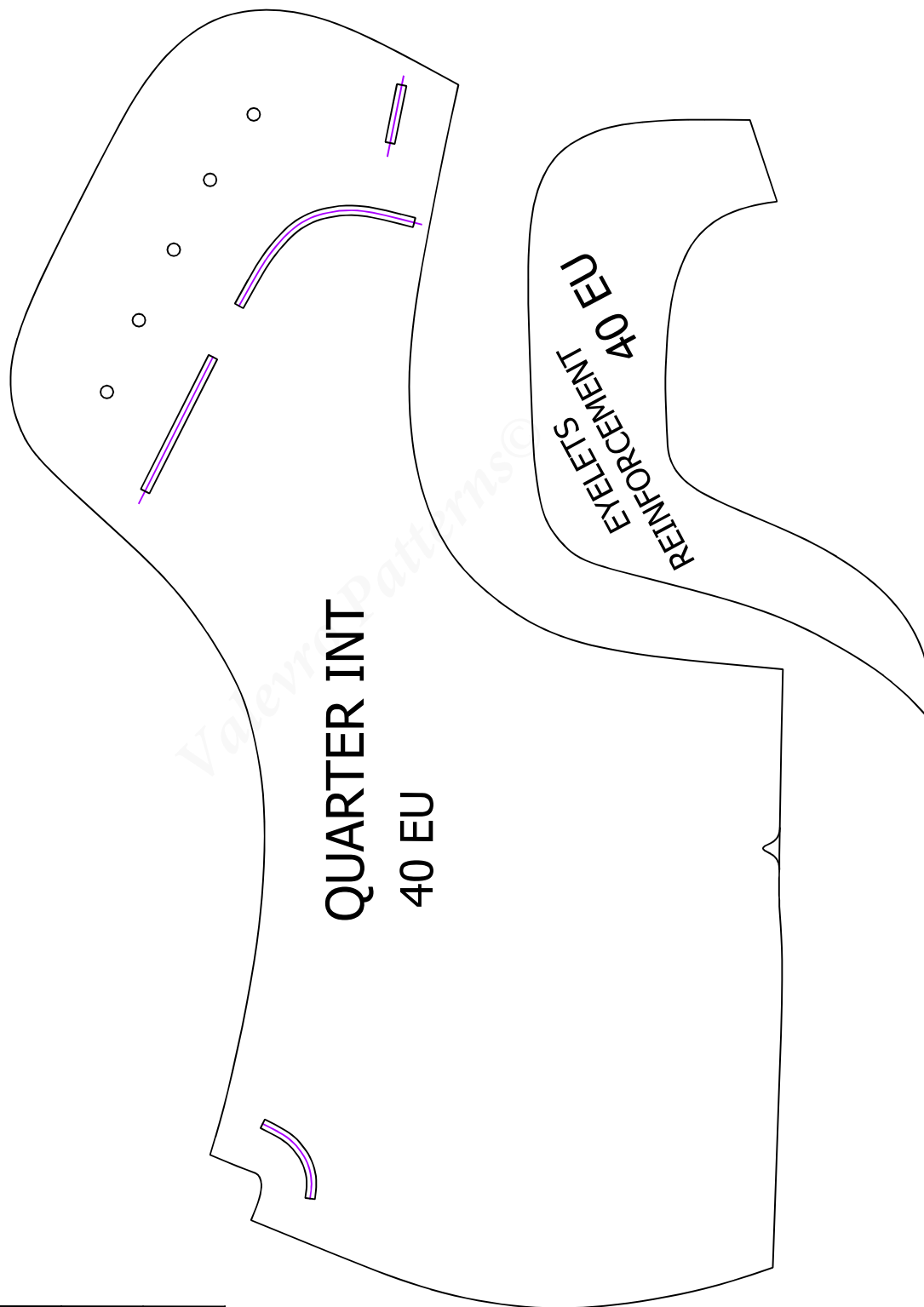
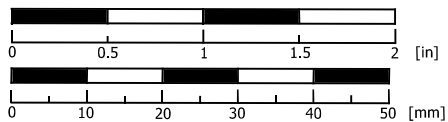
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Letter
8,5"

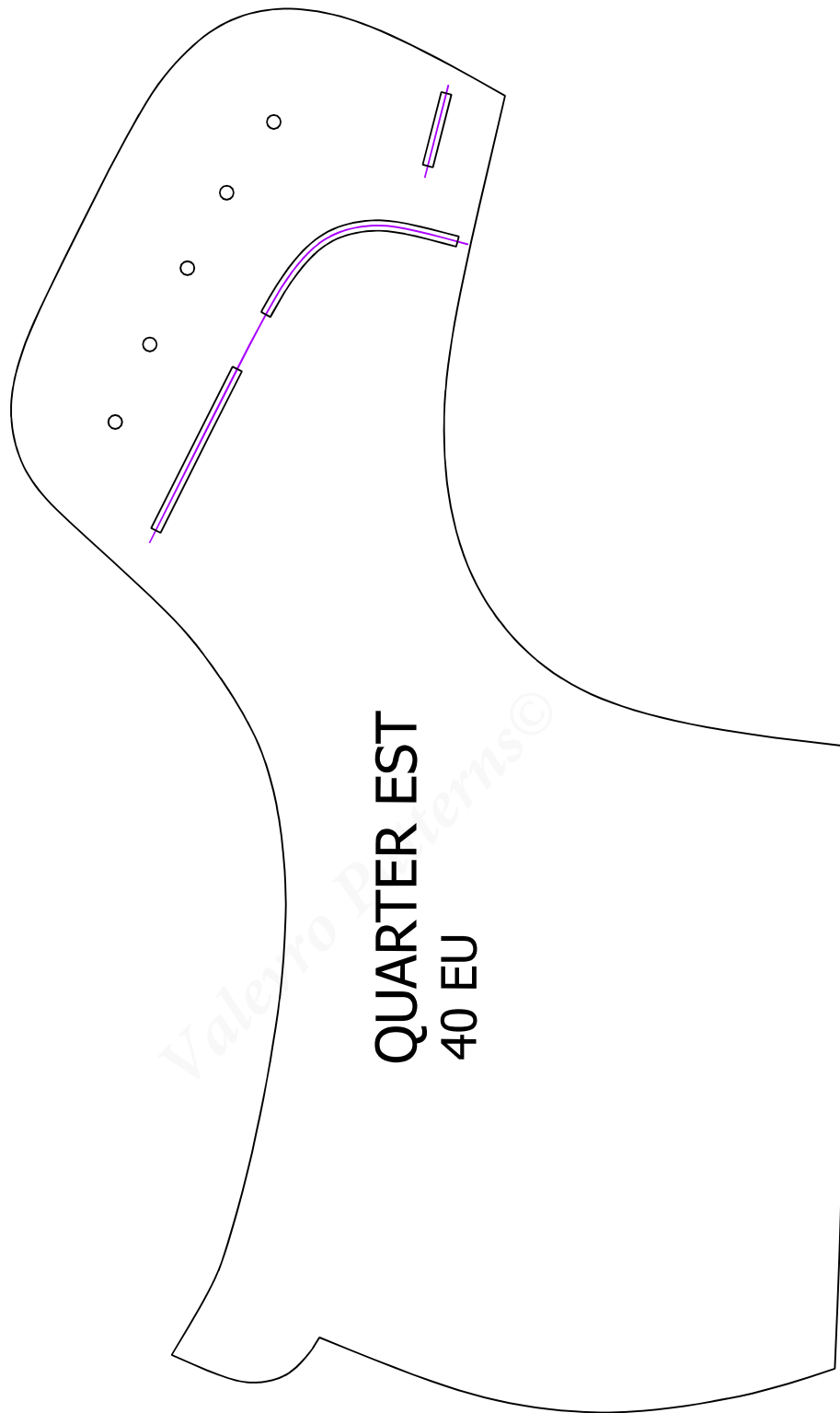
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Letter
8.5"

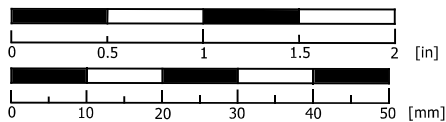
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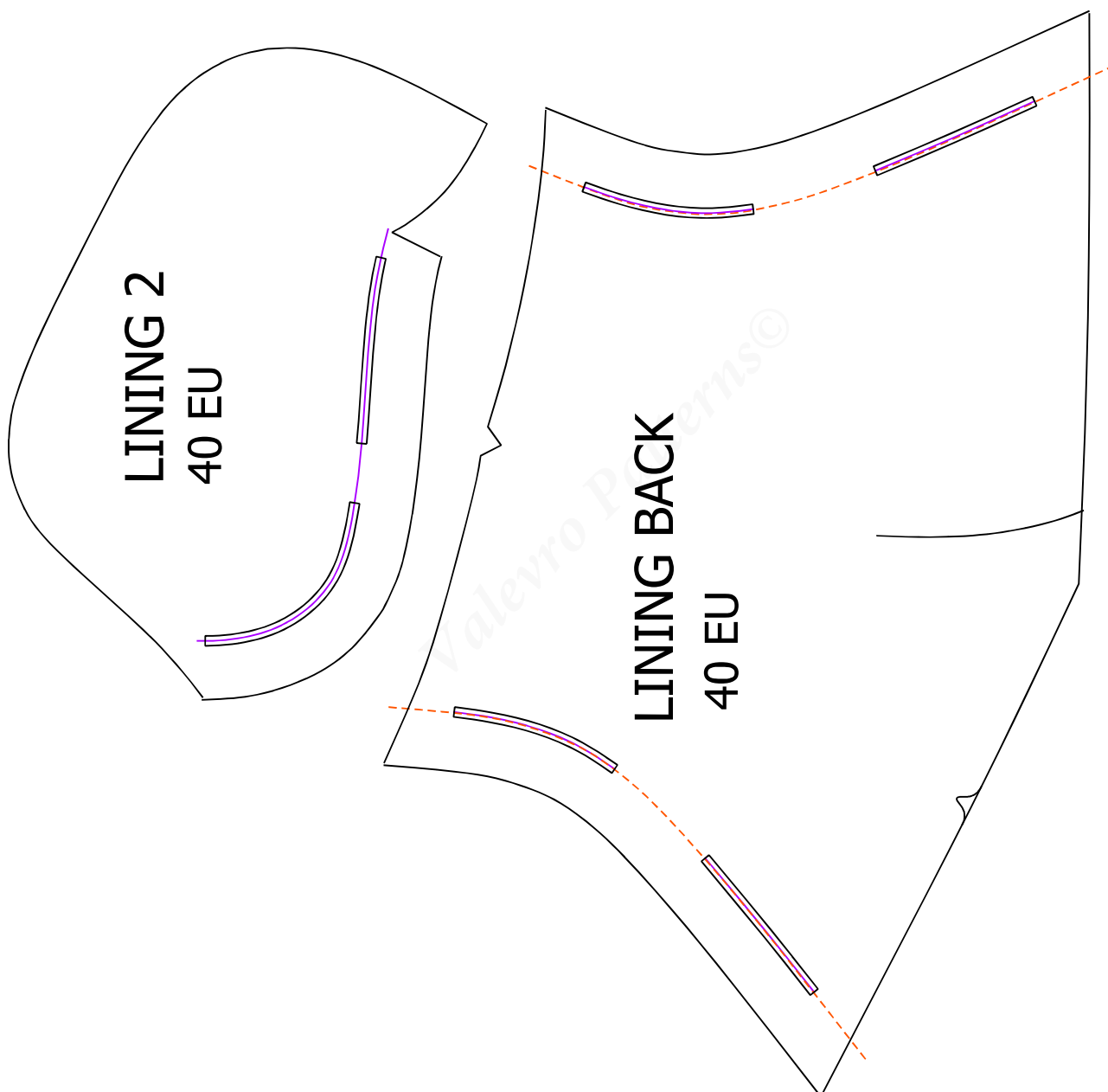


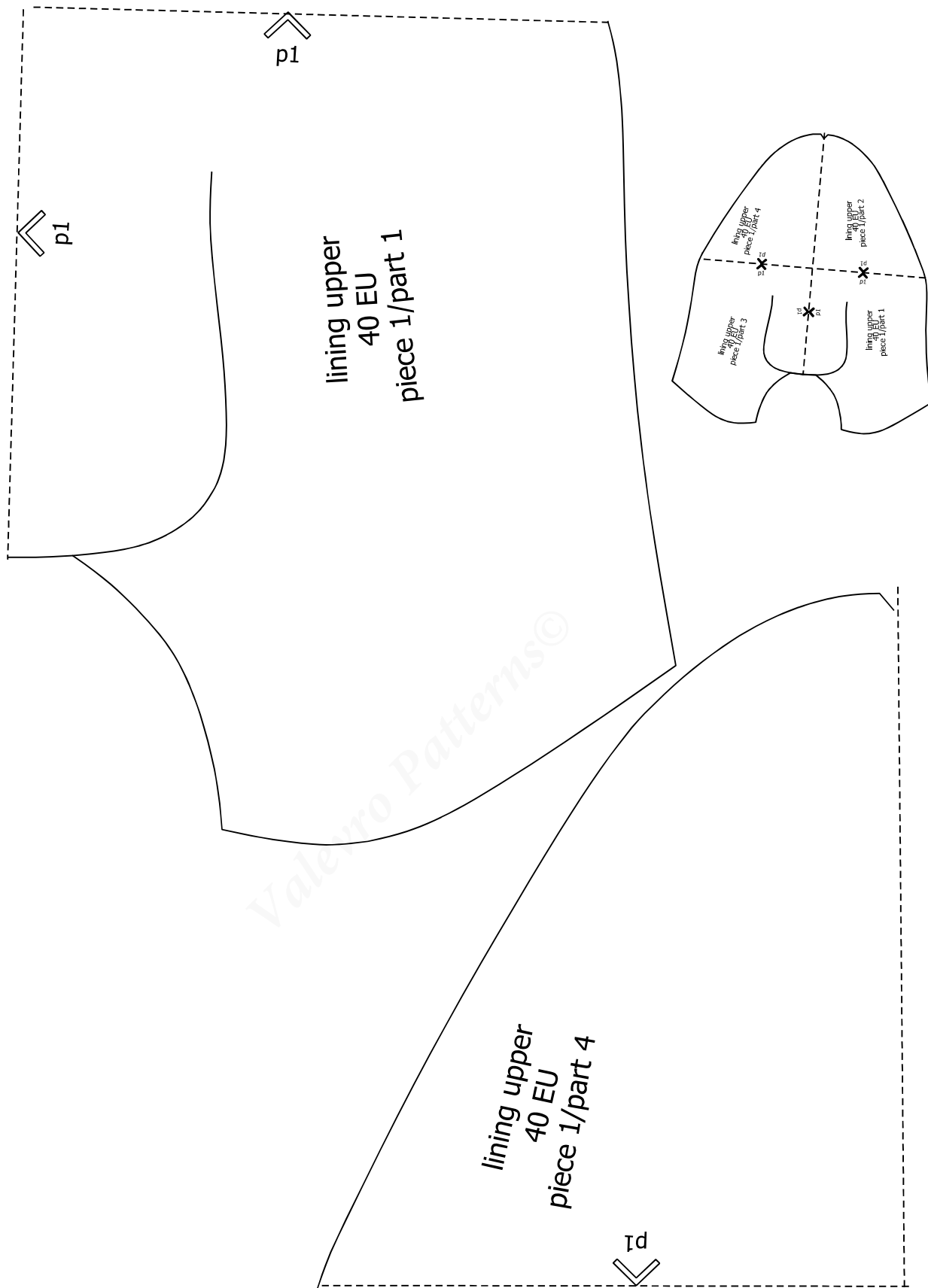


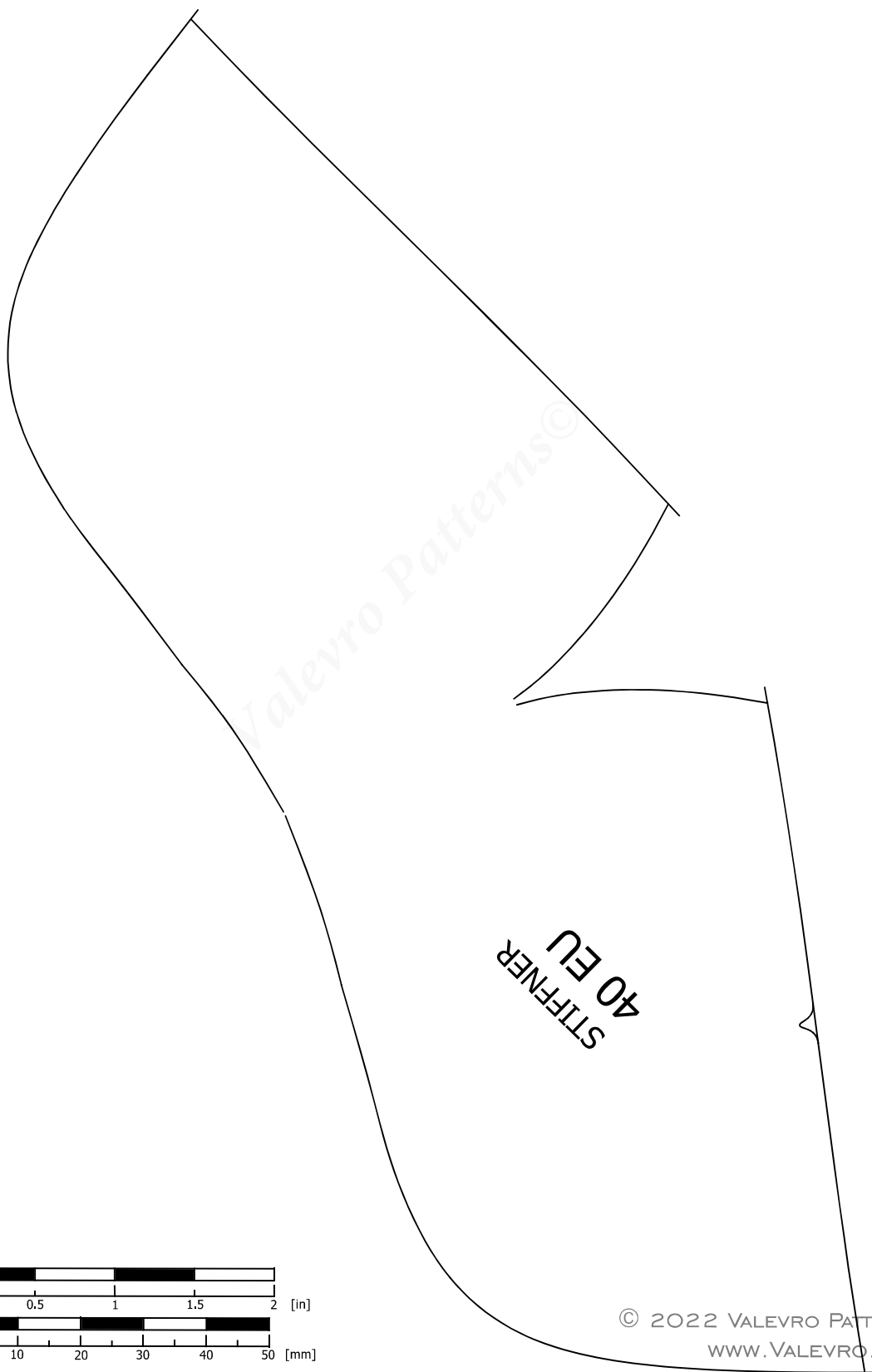
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A4



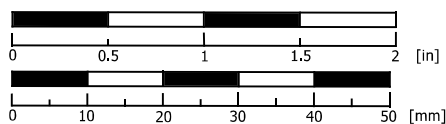




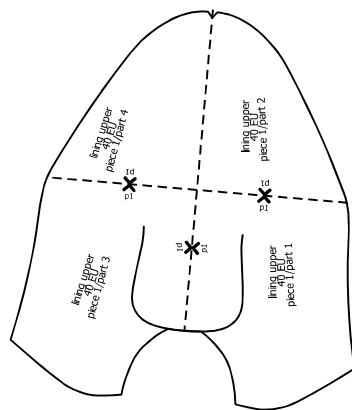
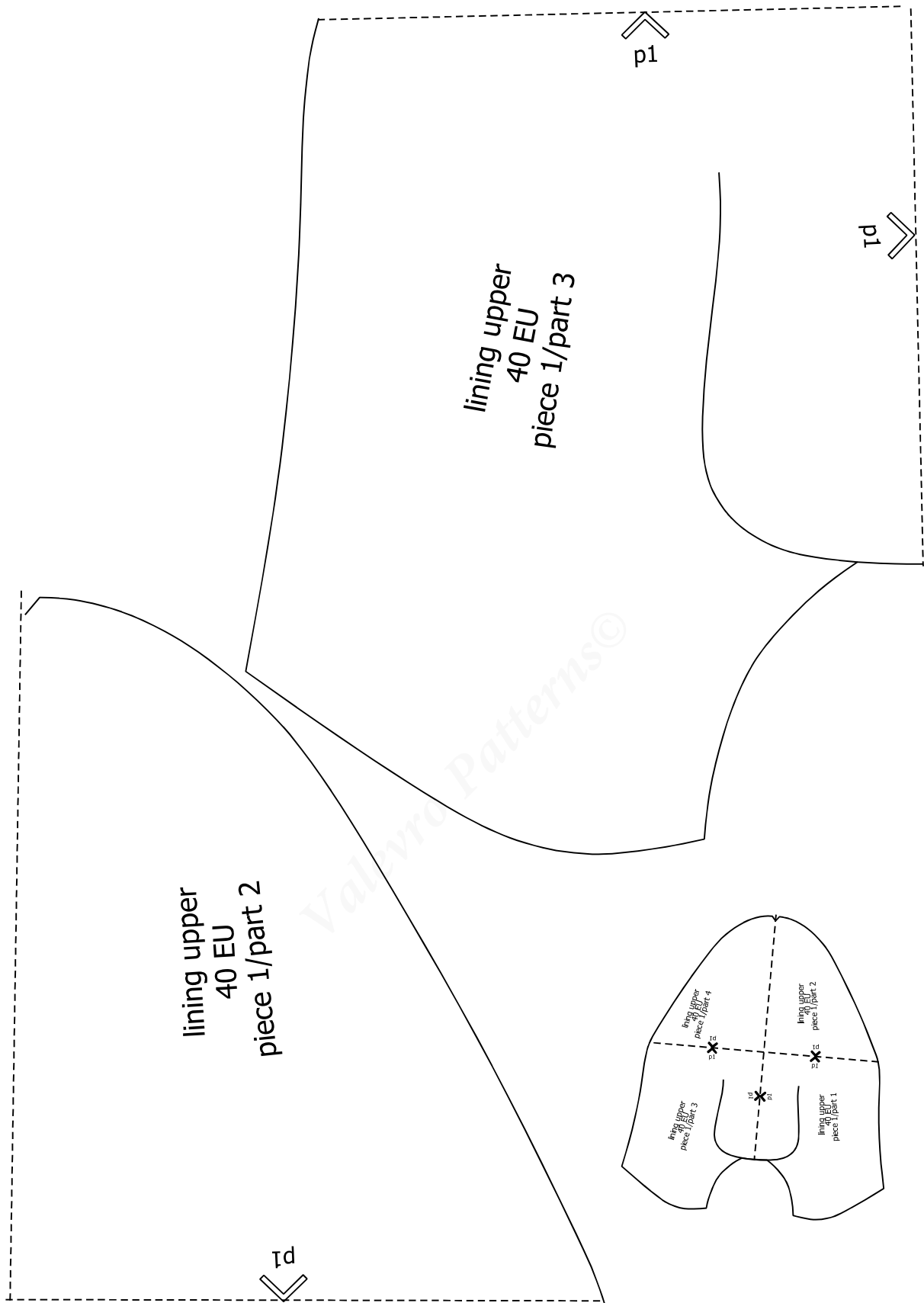


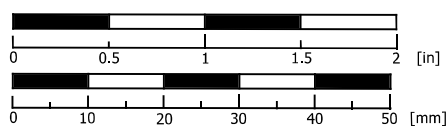
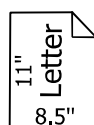
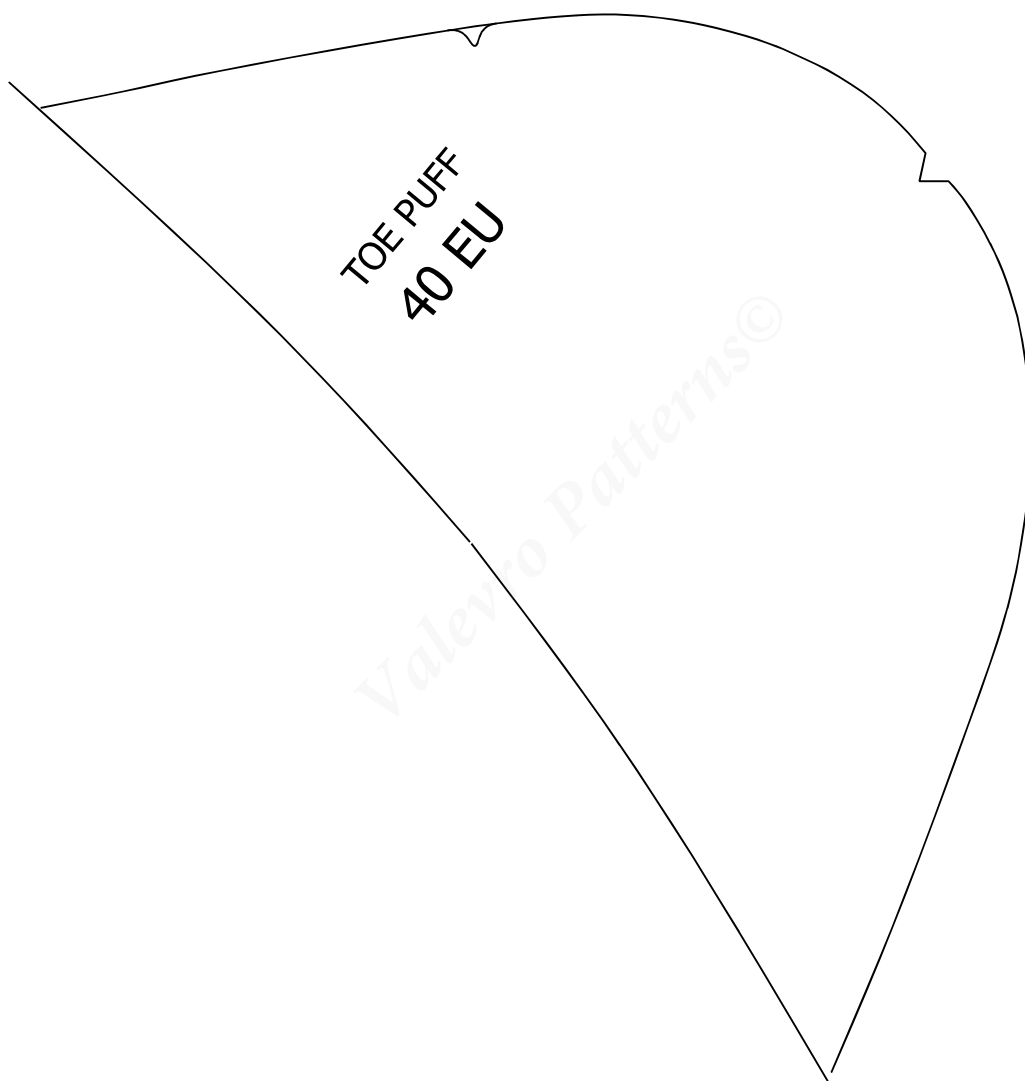
11"
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8.5"

A4



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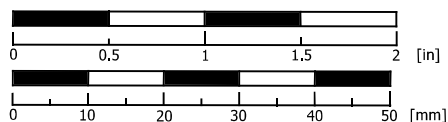
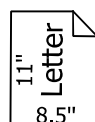


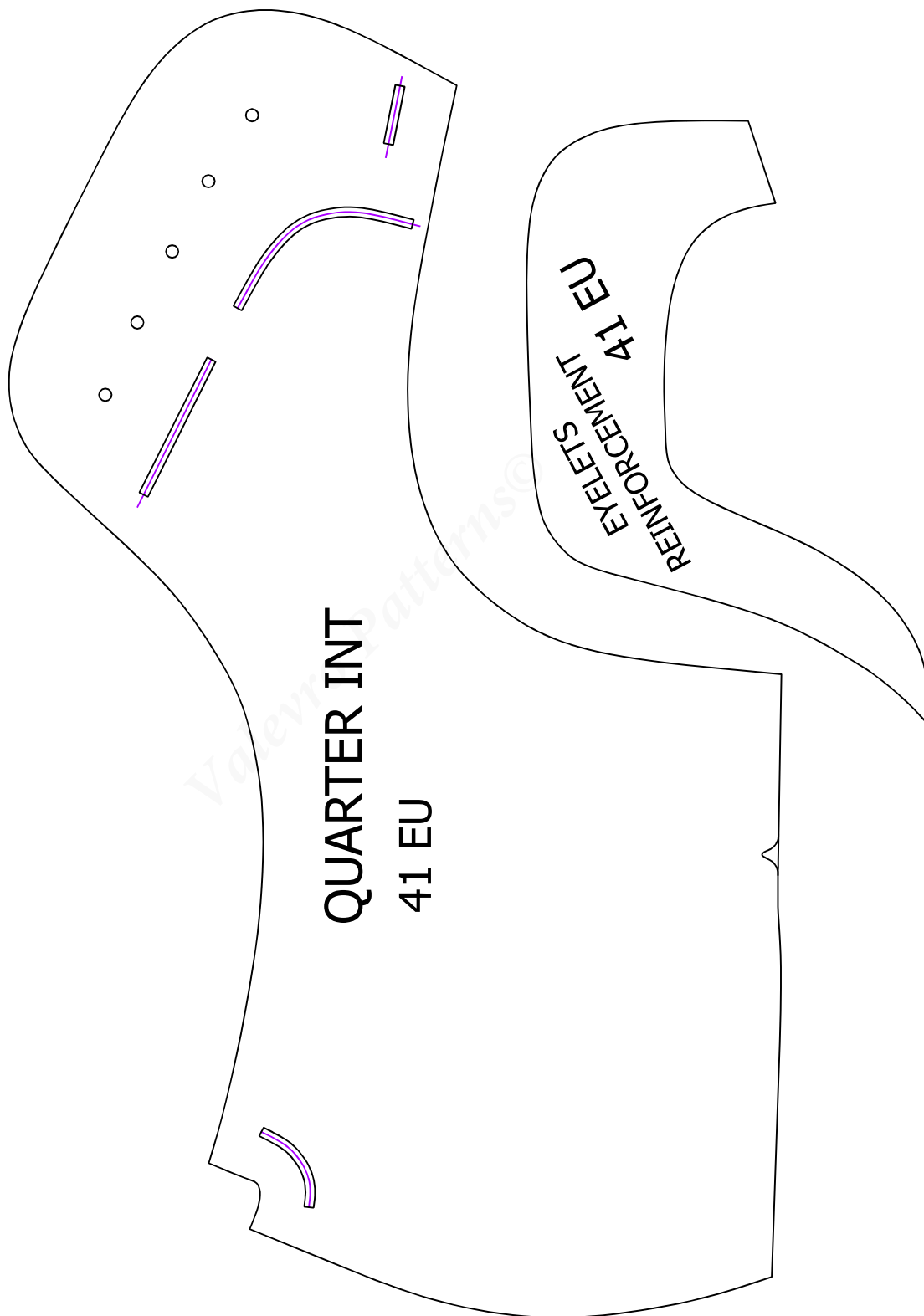


mirror this axis to
obtain the whole piece

half of upper

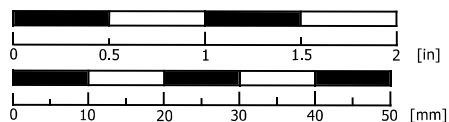
UPPER
41 EU

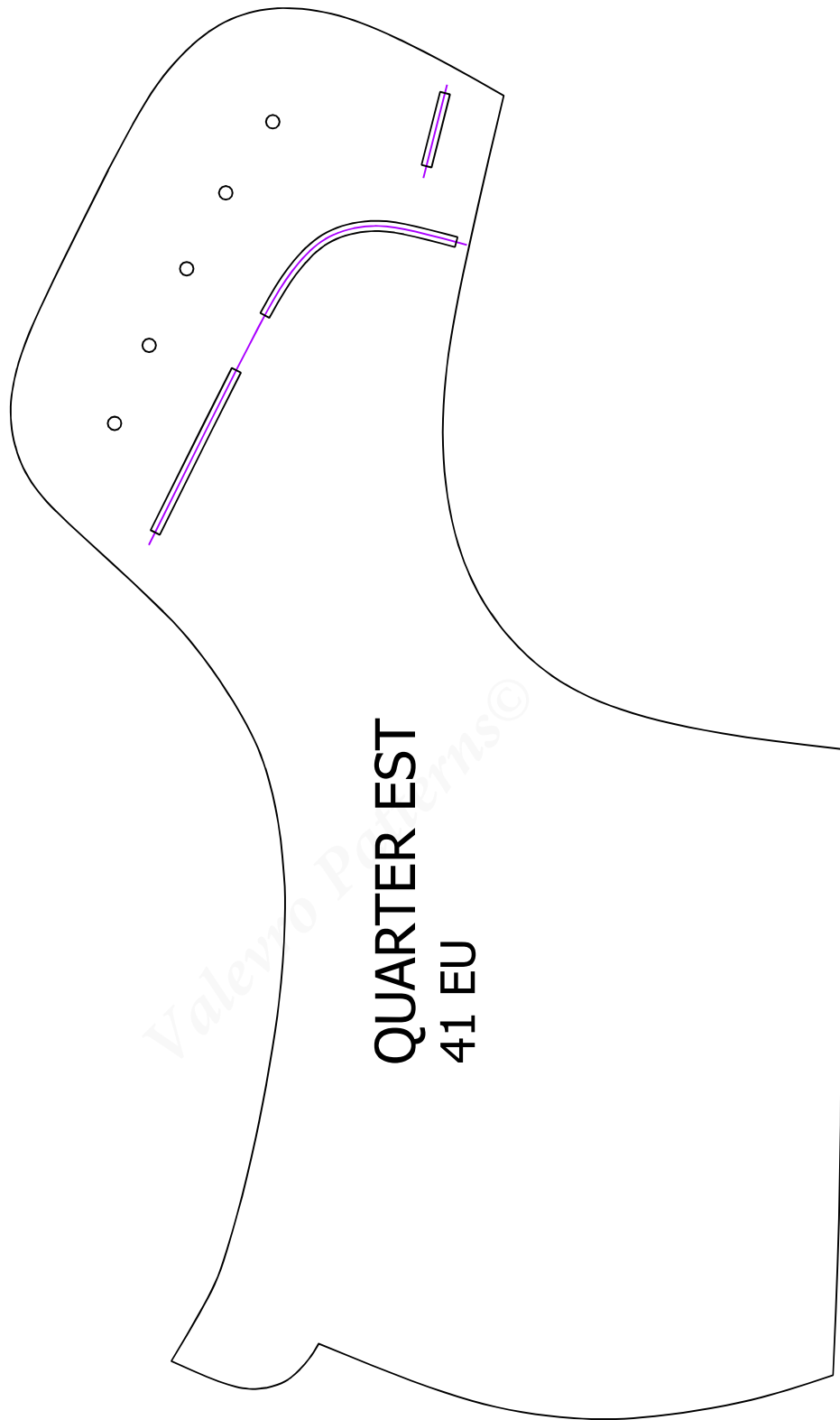




11"
Letter
8.5"

A4

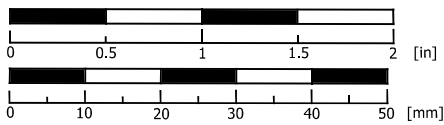


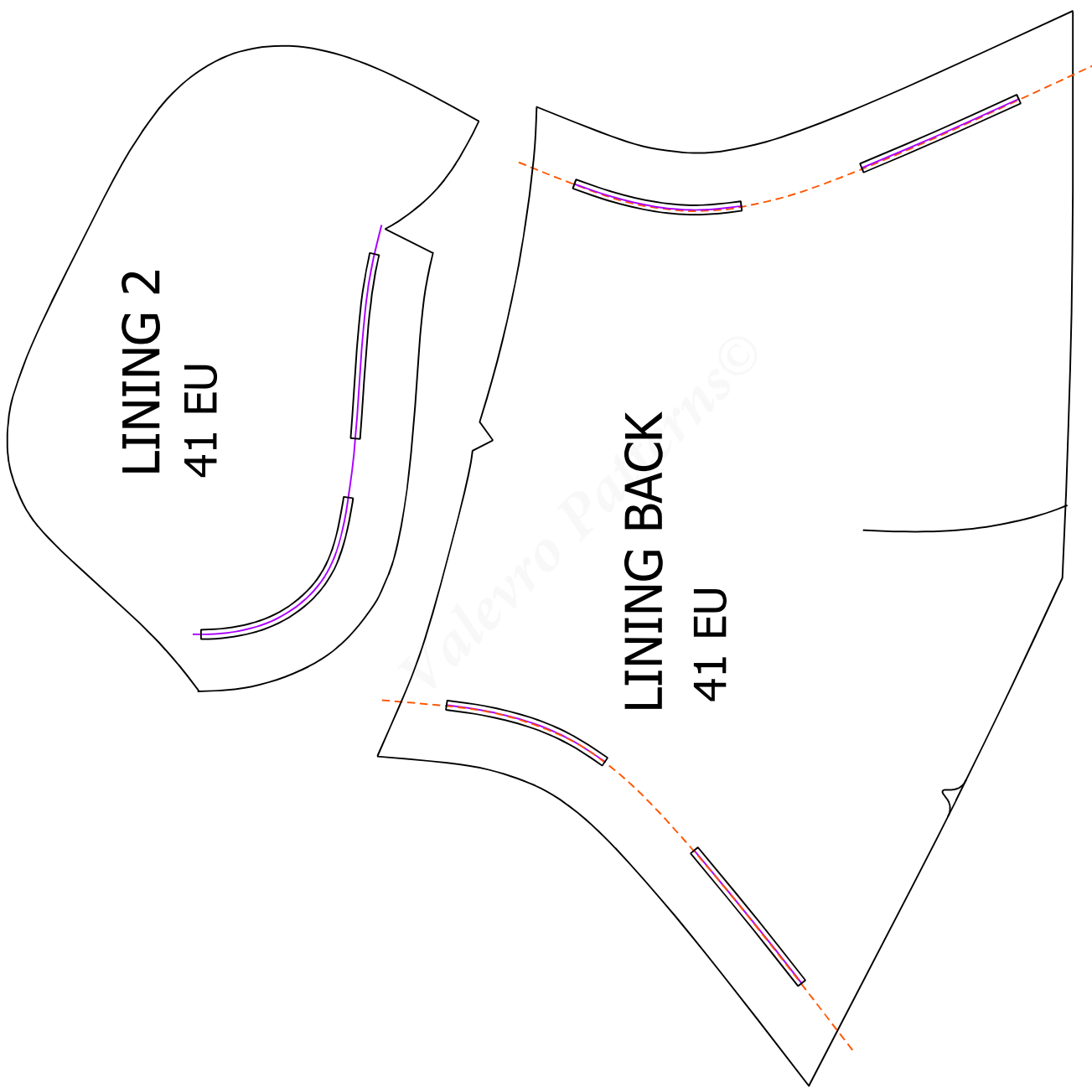


QUARTER EST
41 EU

11"
Letter
8.5"

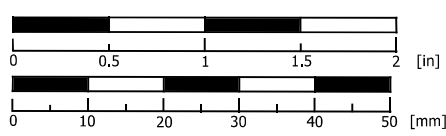
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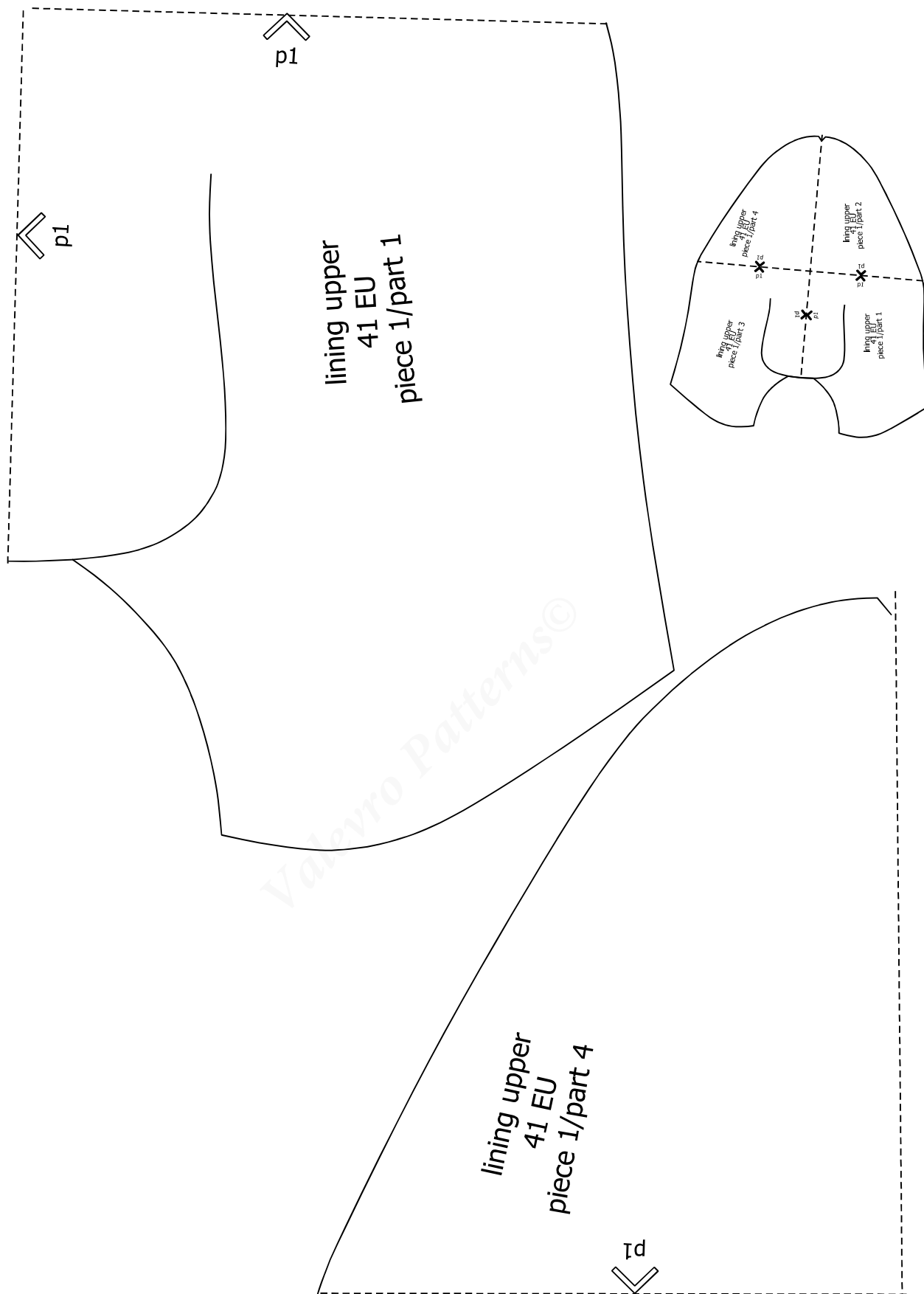


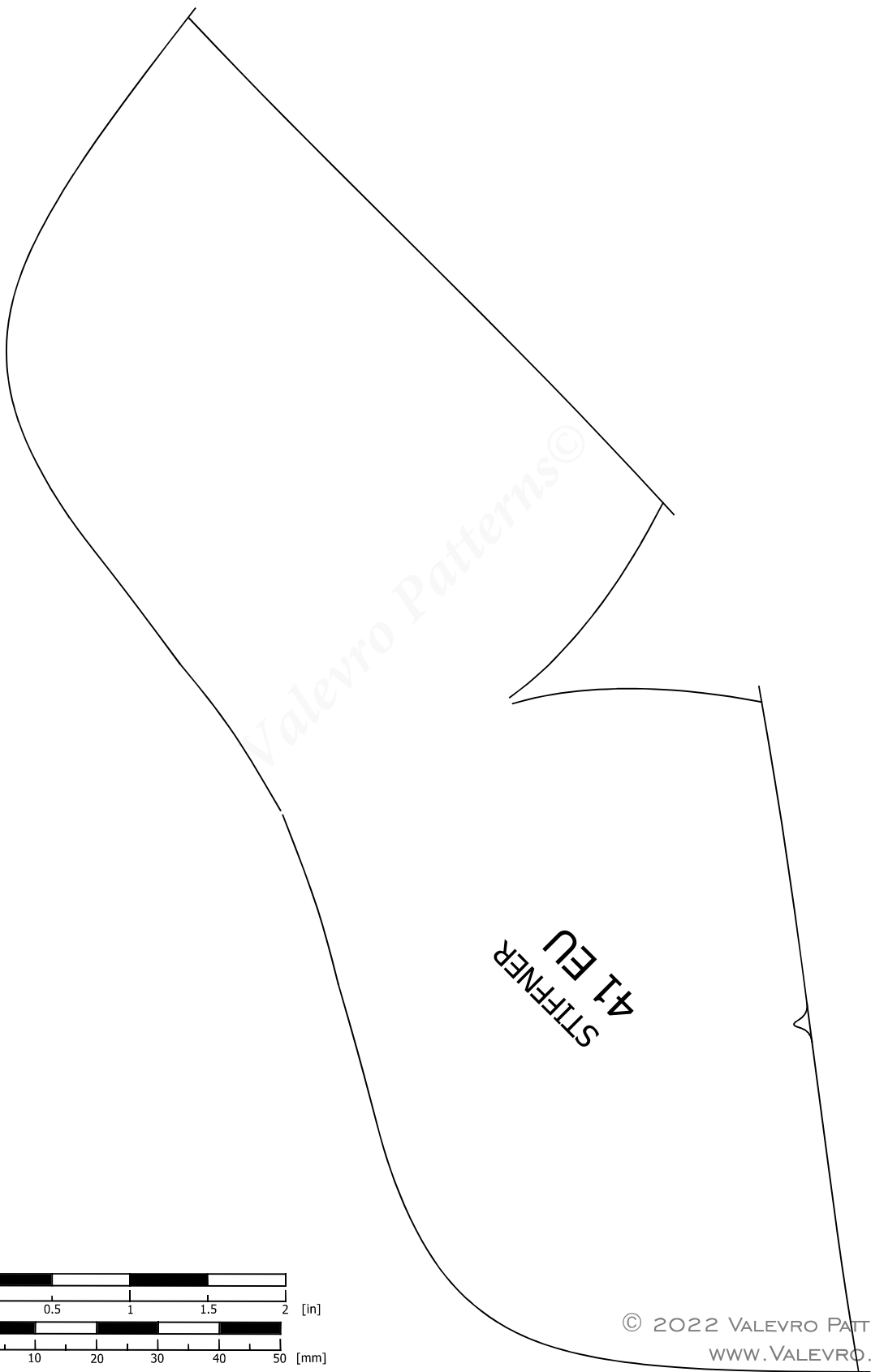


11"
Letter
8.5"

A4

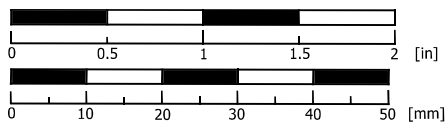






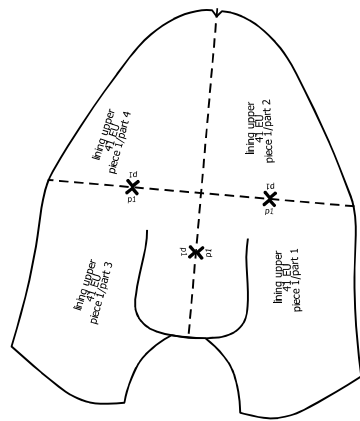
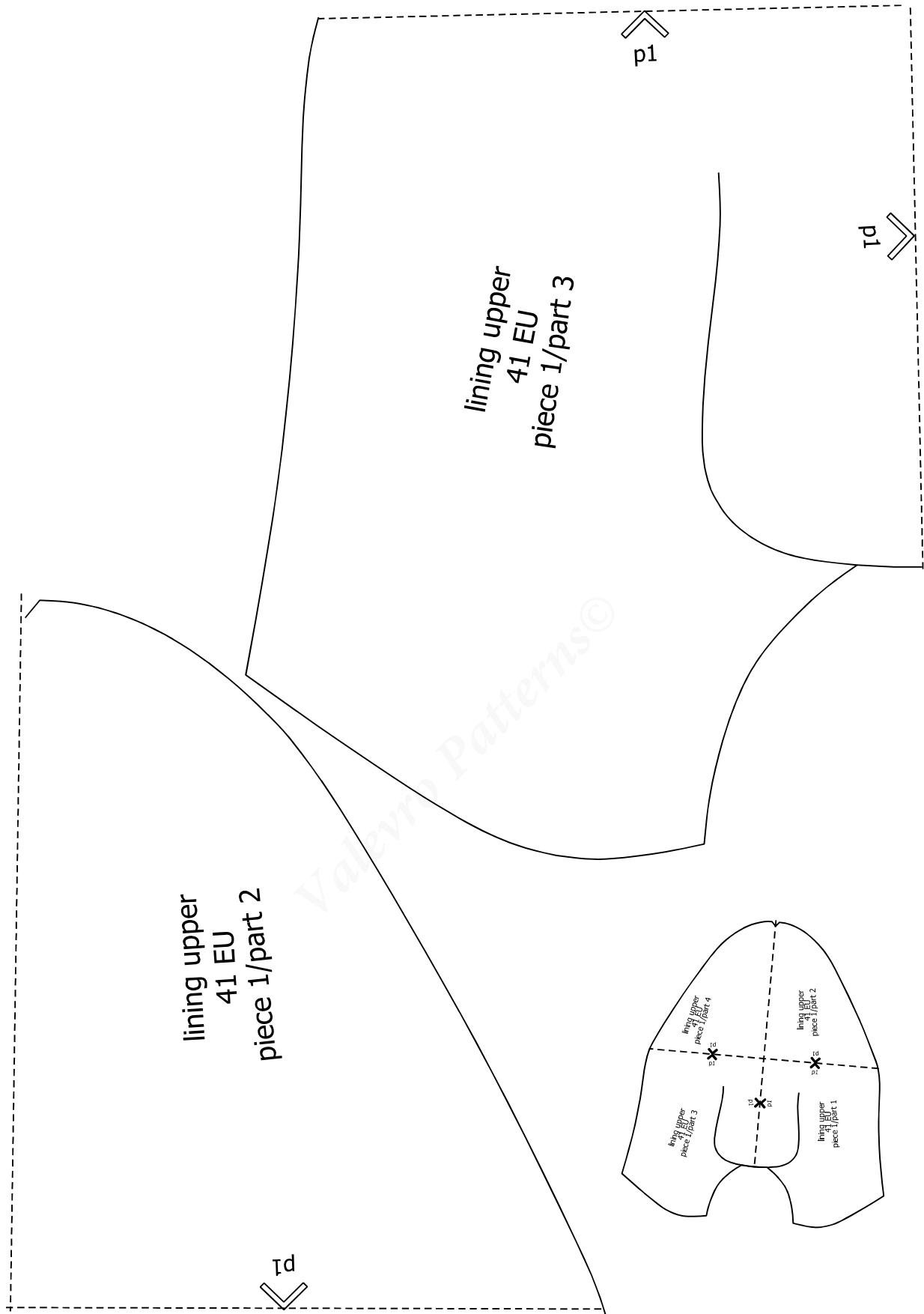
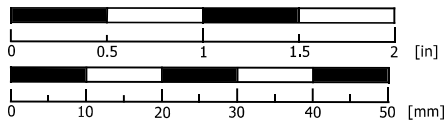
11"
Letter
8.5"

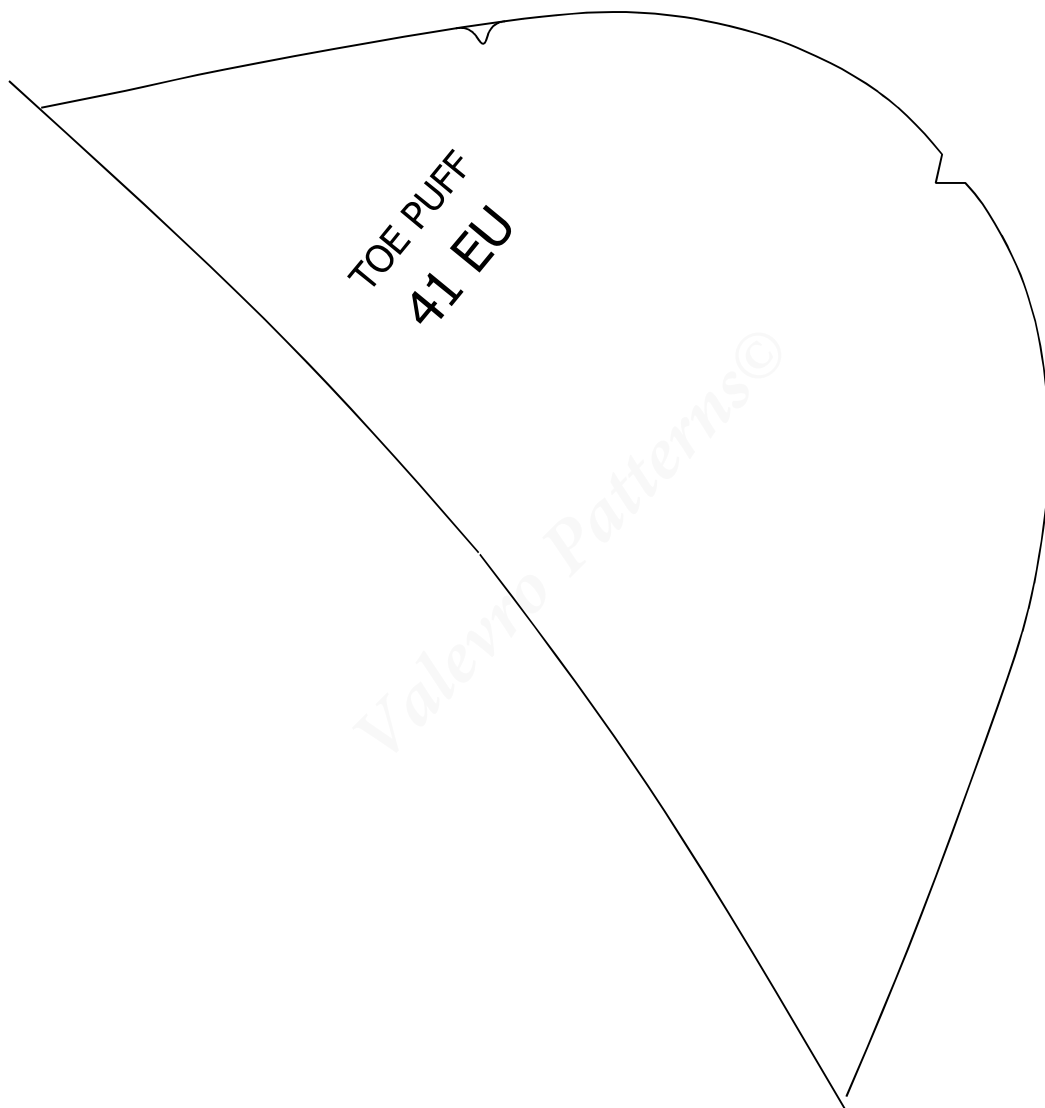
A4



11"
Letter
8.5"

A4





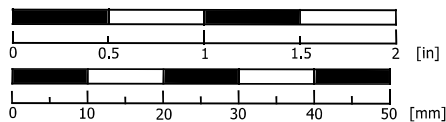
mirror this axis to
obtain the whole piece

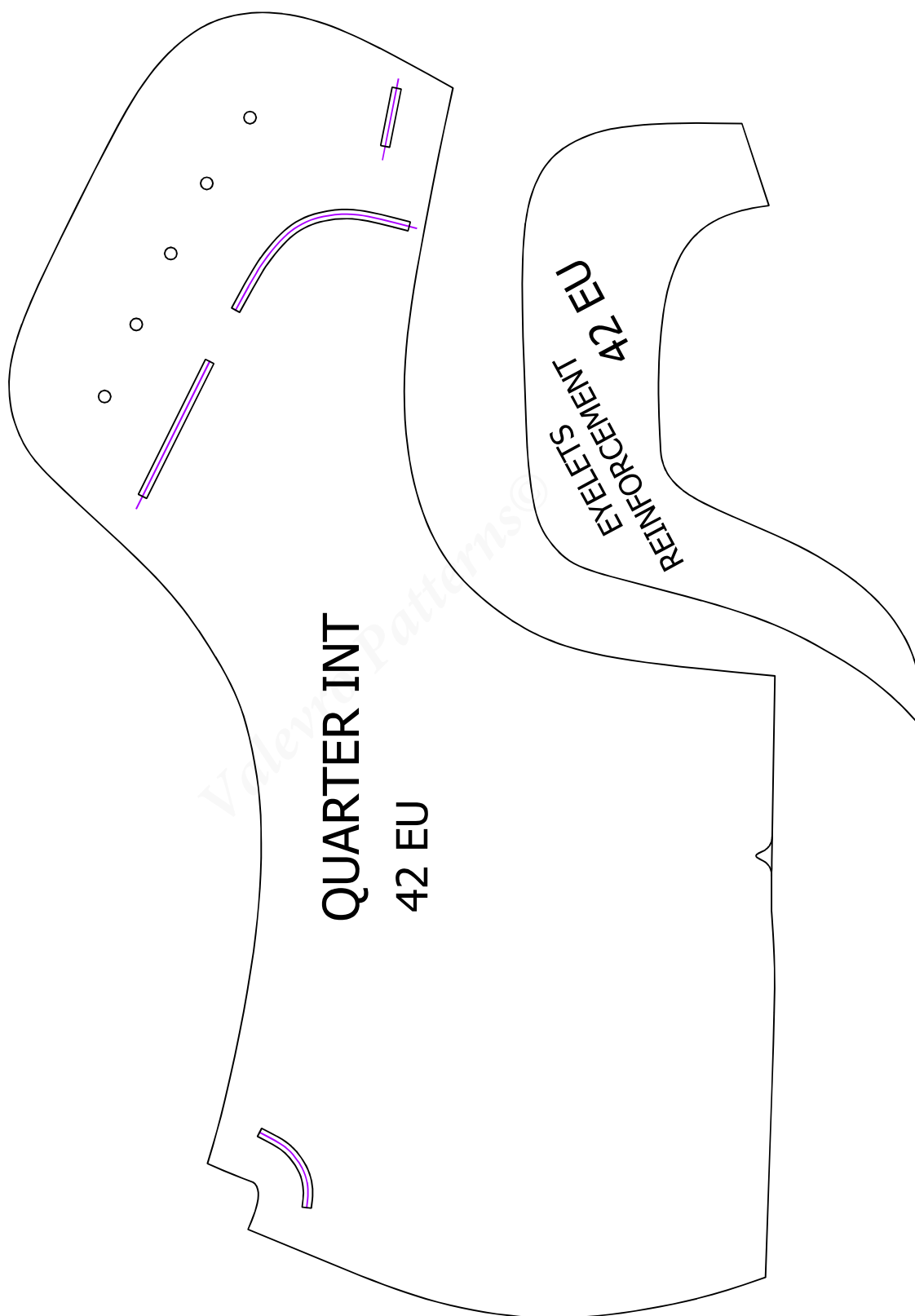
half of upper

UPPER
42 EU

11"
Letter
8.5"

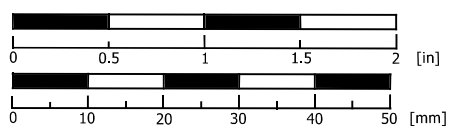
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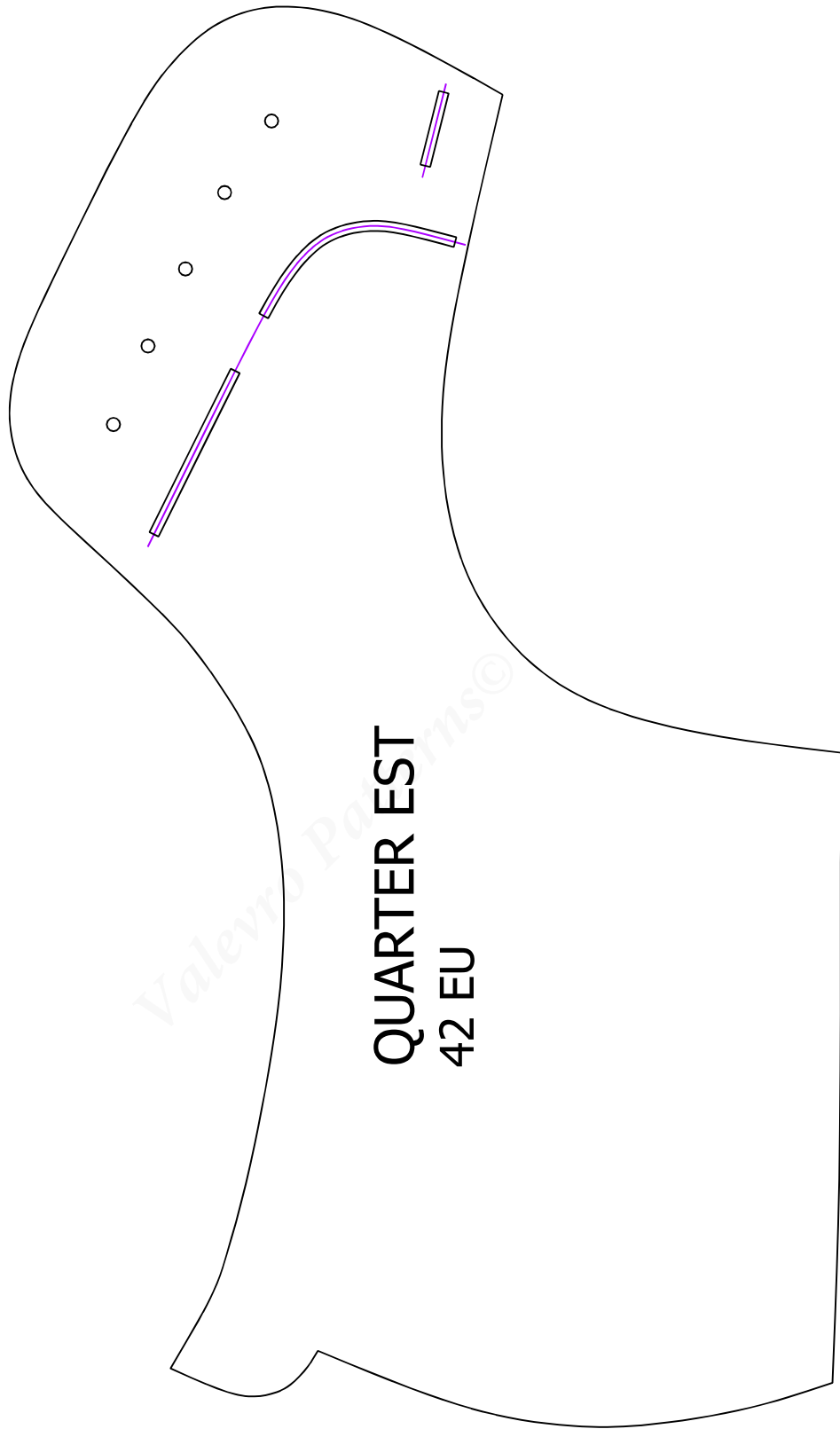




11"
Letter
8.5"

A4

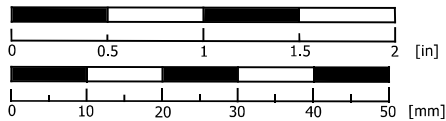


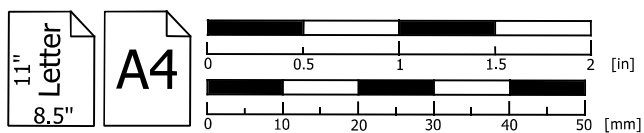
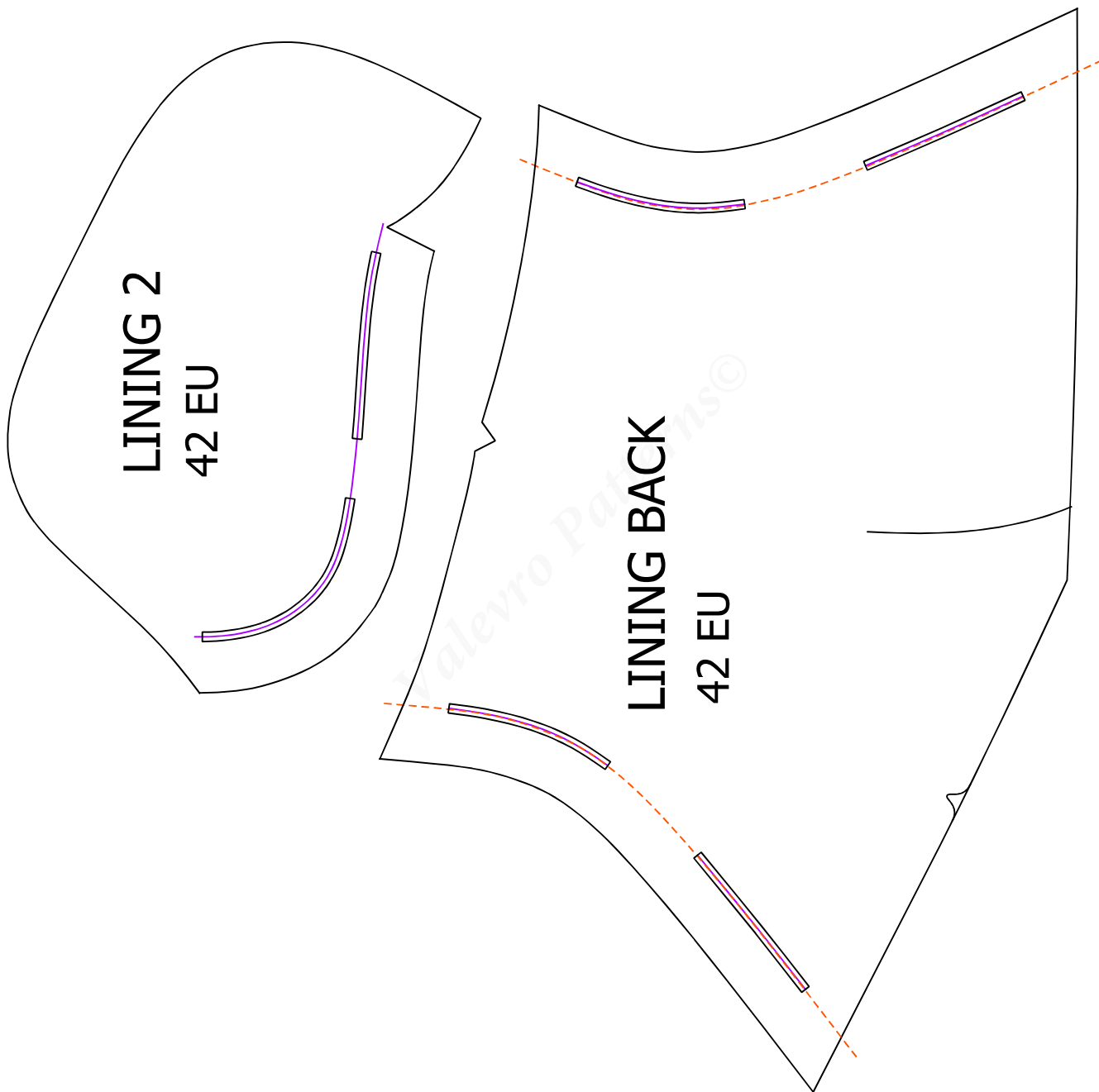


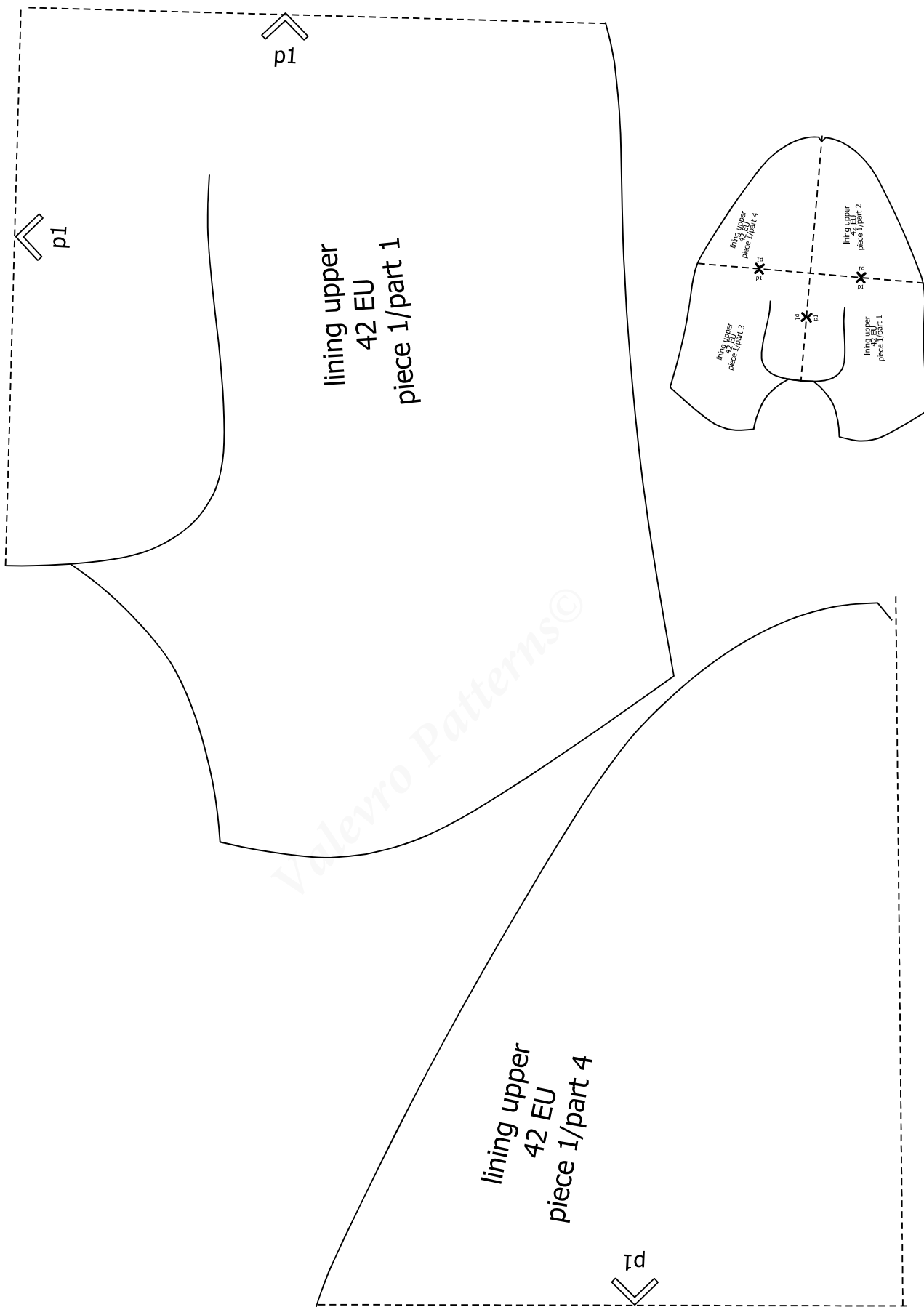
QUARTER EST
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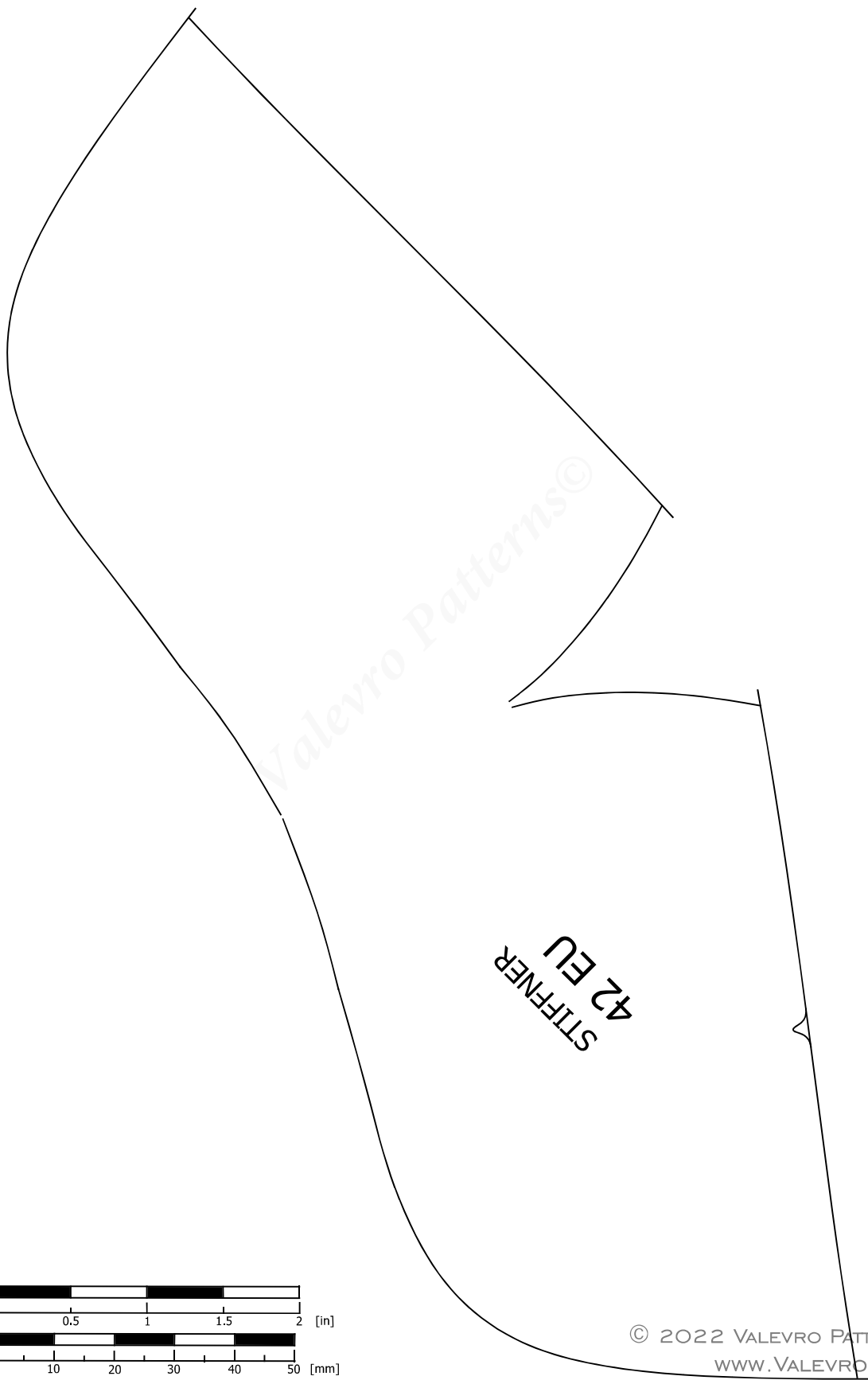
11"
Letter
8.5"

A4



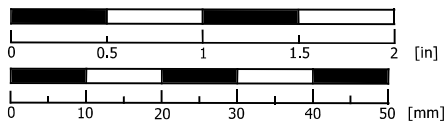






11"
Letter
8.5"

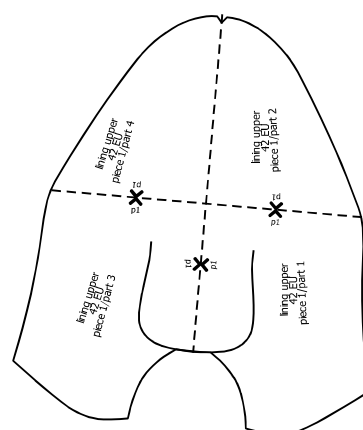
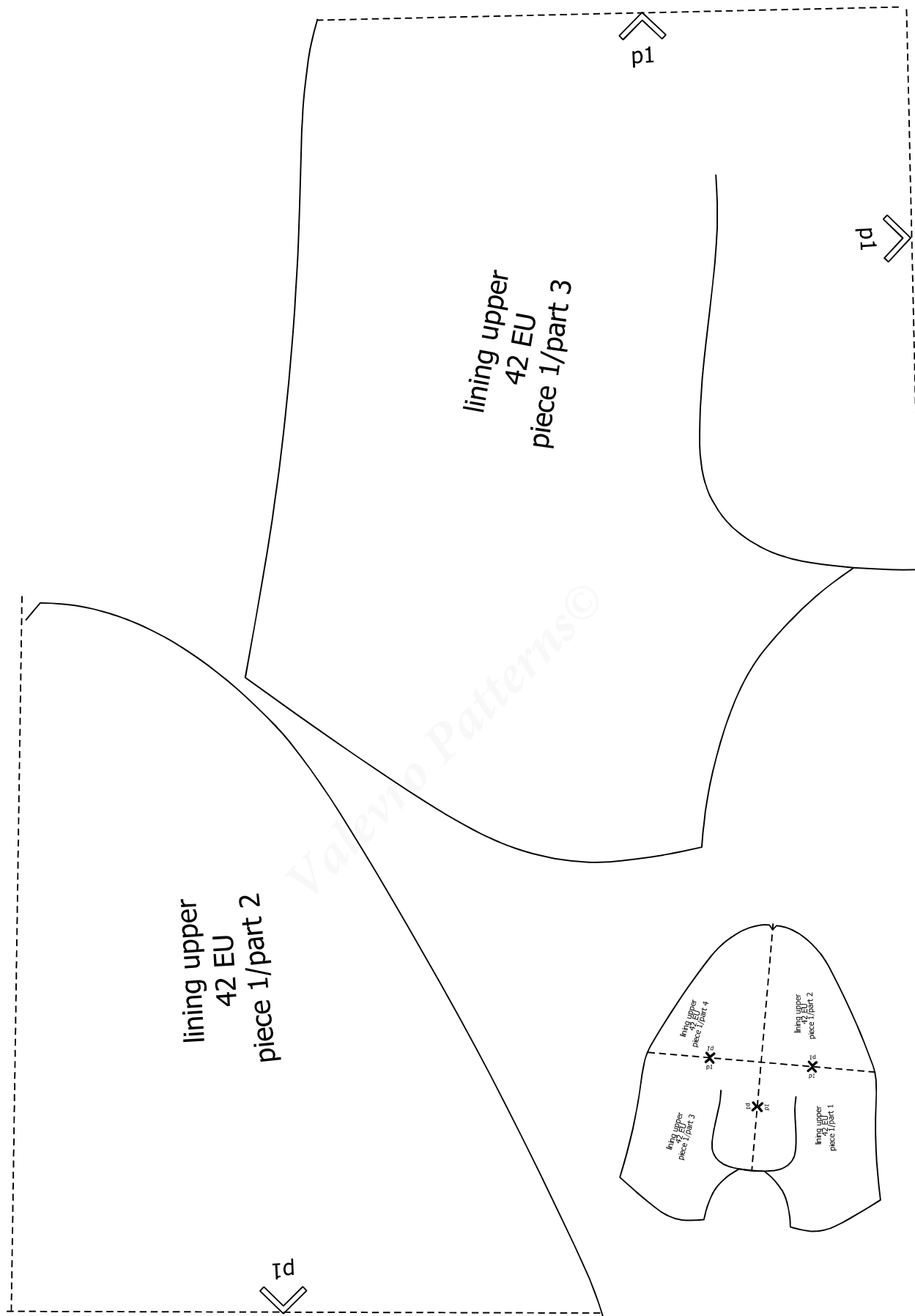
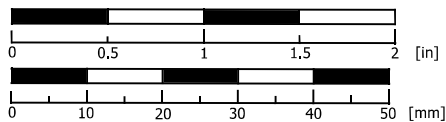
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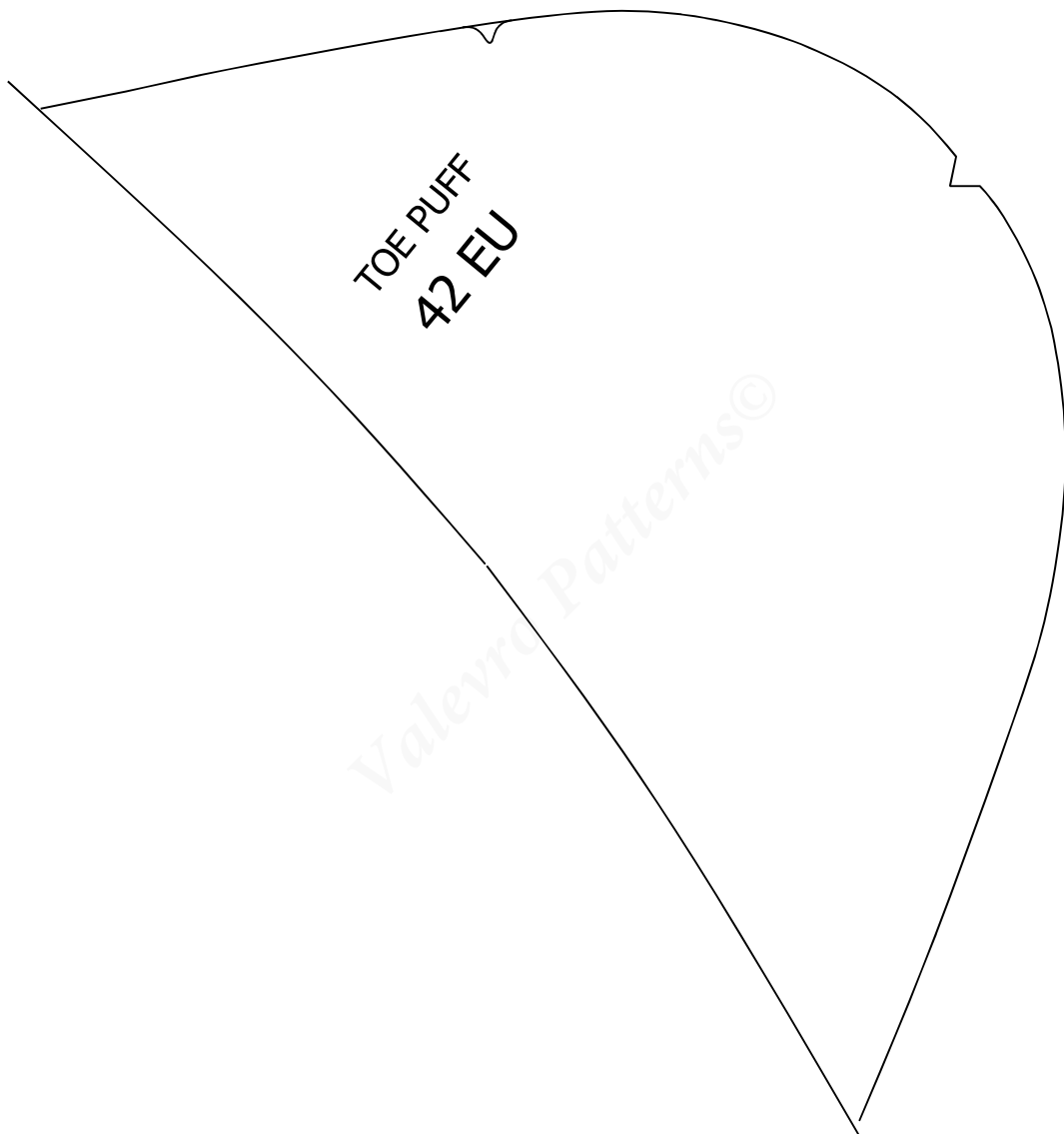


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11"
Letter
8.5"

A4





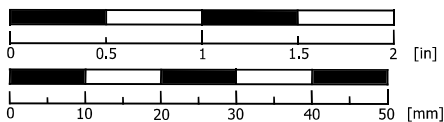
mirror this axis to
obtain the whole piece

half of upper

UPPER
43 EU

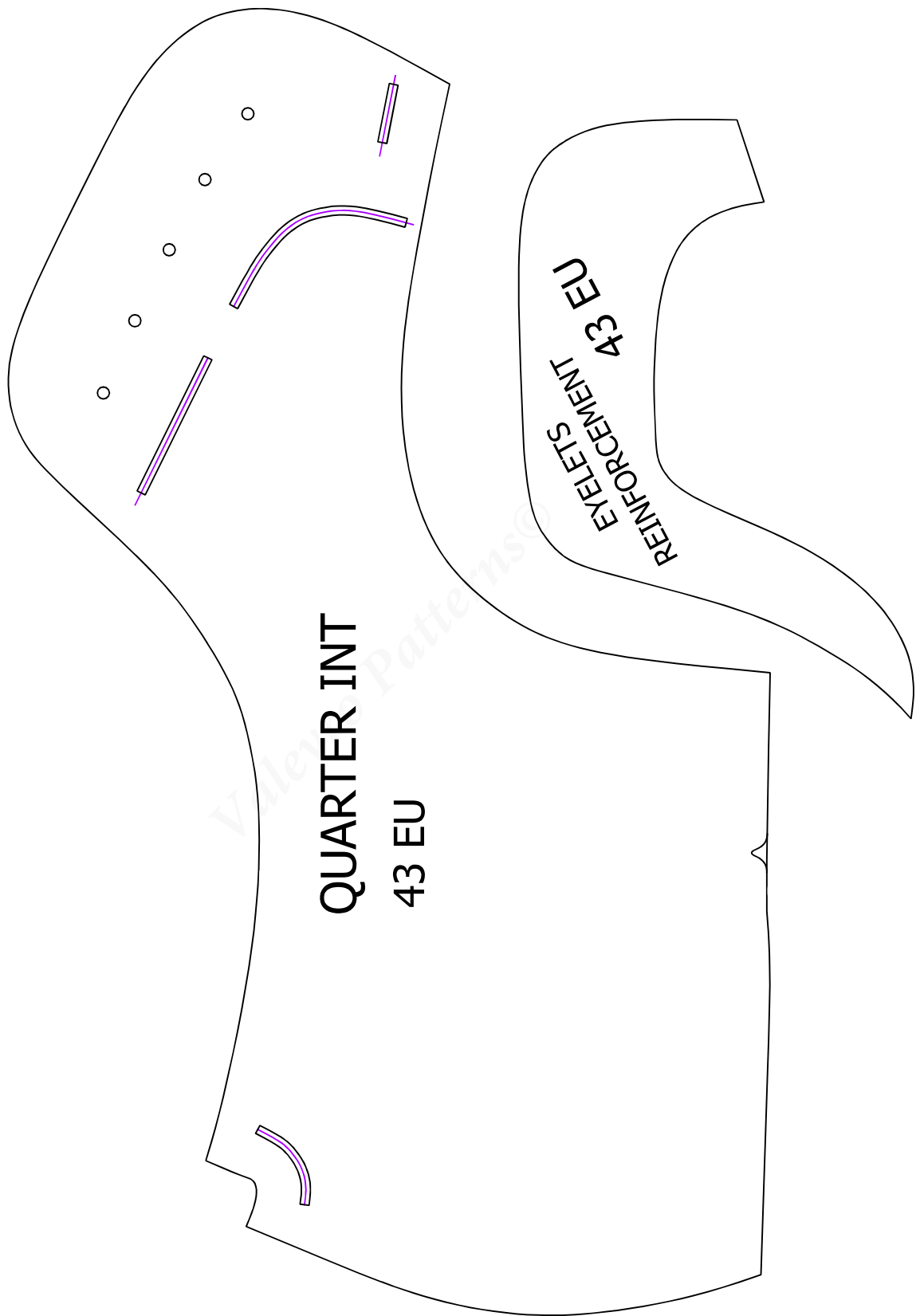
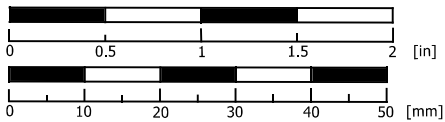
11"
Letter
8.5"

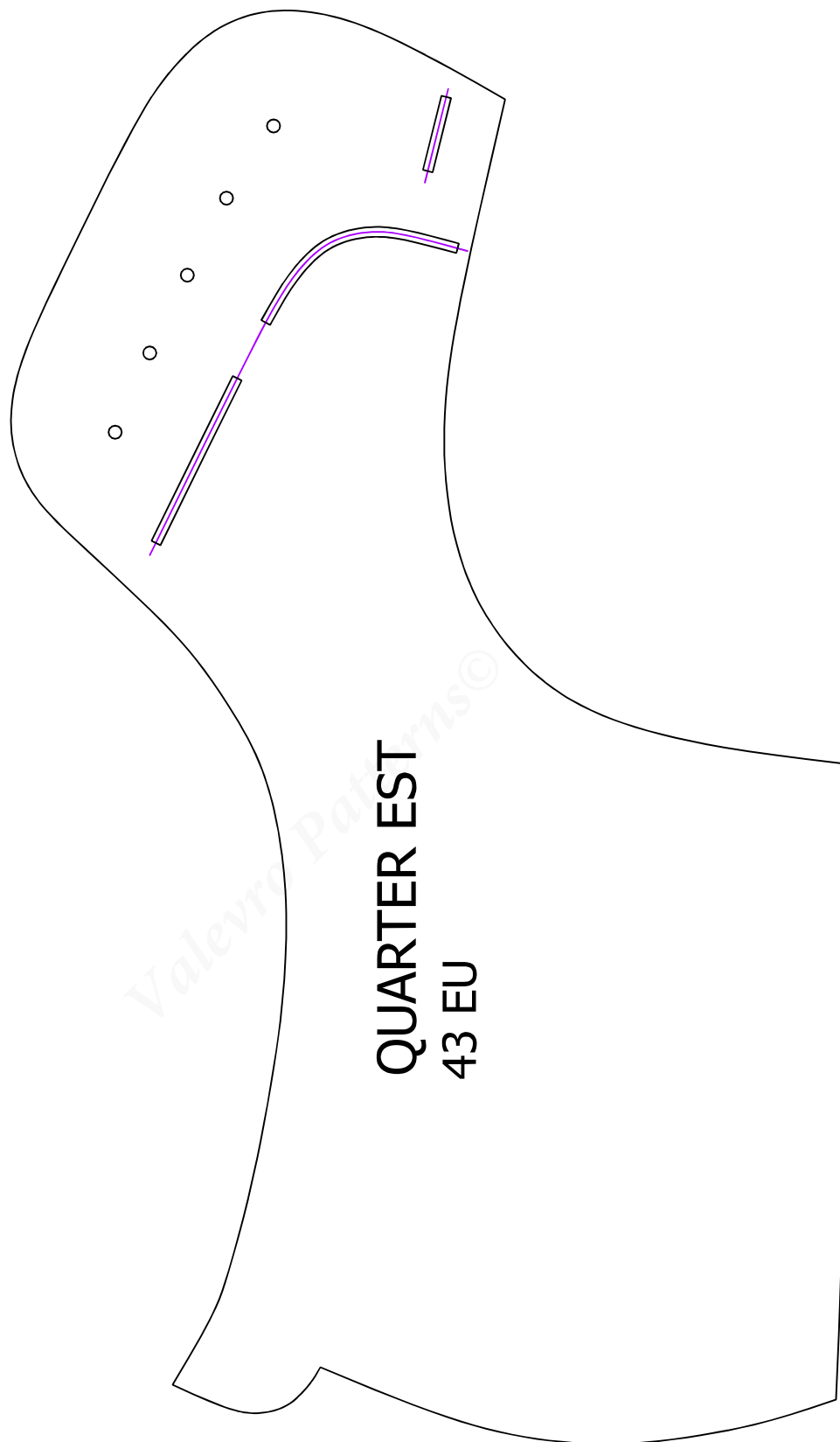
A4



11"
Letter
8.5"

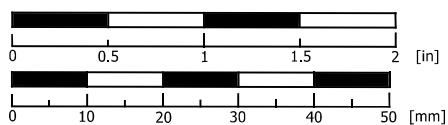
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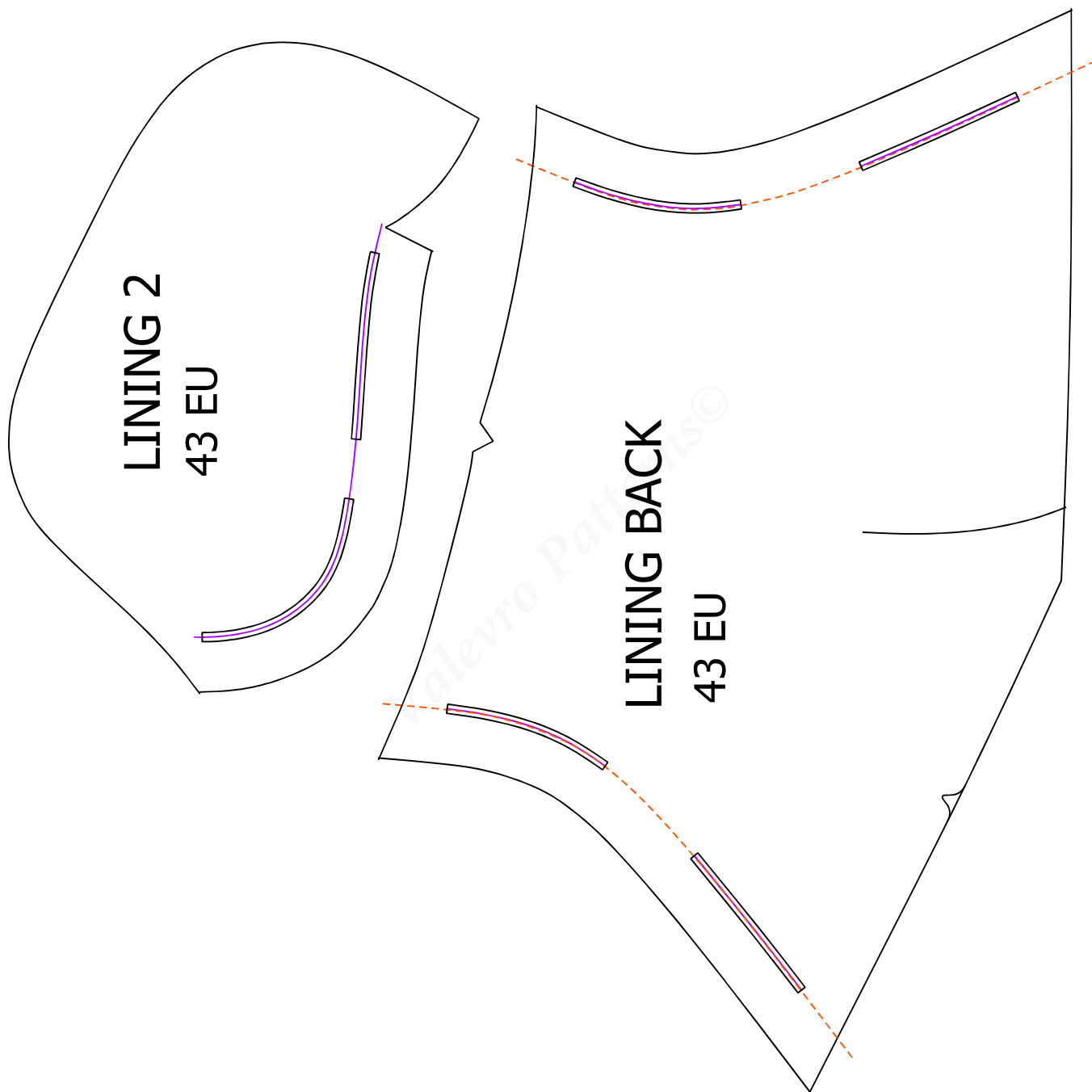


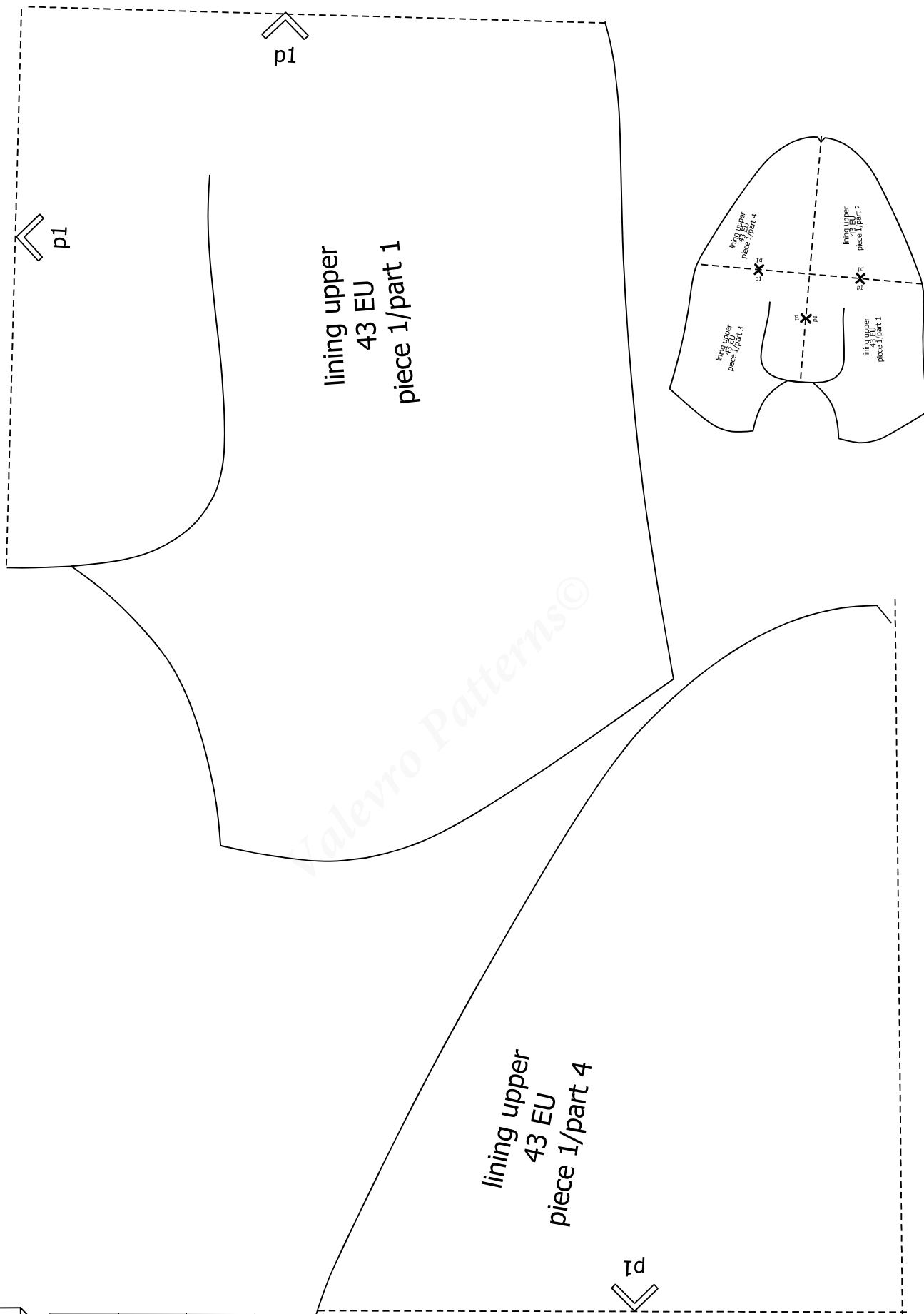
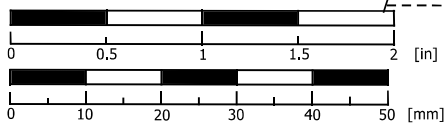


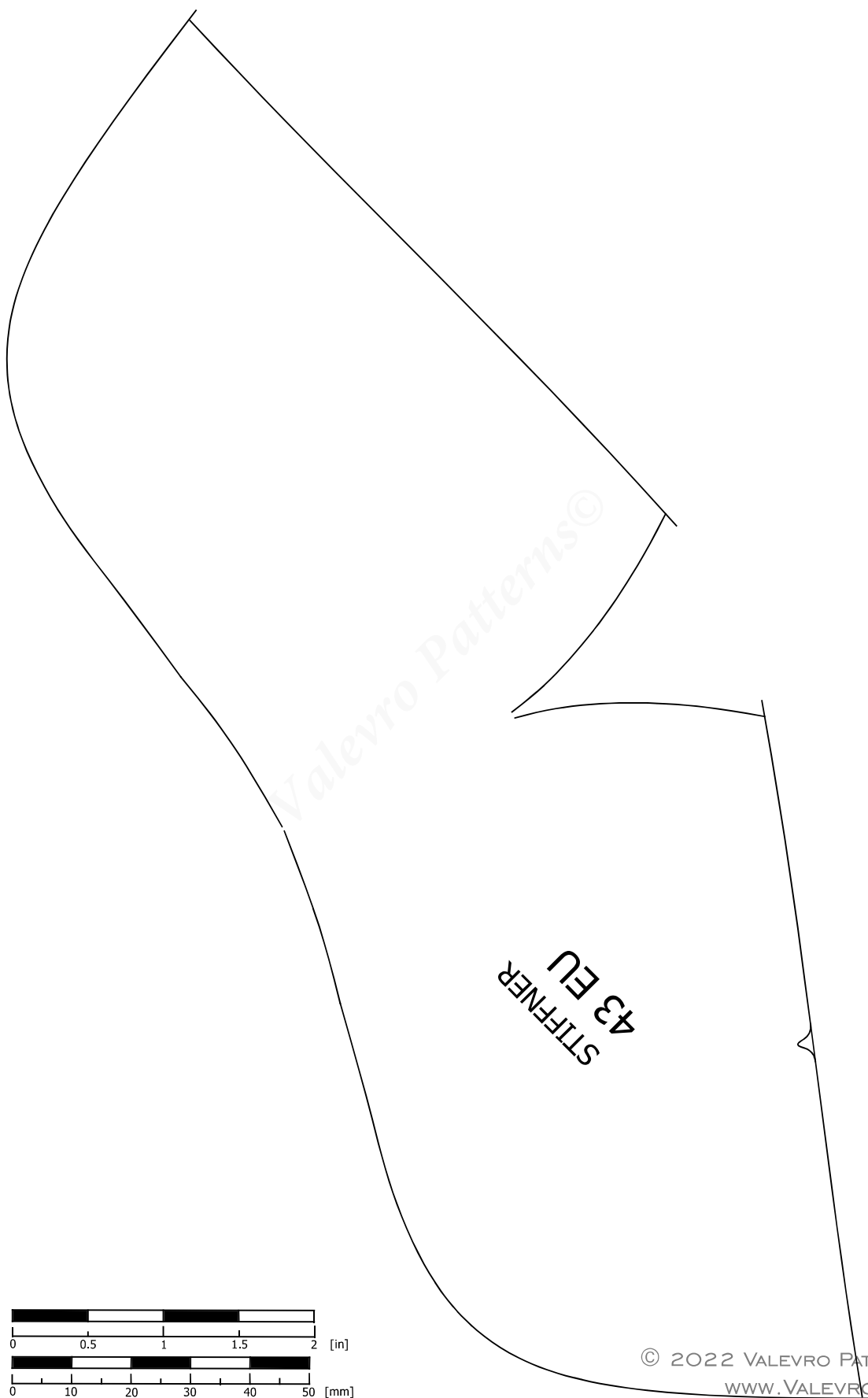
11"
Letter
8.5"

A4



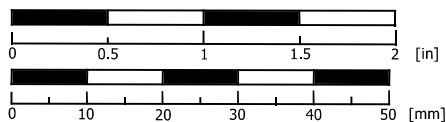






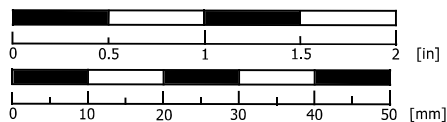
11"
Letter
8.5"

A4



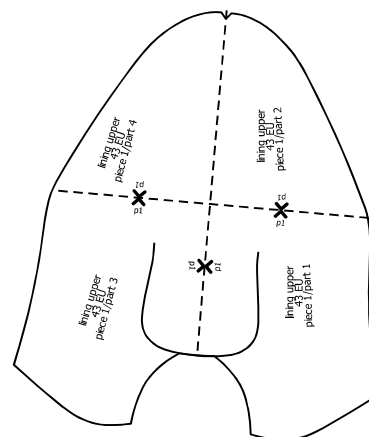
11"
Letter
8.5"

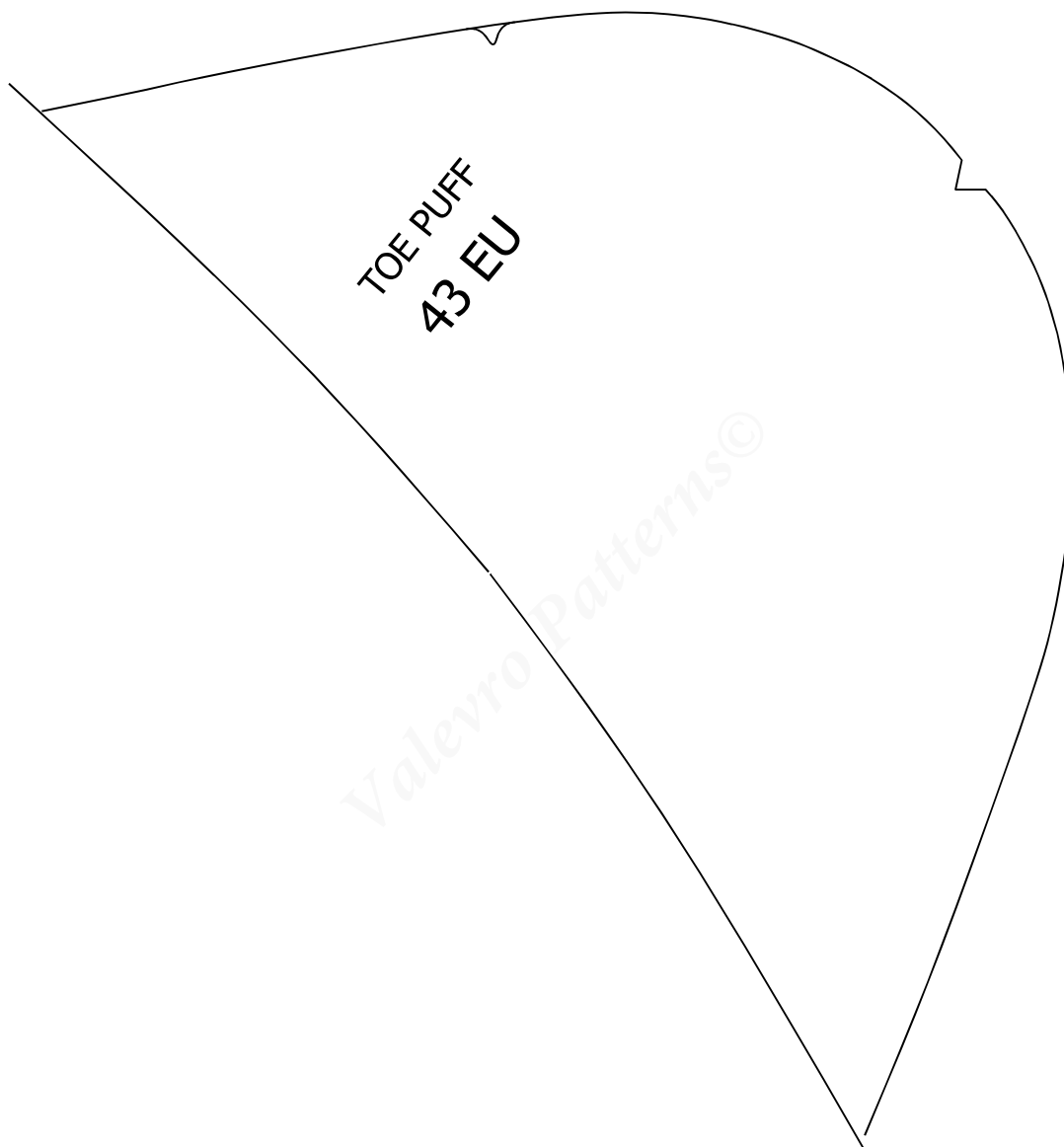
A4



lining upper
43 EU
piece 1/part 2

lining upper
43 EU
piece 1/part 3





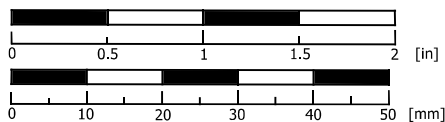
mirror this axis to
obtain the whole piece

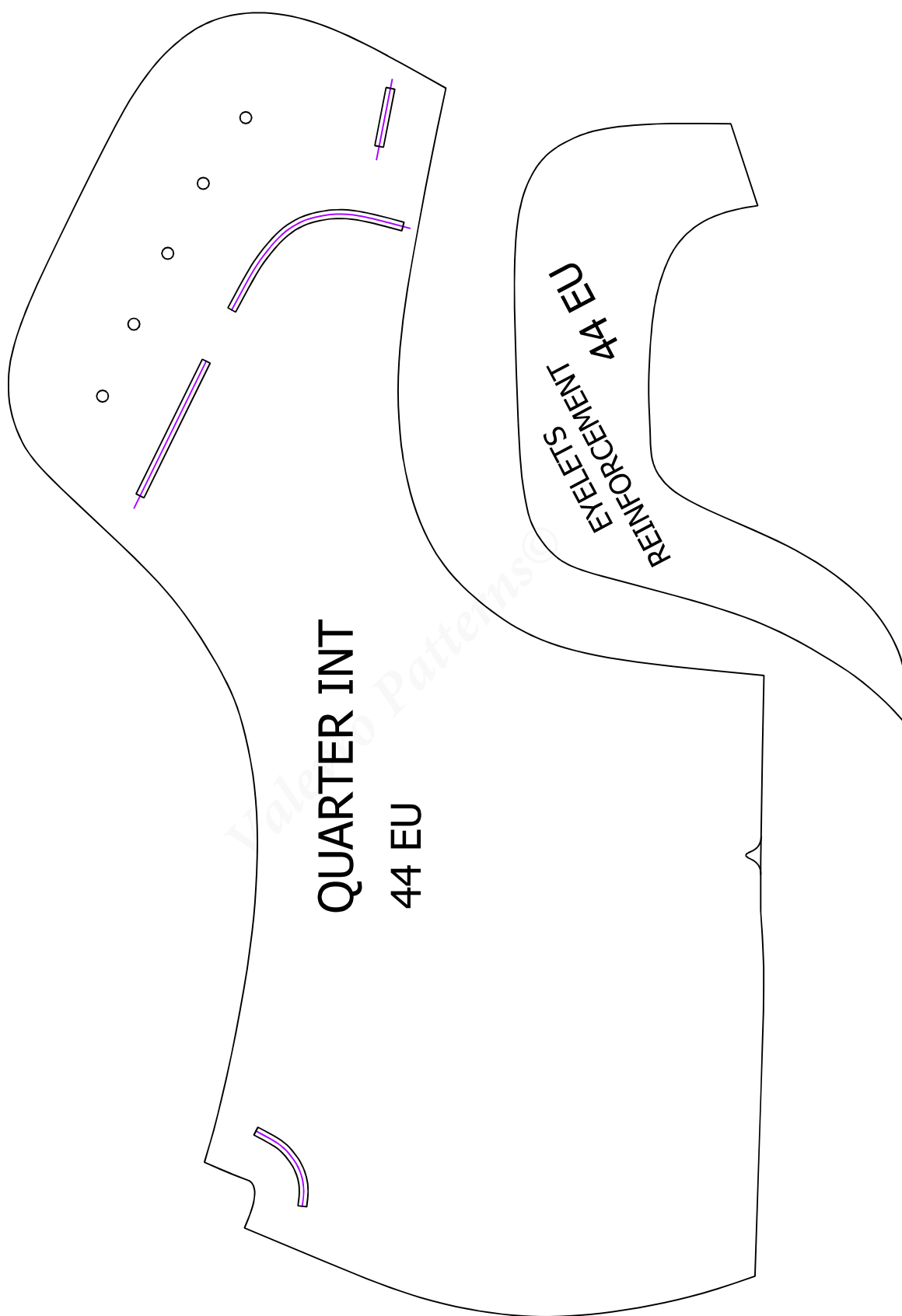
half of upper

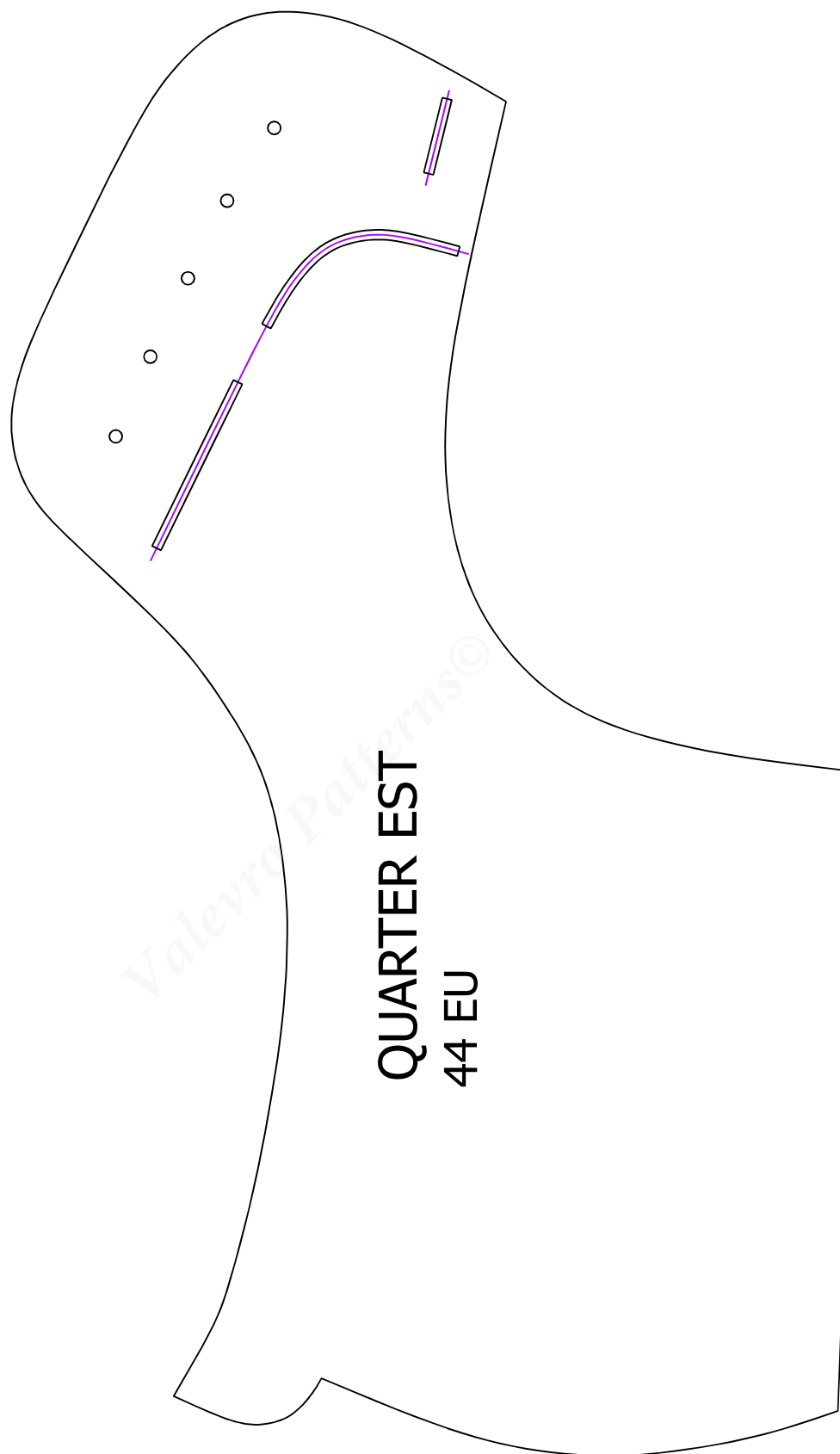
UPPER
44 EU

11"
Letter
8.5"

A4



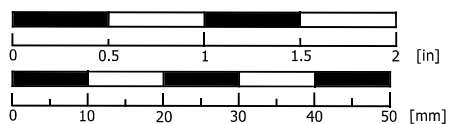


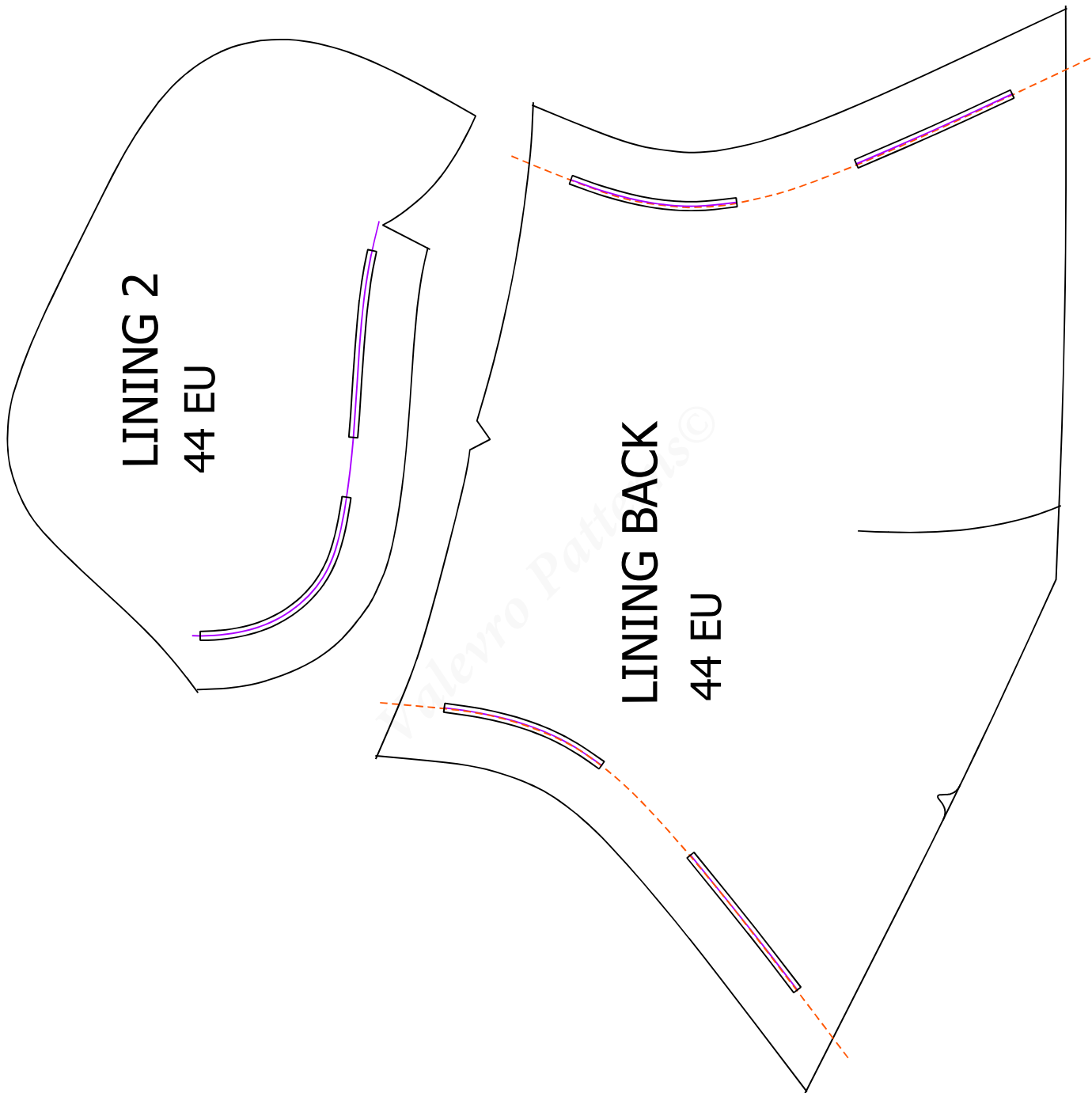


QUARTER EST
44 EU

11"
Letter
8.5"

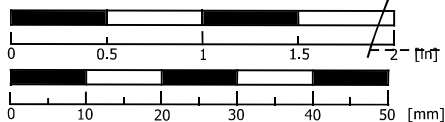
A4





11"
Letter
8.5"

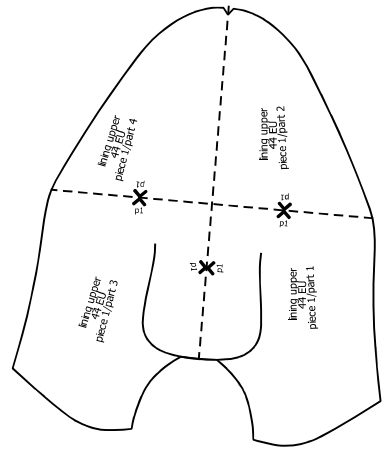
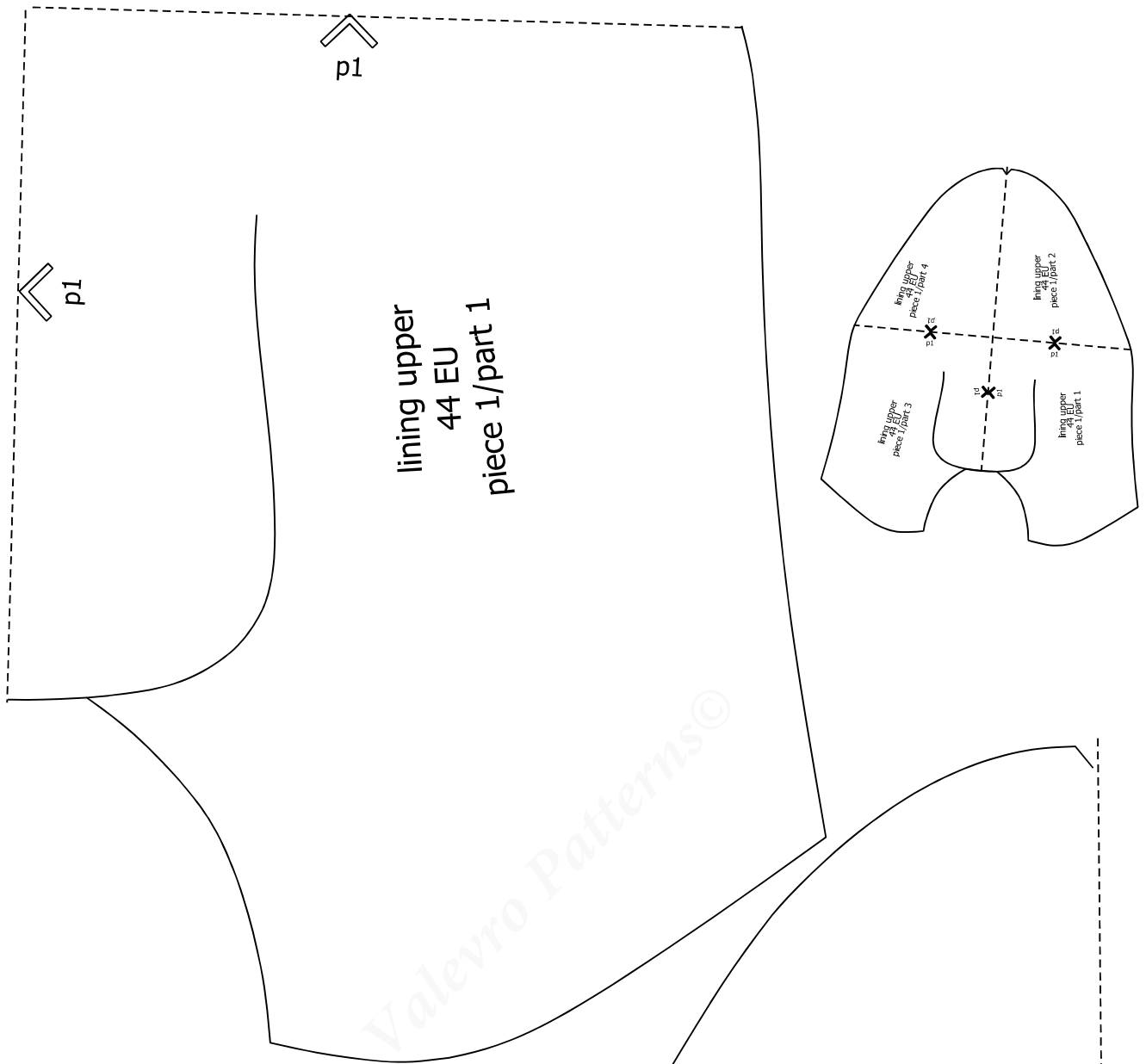
A4

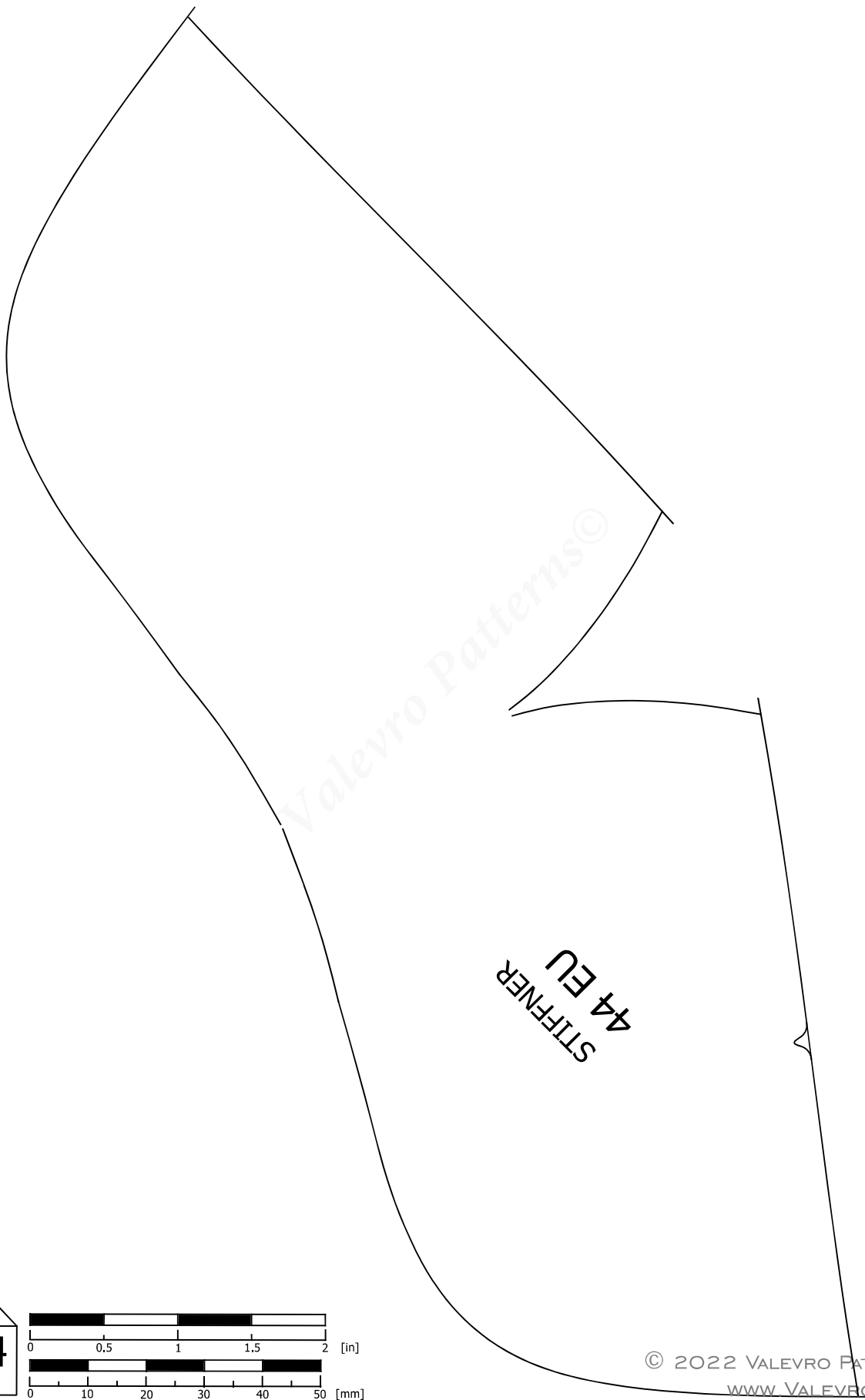


lining upper
44 EU
piece 1/part 4



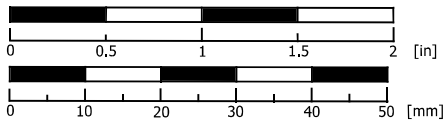
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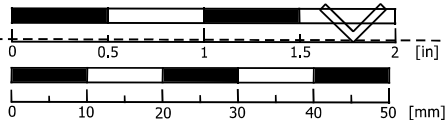
11"
Letter
8.5"

A4



11"
Letter
8.5"

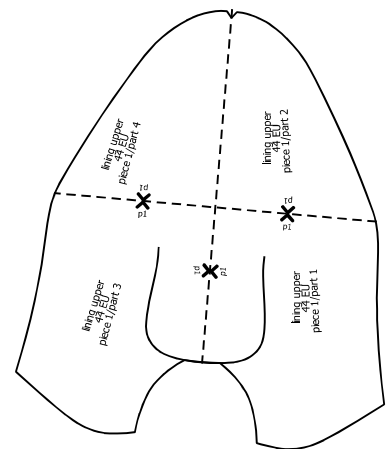
A4

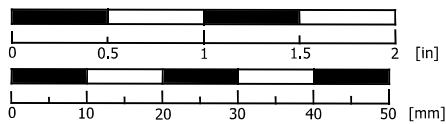
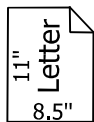
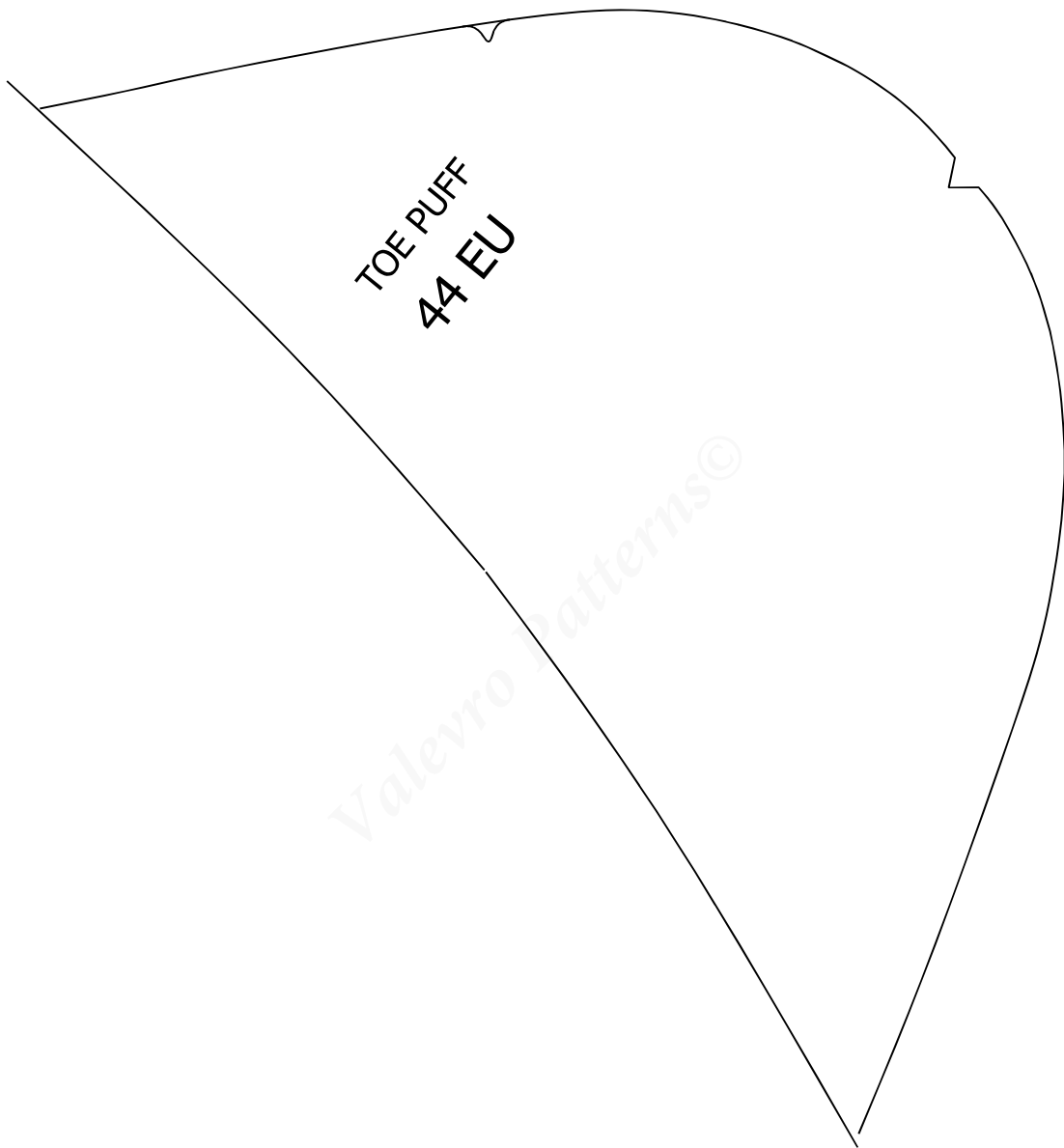


1d

lining upper
44 EU
piece 1/part 2

lining upper
44 EU
piece 1/part 3





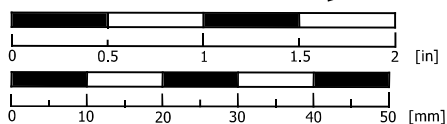
mirror this axis to
obtain the whole piece

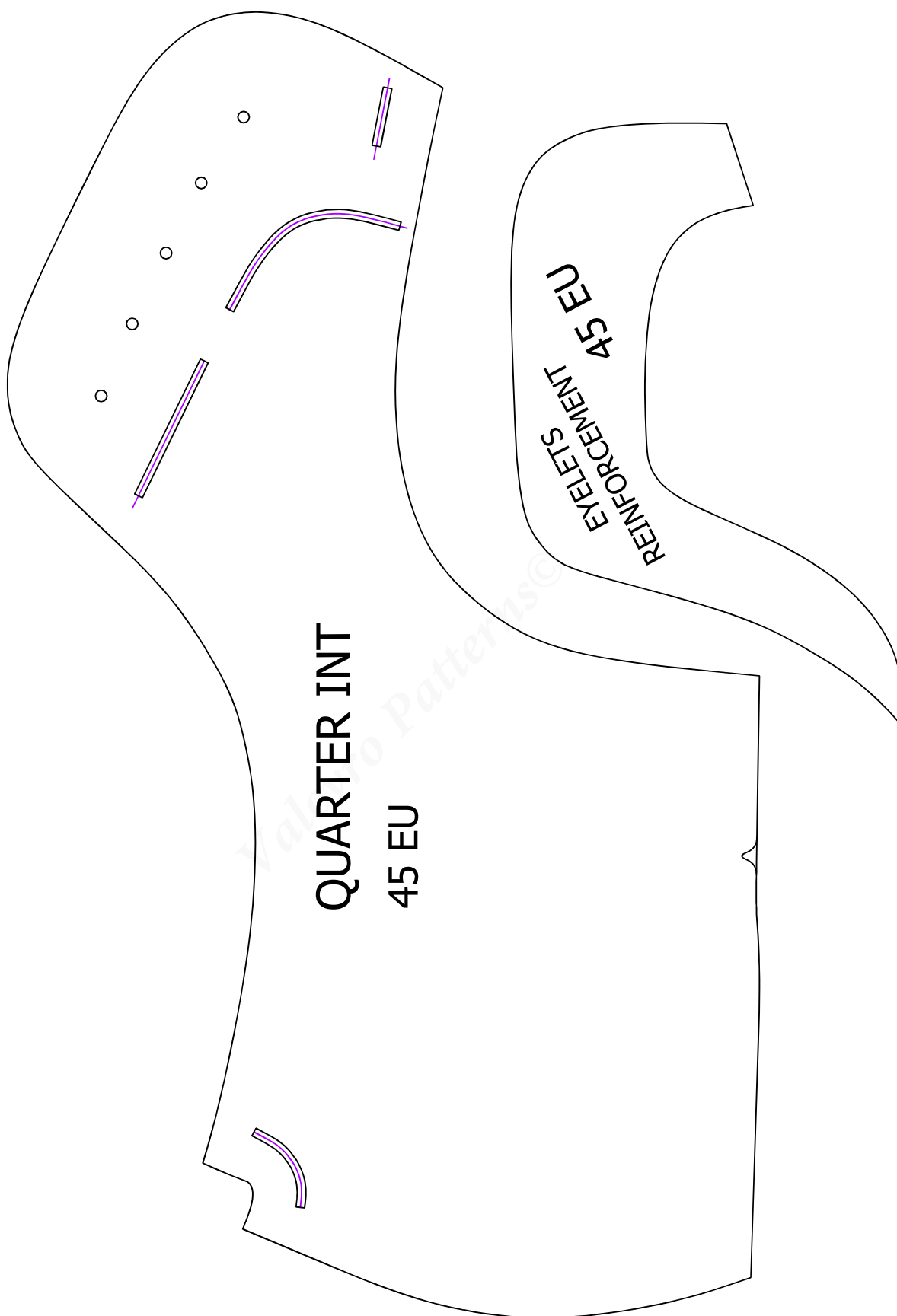
half of upper

UPPER
45 EU

11"
Letter
8,5"

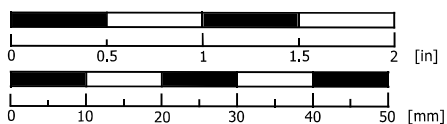
A4

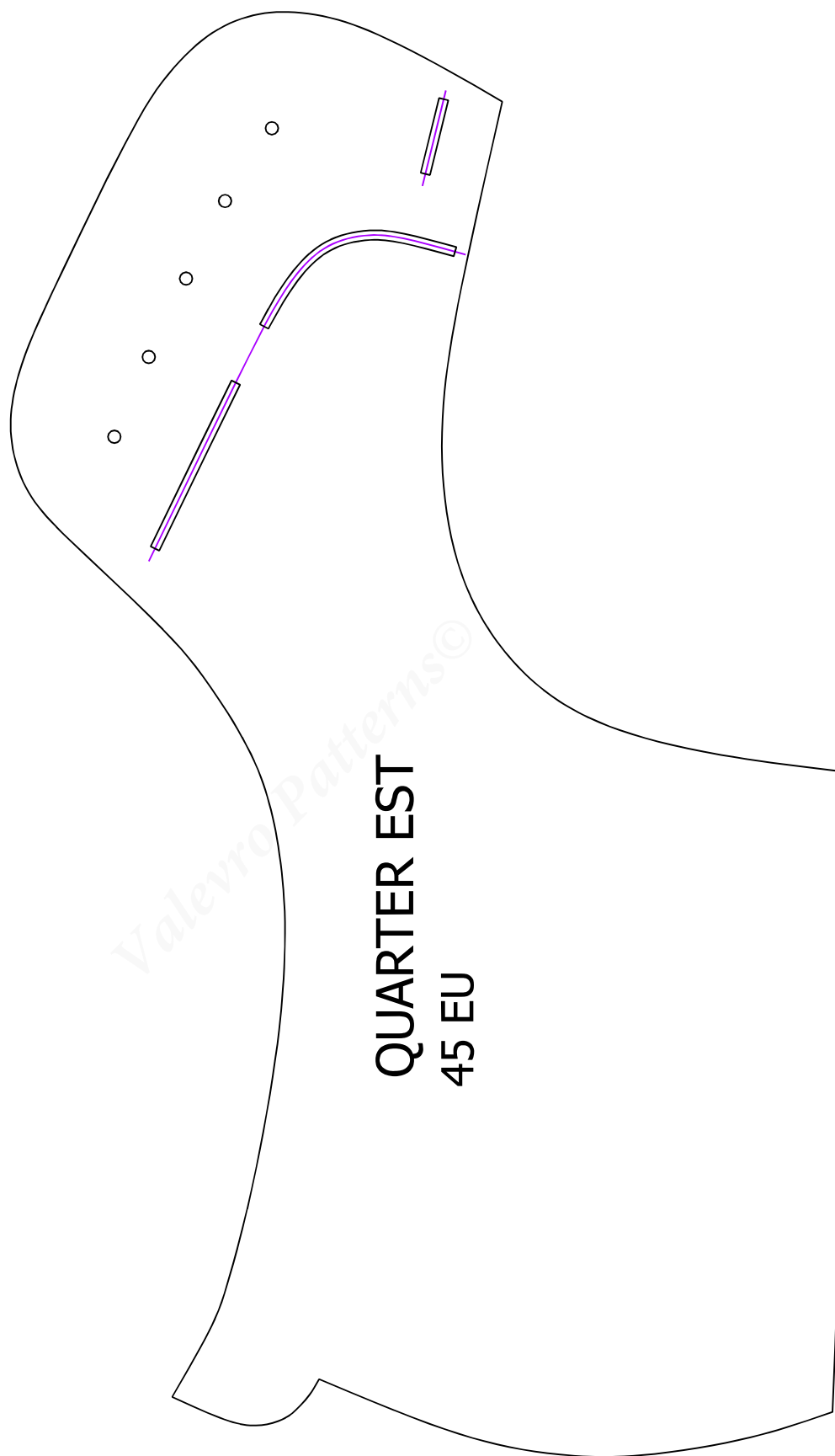




11"
Letter
8.5"

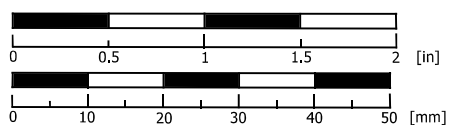
A4

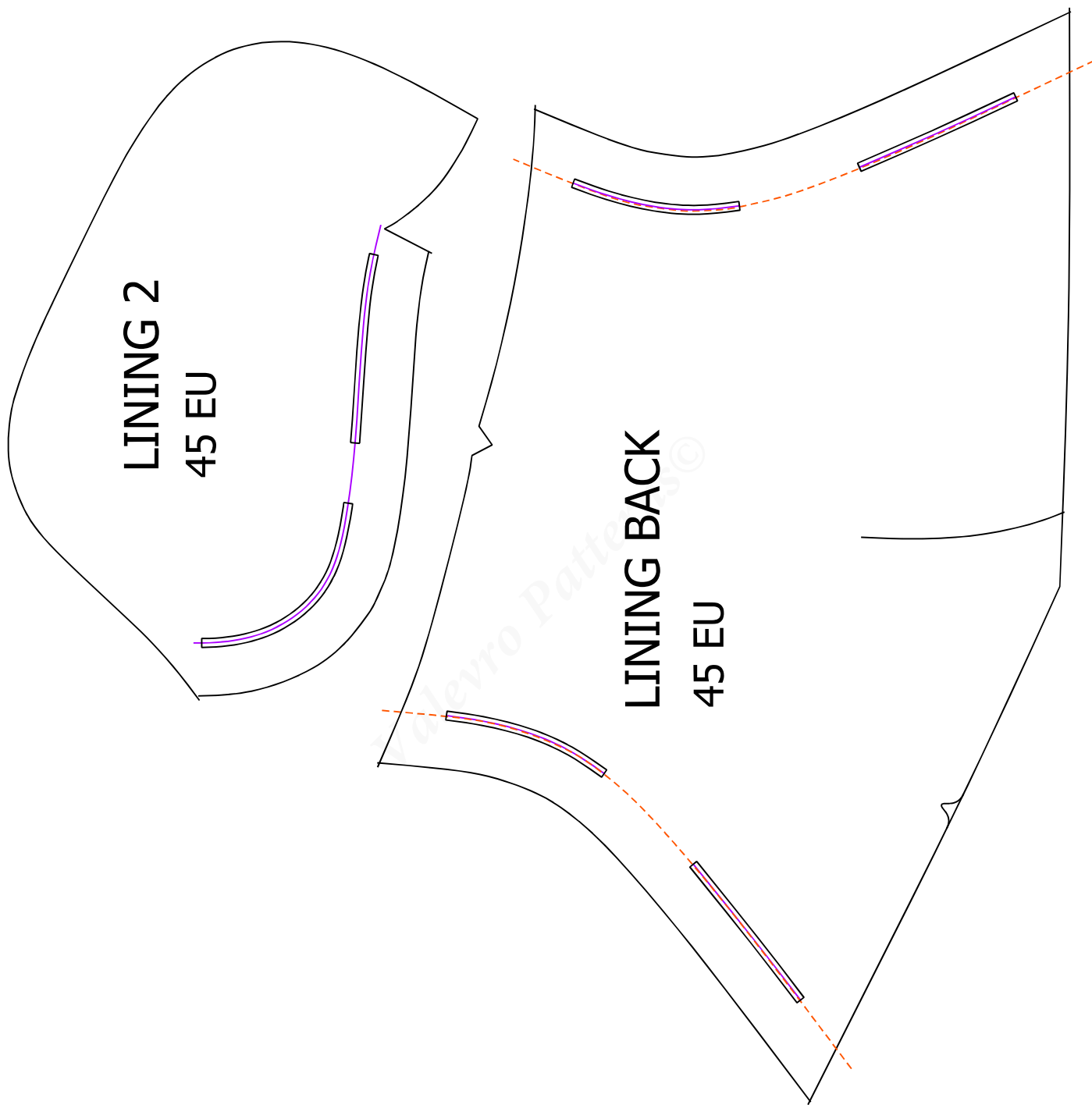




11"
Letter
8.5"

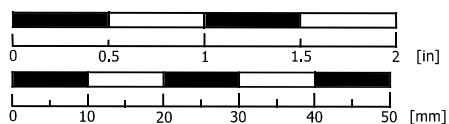
A4





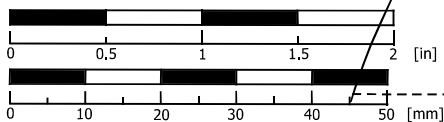
11"
Letter
8.5"

A4



11"
Letter
8.5"

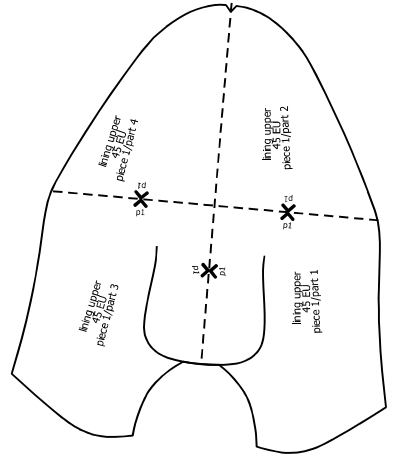
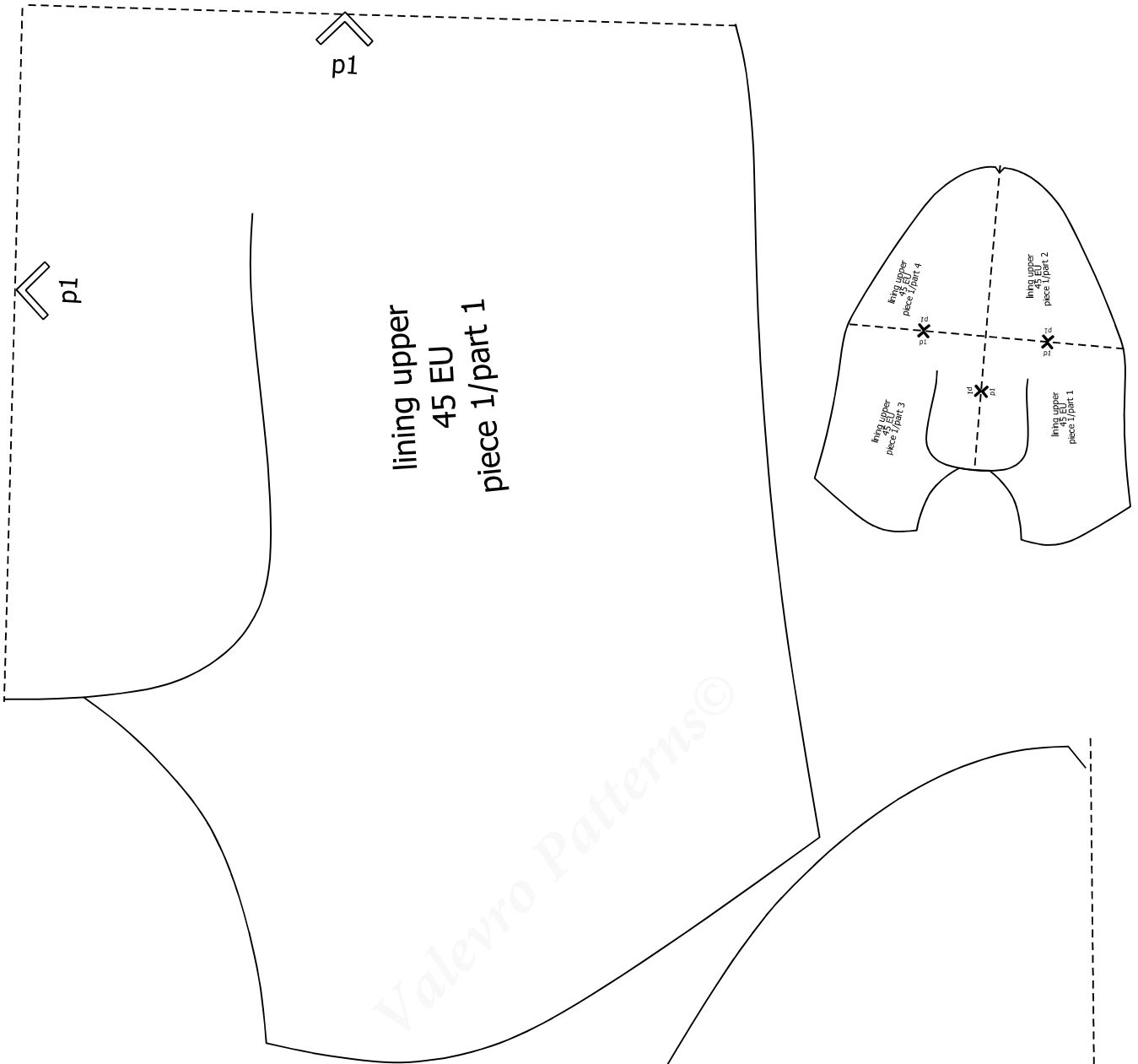
A4

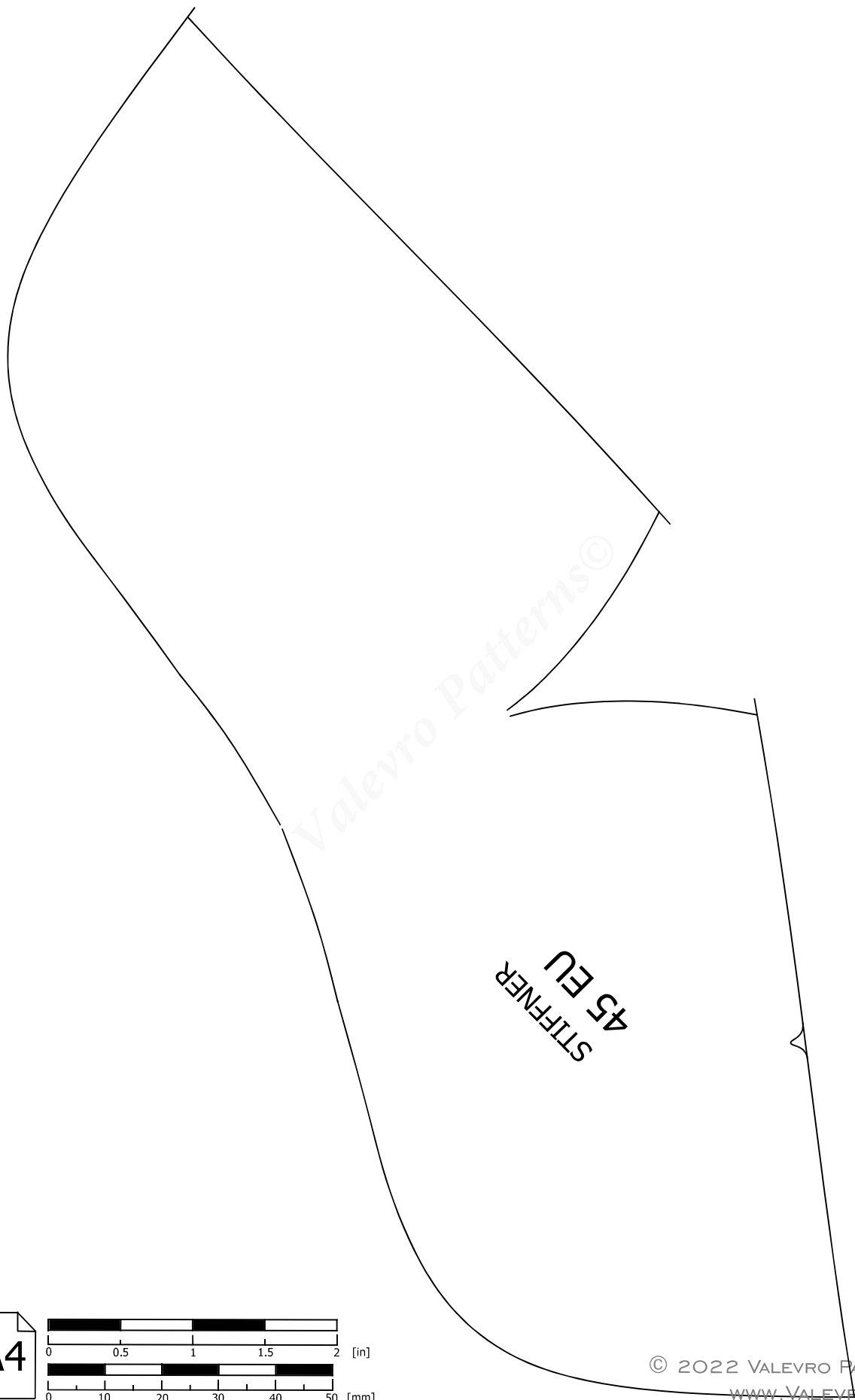


lining upper
45 EU
piece 1/part 4



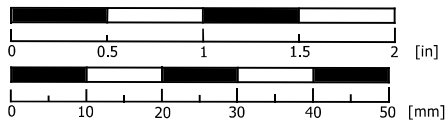
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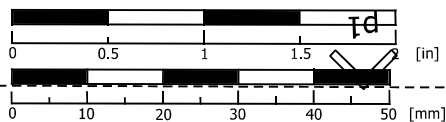
11"
Letter
8.5"

A4



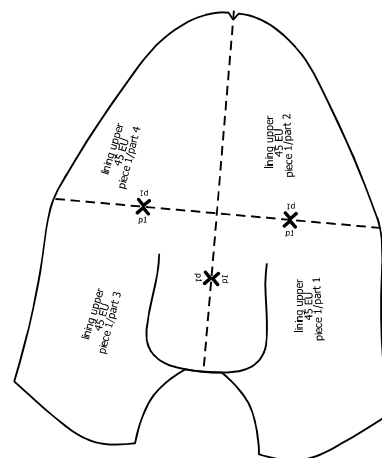
11"
Letter
8.5"

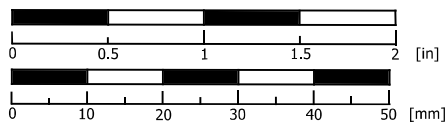
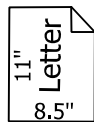
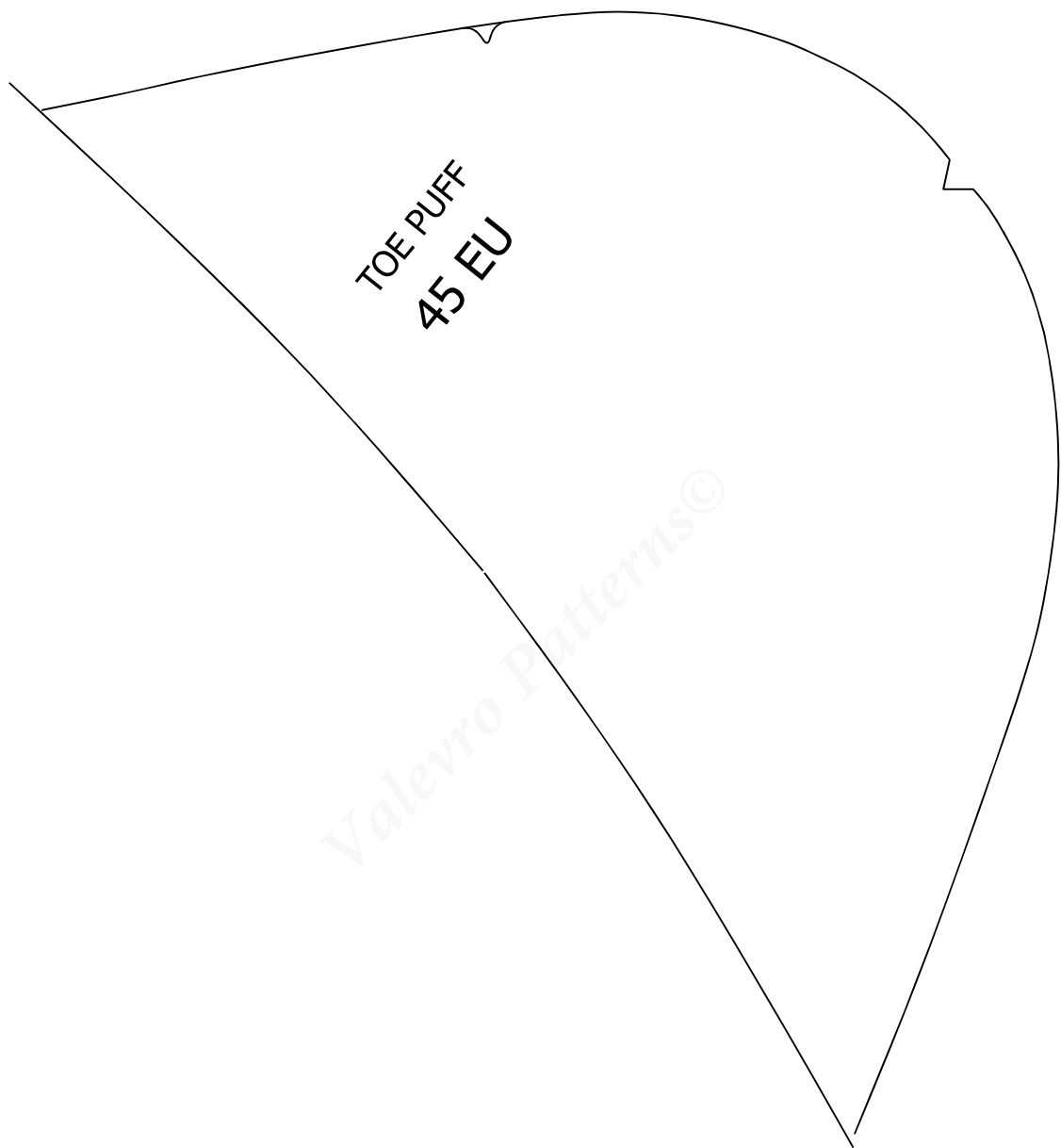
A4



lining upper
45 EU
piece 1/part 2

lining upper
45 EU
piece 1/part 3





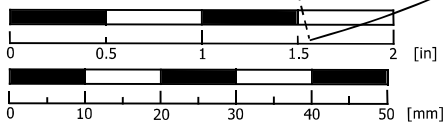
mirror this axis to
obtain the whole piece

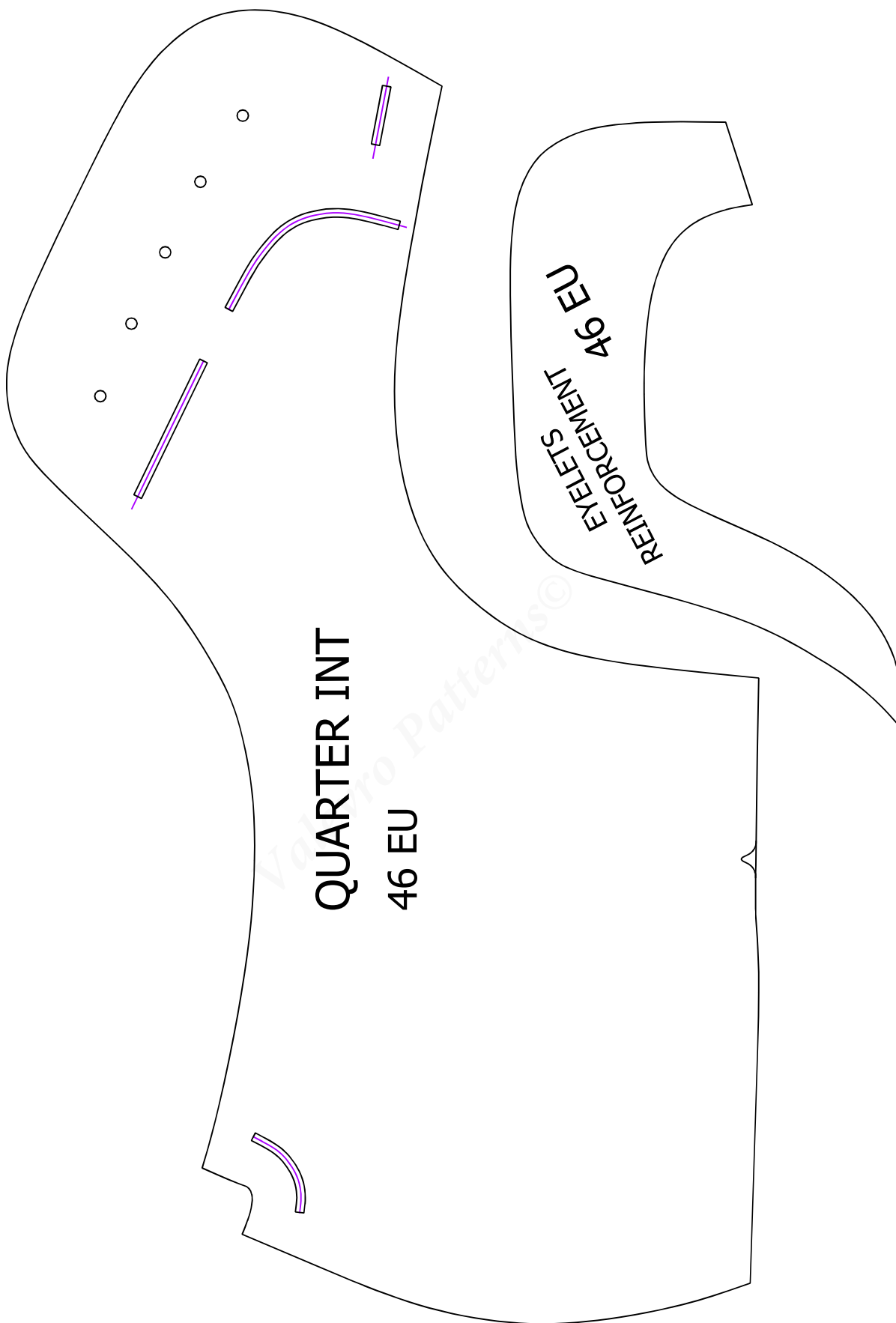
half of upper

UPPER
46 EU

11"
Letter
8.5"

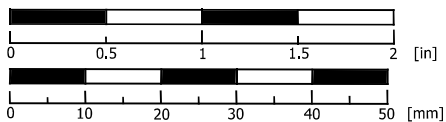
A4

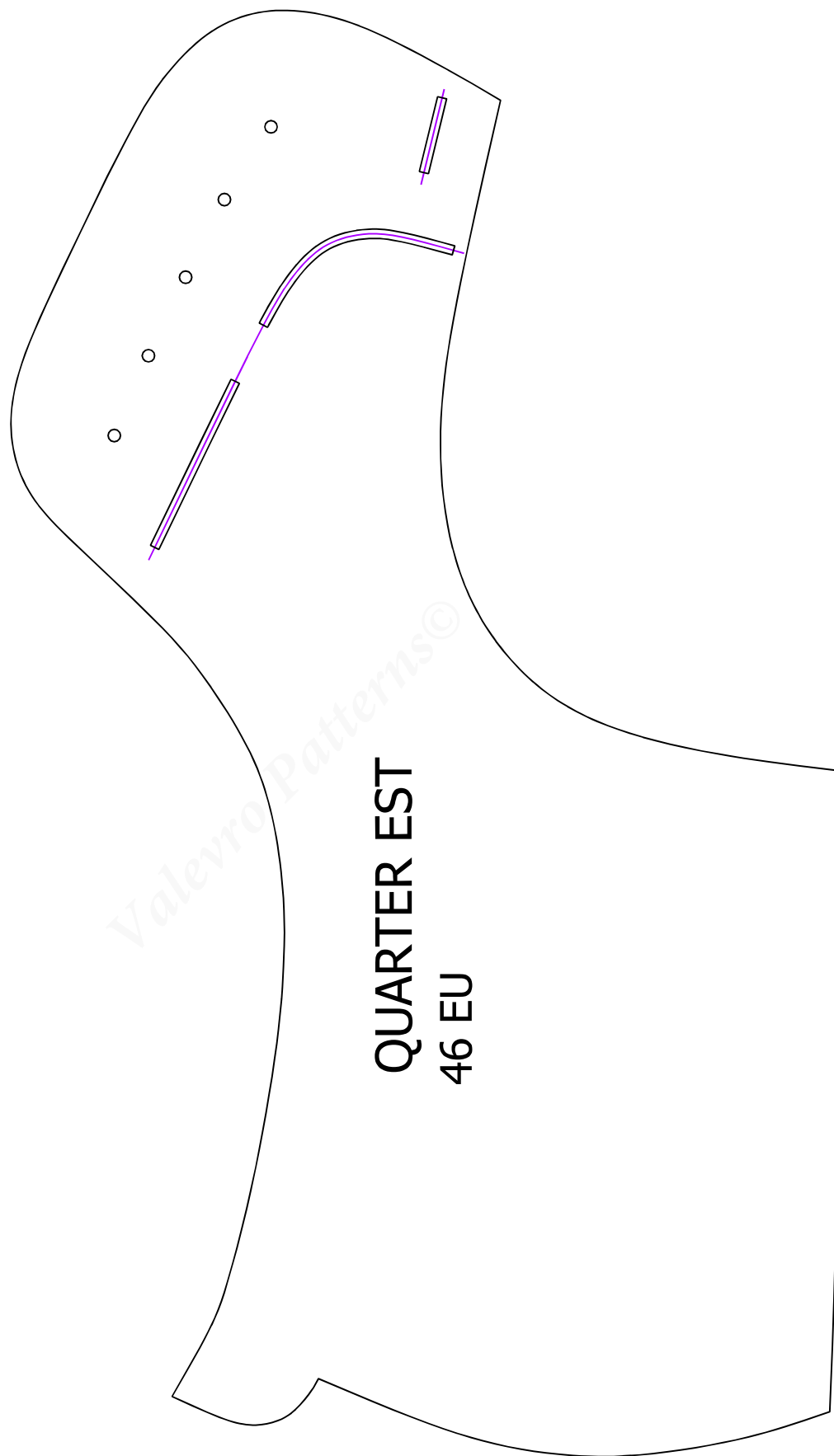




11"
Letter
8.5"

A4

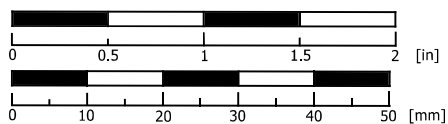


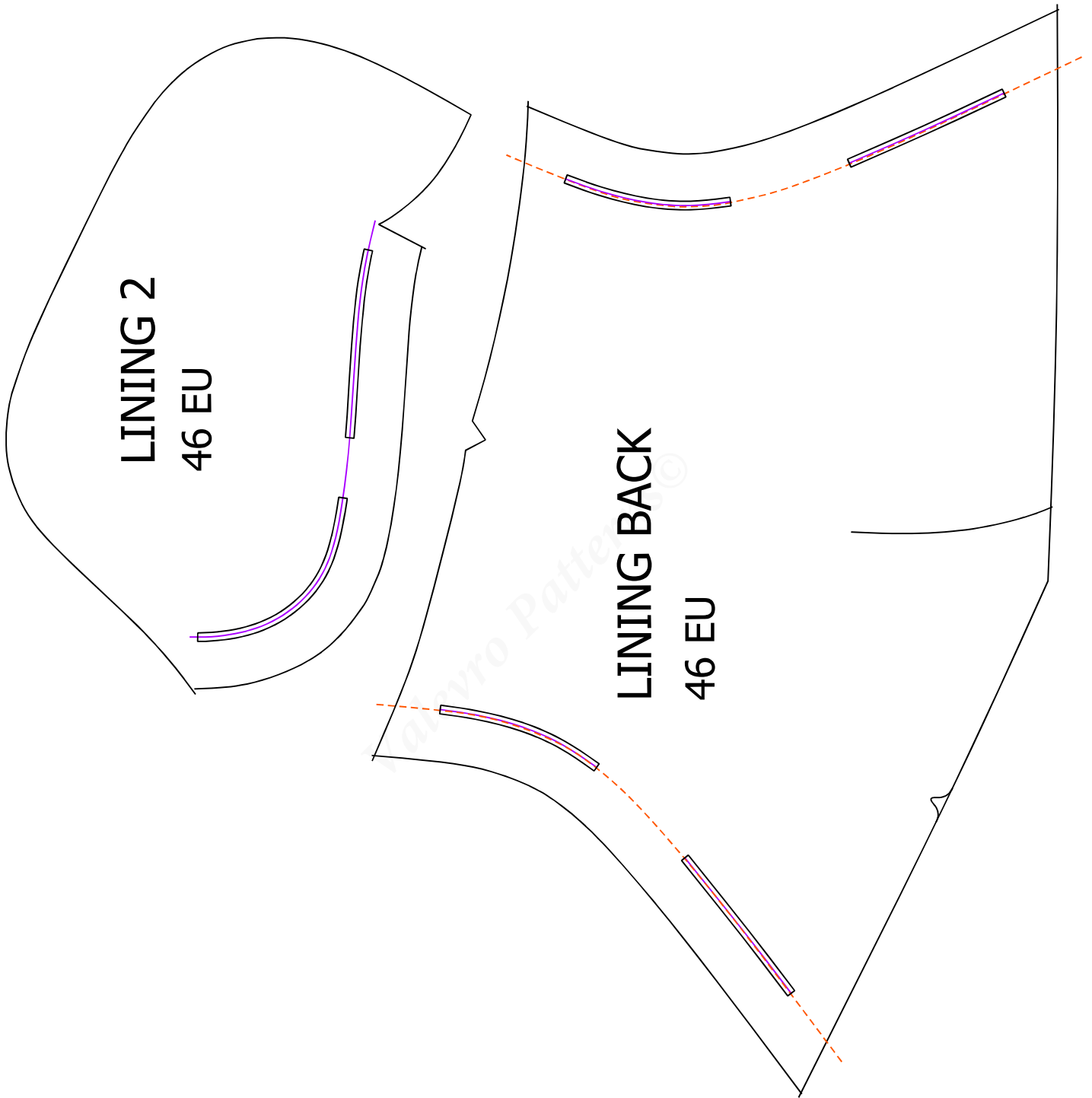


QUARTER EST
46 EU

11"
Letter
8.5"

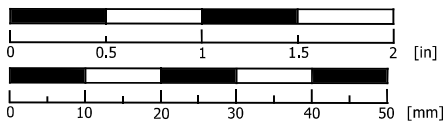
A4

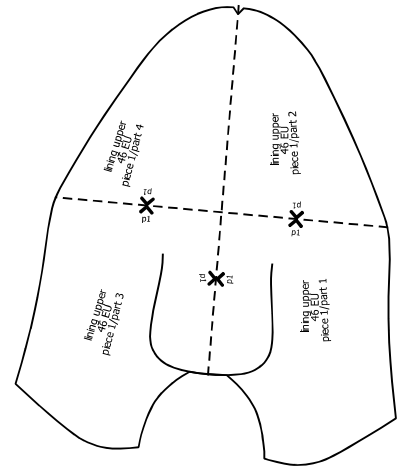
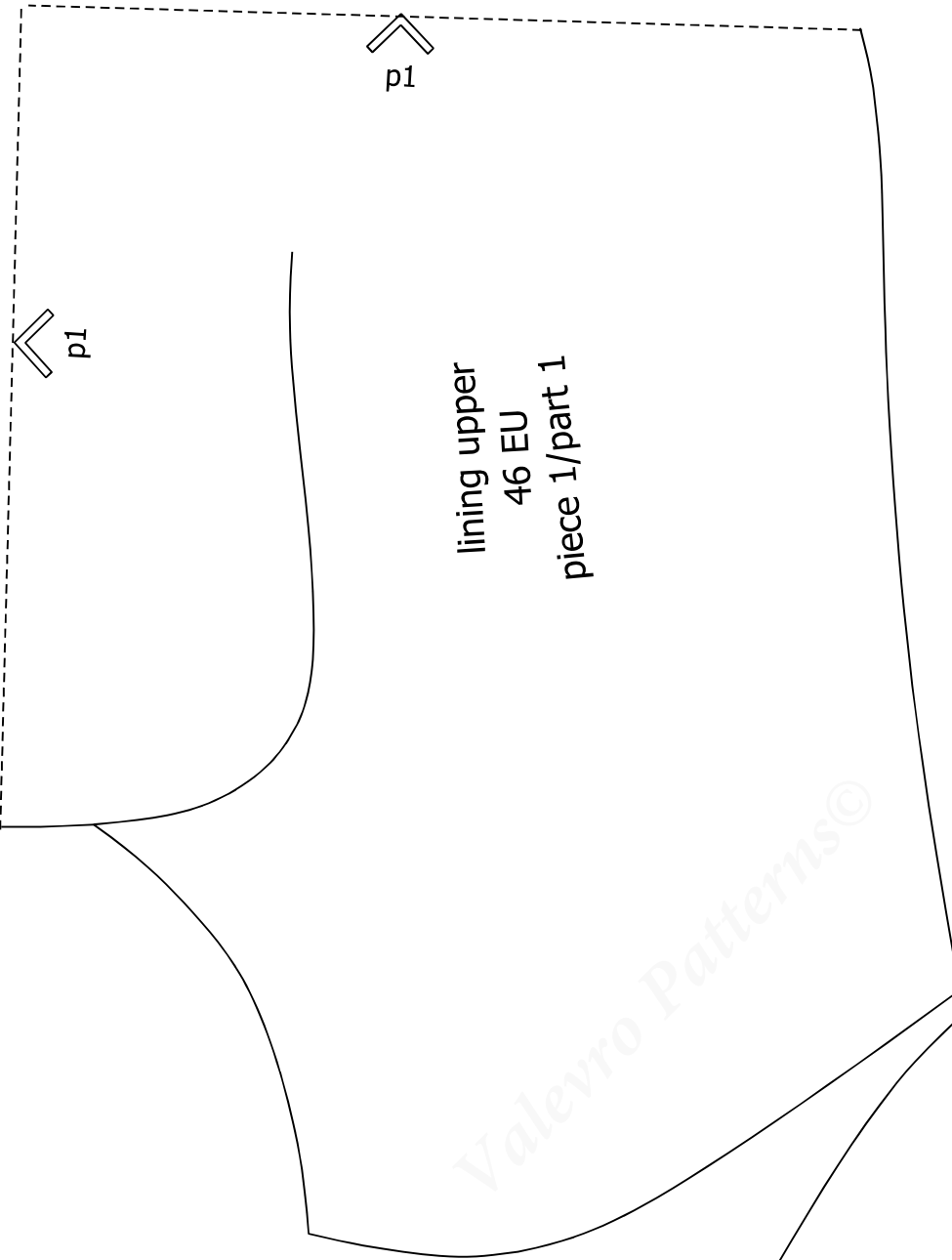




11"
Letter
8.5"

A4

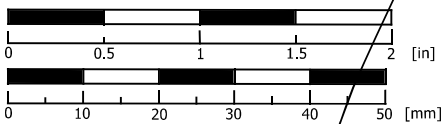


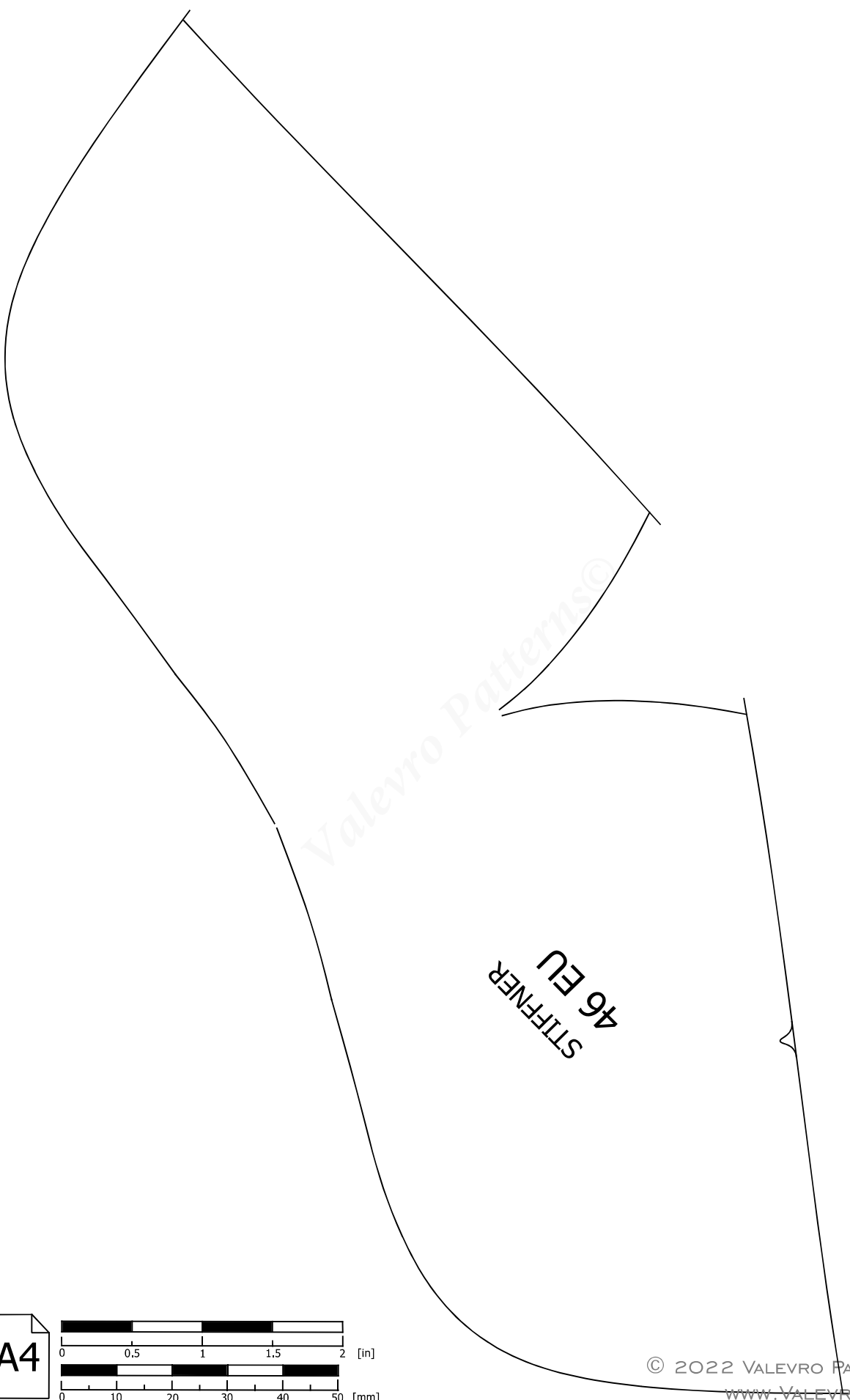


lining upper
46 EU
piece 1/part 4

11"
Letter
8.5"

A4



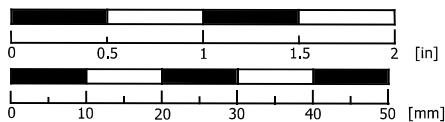


Valevro Patterns®

STIFENER
46 EU

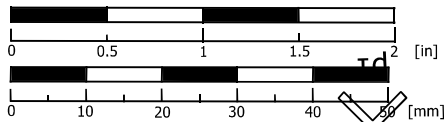
11"
Letter
8.5"

A4



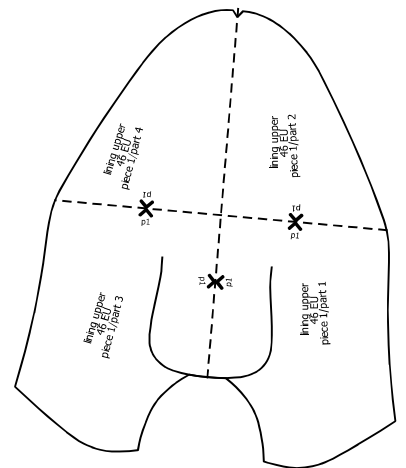
11"
Letter
8.5"

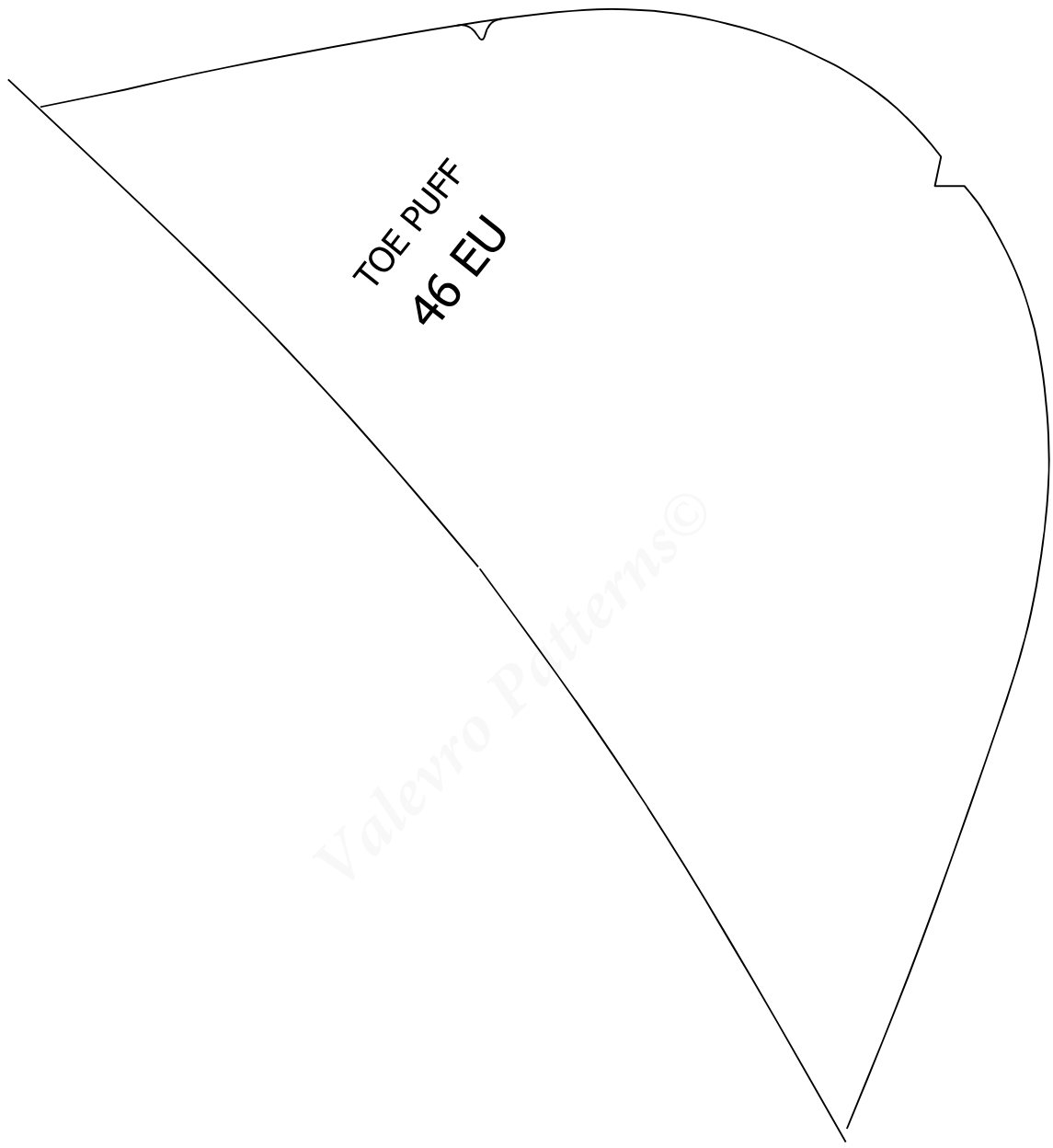
A4



lining upper
46 EU
piece 1/part 2

lining upper
46 EU
piece 1/part 3





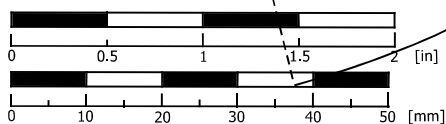
mirror this axis to
obtain the whole piece

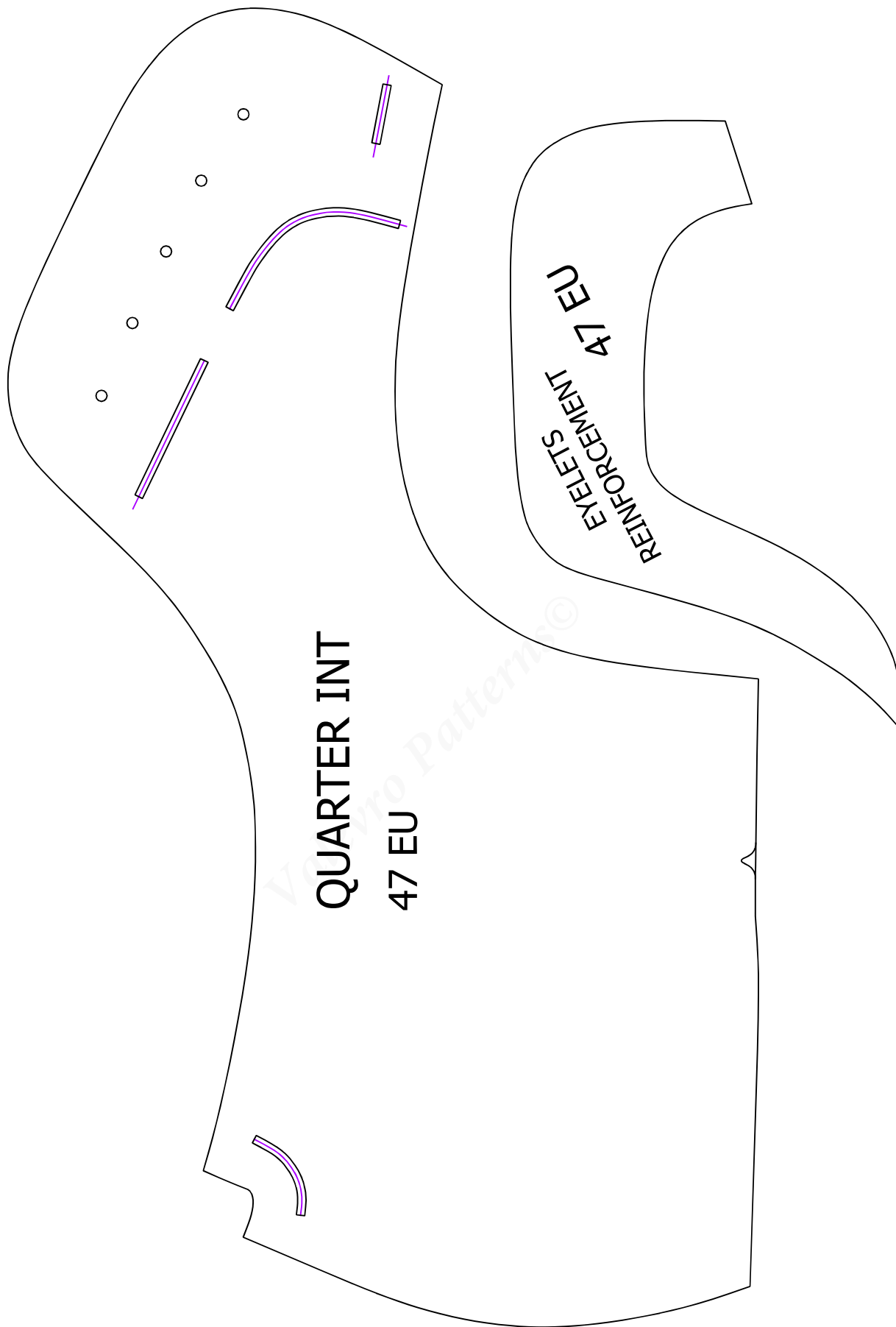
half of upper

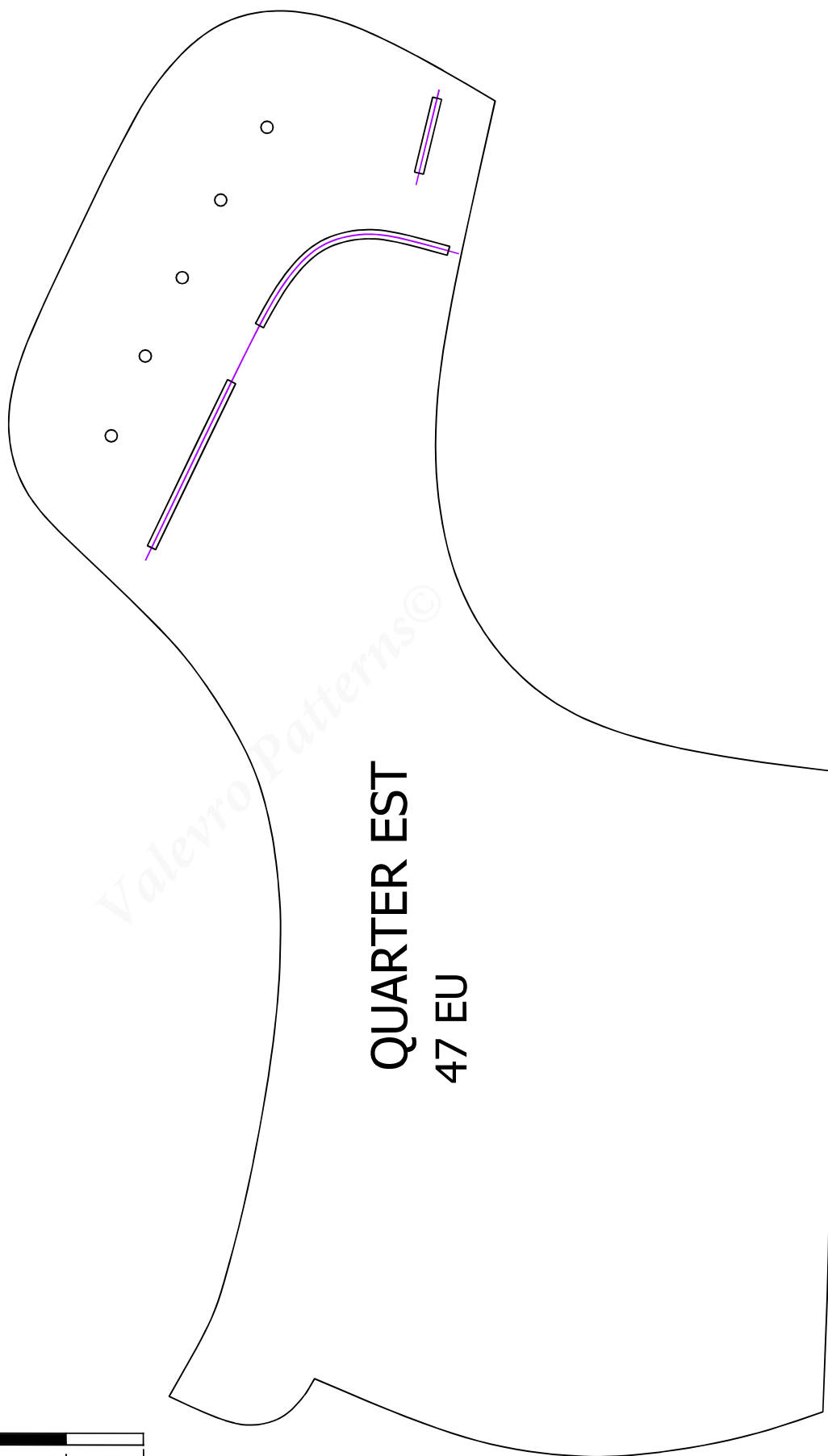
UPPER
47 EU

11"
Letter
8.5"

A4

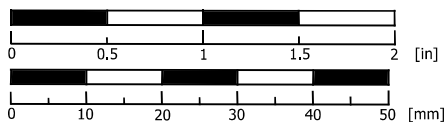


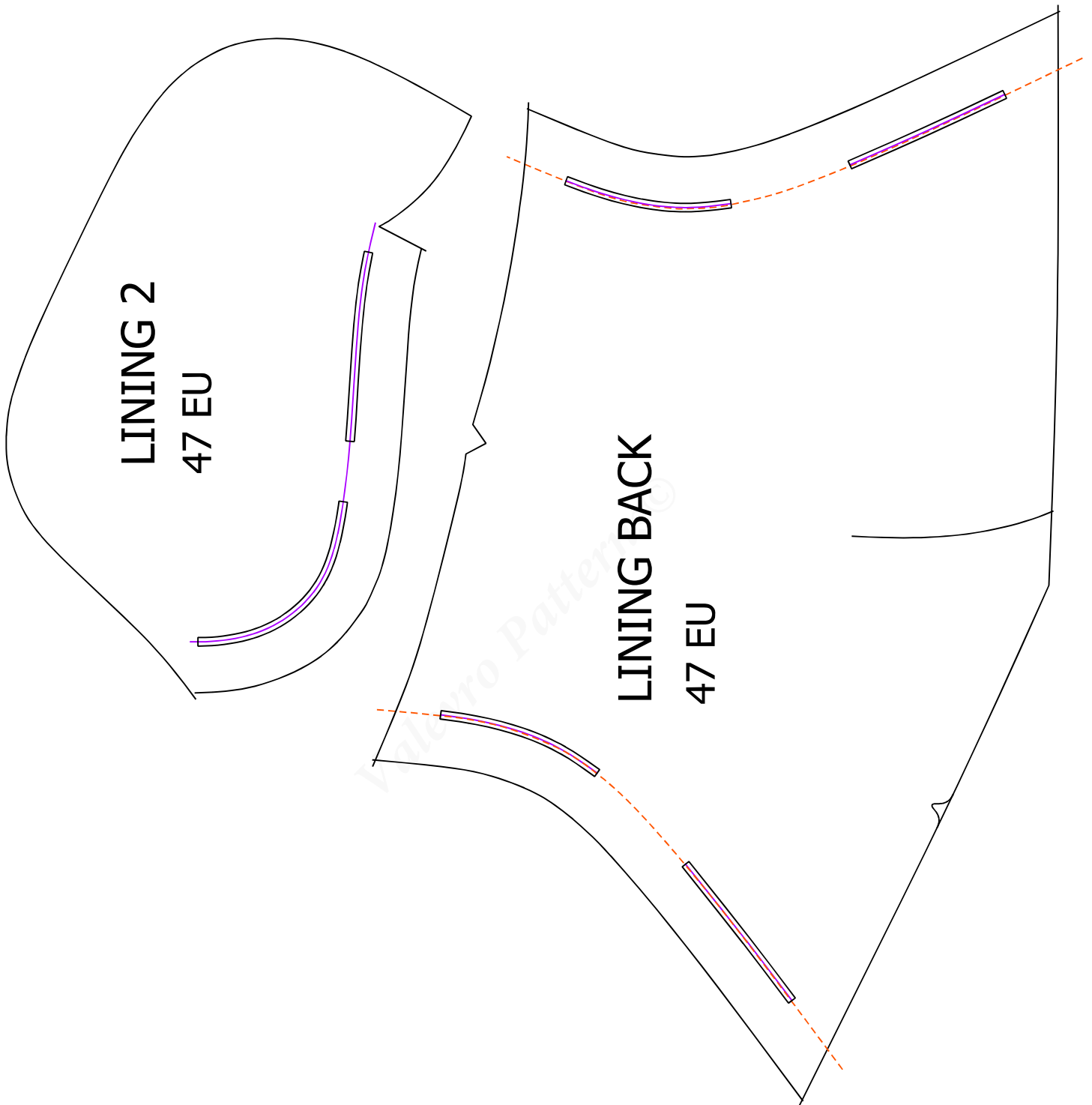




11"
Letter
8.5"

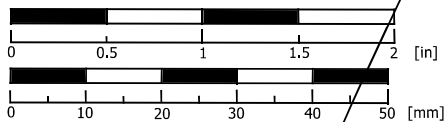
A4





11"
Letter
8.5"

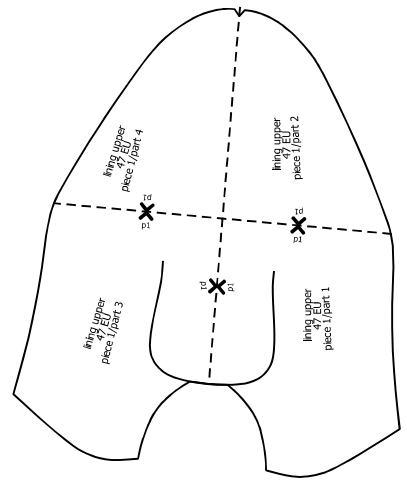
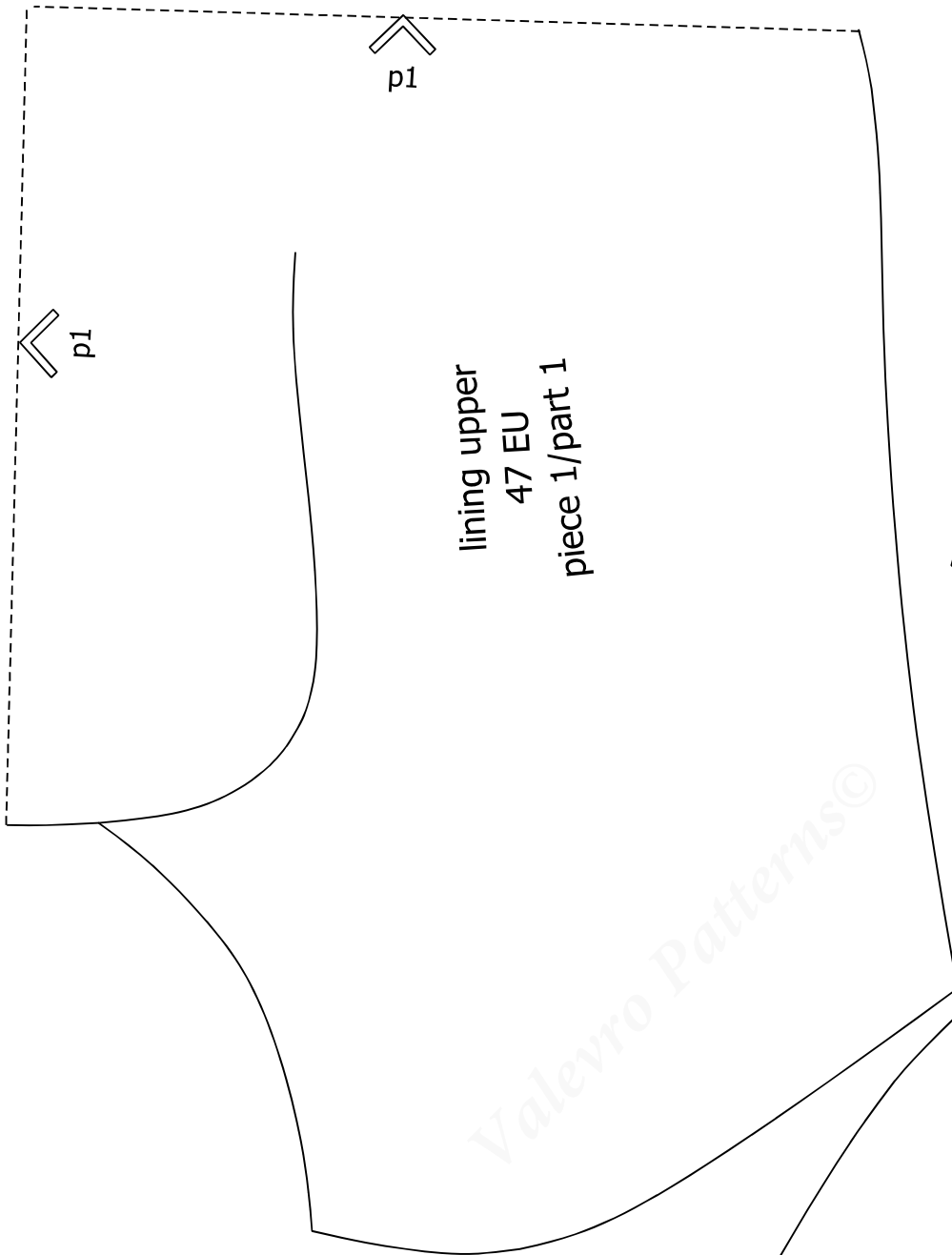
A4

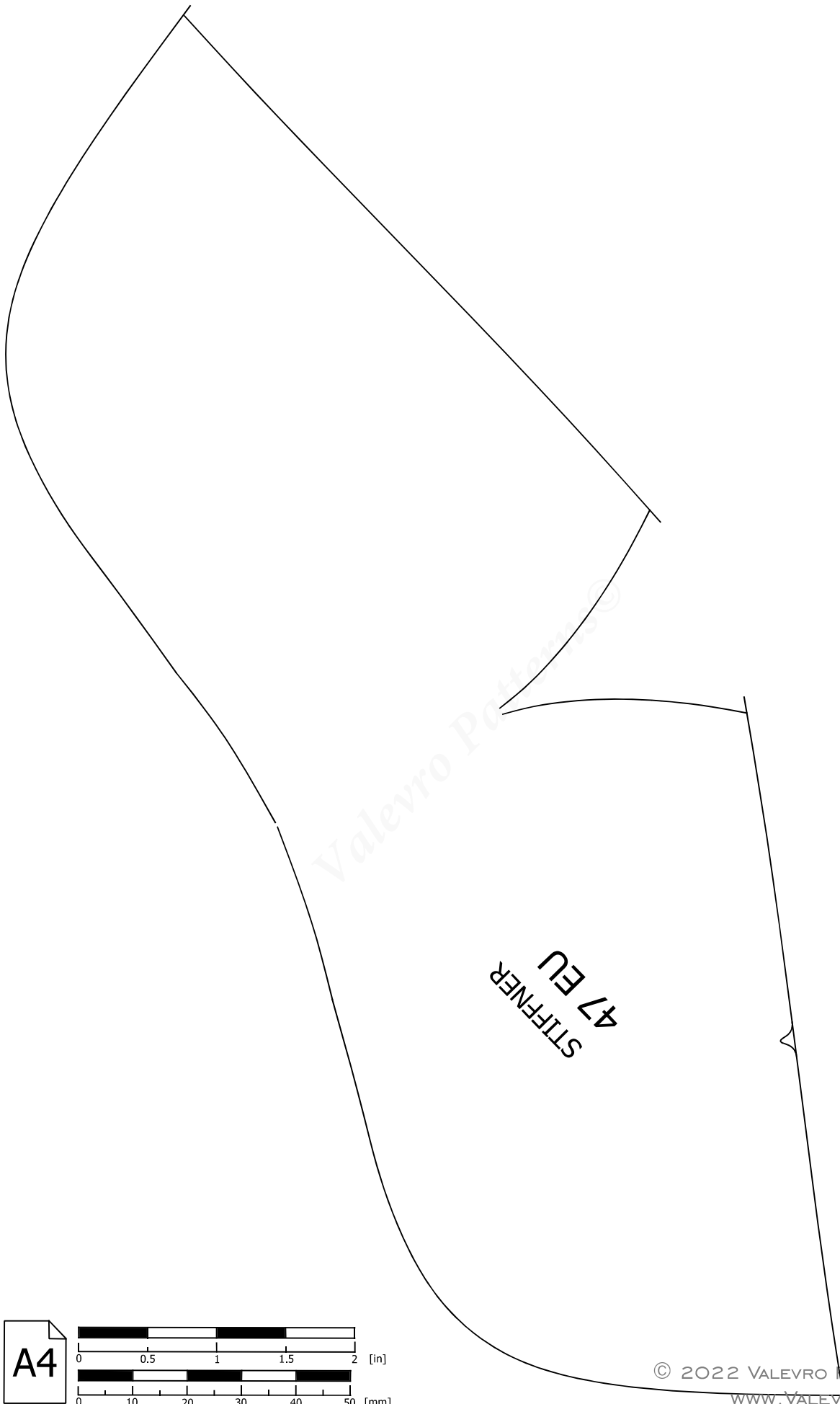


lining upper
47 EU
piece 1/part 4



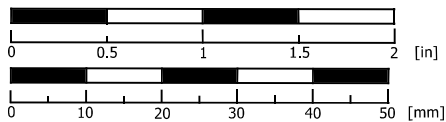
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11"
Letter
8.5"

A4

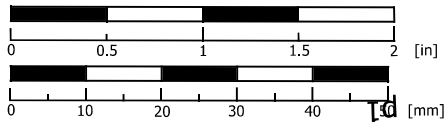


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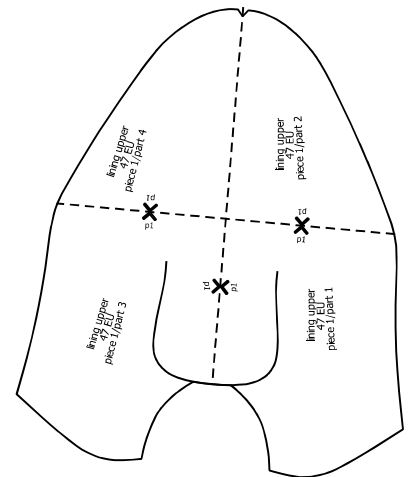
11"
8.5"
Letter

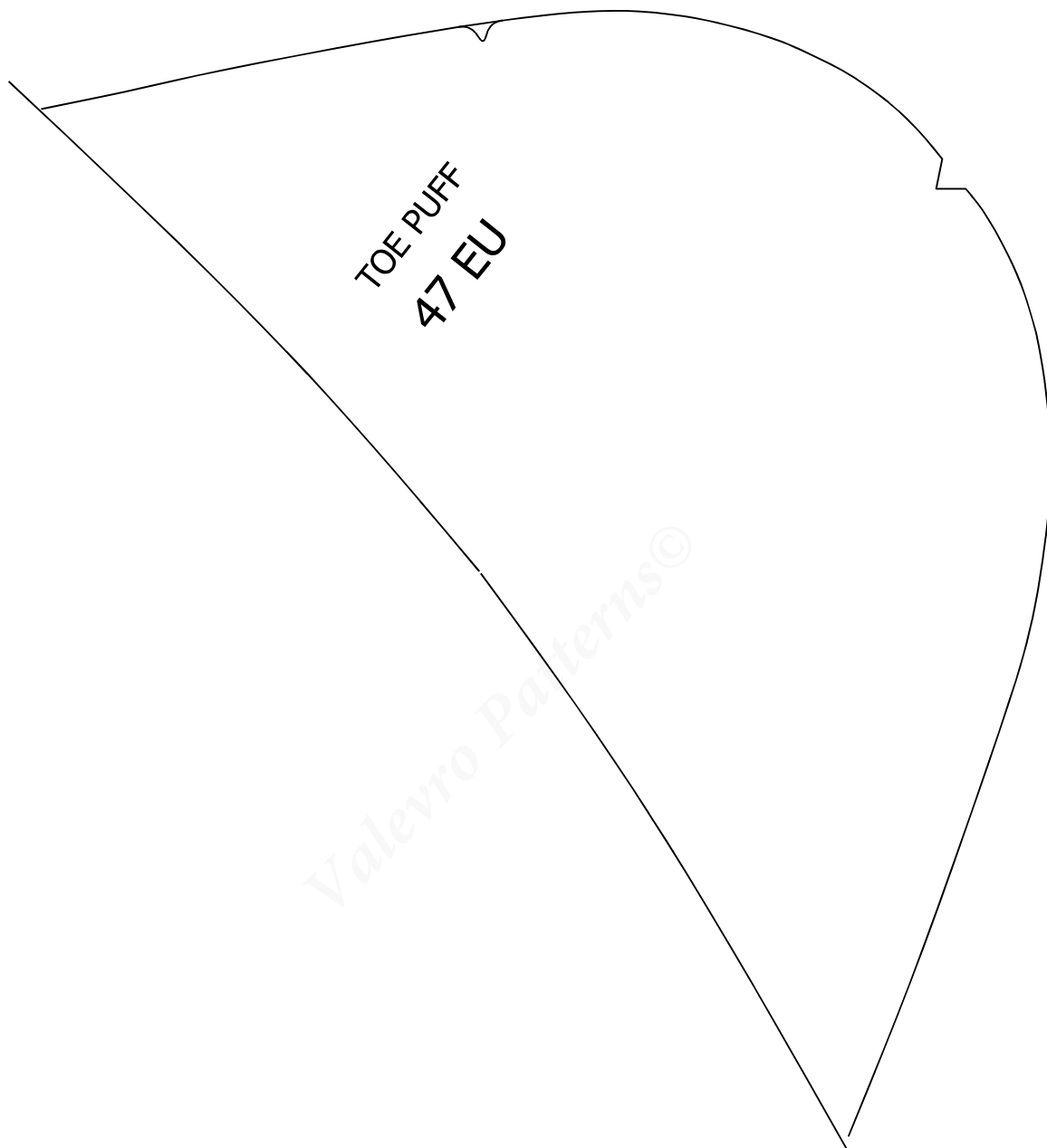
A4



lining upper
47 EU
piece 1/part 2

lining upper
47 EU
piece 1/part 3





11"
Letter
8.5"

A4

